

224 Digital Surface Profile Gauge

elcometer®
inspection equipment



Elcometer 224
surface profile gauge

Surface Profile Gauge



Elcometer 224

Digital Surface Profile Gauge

STANDARDS:

ASTM D 4417-B, SANS 5772,
SSPC PA 17, US Navy NSI 009-32,
US Navy PPI 63101-000



Stores up to 150,000 readings
in up to 2,500 alpha numeric
batches

Time and date stamped
measurements

Accurate, immediate
and repeatable results

User replaceable tough
tungsten carbide tips

Integral & separate probe
options for flat and
convex* surfaces

Auto rotating display with
tap awake feature

Dust and water resistant rugged
design equivalent to IP64



2.4" colour screen provides enhanced
reading visibility at all angles



Ergonomic design for comfort during
continuous use



Integral or separate probes measure
profiles up to 500µm (20mils) on flat or
curved surfaces*

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Digital Surface Profile Gauge

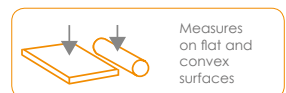
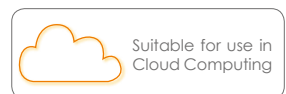
Fast reading rate of 50+ readings per minute[^]

Review batch data or last 20 readings in a graph format

USB and Bluetooth® data output to ElcoMaster® software

Surface Profile Gauge

Elcometer 224



Android™ 

Made for



iPod



iPhone



iPad

The Elcometer 224 provides the very latest in surface profile measuring technology for measuring profile on either flat or curved surfaces. Fast, accurate and very user friendly, the Elcometer 224 is available with or without memory and Bluetooth®.

* Patent applied for

[^] Convex probe up to 25 readings per minute

Surface Profile Gauge



Elcometer 224

Digital Surface Profile Gauge

Designed with you in mind

User Friendly

- Large buttons ideal for gloved hands
- Easy to use menus in multiple languages
- High contrast colour LCD with auto rotate
- High and low reading limit indicators
- Factory calibrated for immediate use

Tough

- Sealed, heavy duty and impact resistant
- Dust and waterproof equivalent to IP64
- Suitable for use in harsh environments
- Scratch and solvent resistant display
- Durable gauge and probe construction

Accurate

- Measurement capability to $\pm 5\%$
- Can be used in accordance with National and International Standards
- Temperature stable measurements
- Statistics are calculated and displayed in real time
- Live and batch readings graph format for instant analysis

Efficient

- Fast reading rate of 50+ per minute
- Integral and separate probe versions to suit your application
- Alpha numeric batch identification
- Compatible with ElcoMaster® and ElcoMaster® Mobile App
- Powersave mode with tap awake

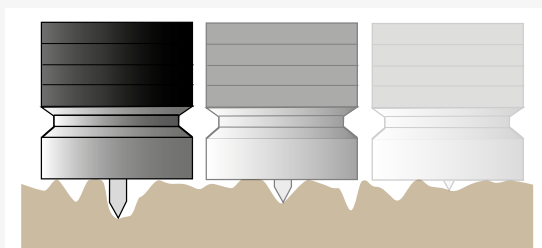
Reliability

- Repeatable and reproducible measurements
- 2 year gauge warranty
- Supplied with fully traceable Test Certificates
- Batch & individual readings are date and time stamped

Powerful

- User replaceable tough tungsten carbide tip - can be used for up to 20,000 readings
- USB and Bluetooth® data output to iPhone* or Android™ devices
- Stores up to 150,000 readings in 2,500 batches
- Measures profiles up to 500µm (20 mils)

How to measure surface profile



1. Calibrate on a glass zero tile.
2. Ensure probe is 90° to substrate to ensure accurate readings.
3. Take a minimum of 10 readings over an area to establish the average surface profile.



Surface Profile Gauge

Digital Surface Profile Gauge

Elcometer 224

Product Features

	Model B	Model T
Fast, accurate reading rate; <i>50+ readings per minute</i> ^A	■	■
Repeatable & reproducible measurements	■	■
Easy to use menu structure; <i>in 30+ languages</i>	■	■
Tough, impact, waterproof & dust resistant; <i>equivalent to IP64</i>	■	■
Bright colour screen; <i>with permanent back light</i>	■	■
Scratch & solvent resistant display; <i>2.4" (6cm) TFT</i>	■	■
Large positive feedback buttons	■	■
Flat & convex surfaces*	■	■
USB power supply; <i>via PC</i>	■	■
Test certificate	■	■
2 year gauge warranty [†]	■	■
Automatic rotating display; <i>0°, 90°, 180° & 270°</i>	■	■
Ambient light sensor; <i>with adjustable auto brightness</i>	■	■
Emergency light mode	■	■
Gauge software updates [‡] ; <i>via ElcoMaster[®] software</i>	■	■
Data output	■	■
USB; <i>to computer</i>	■	■
Bluetooth [®] ; <i>to computer, Android™ & iOS* devices</i>		■
On screen statistics	■	■
Number of readings, η ; Mean (average), \bar{x} ; Standard deviation, σ ;	■	■
Highest reading, <i>Hi</i> ; Lowest reading, <i>Lo</i> ; Coefficient of variation, <i>CV%</i>		■
High & low limits; <i>definable audible & visual alarms</i>		■
Number above high limit;		■
Number below low limit;		■
ElcoMaster [®] software & USB cable		■
Date and time stamp <i>for each reading</i>		■
Replaceable screen protectors	■	■
Protective case	■	■
Plastic transit case	□	■
Measurement range	0-500µm (20 mils)	0-500µm (20 mils)
On-screen calibration instructions; <i>in 30+ languages</i>	■	■
Number of batches		2,500
Gauge memory; <i>number of readings</i>	Last 5	150,000
Delete last reading	■ [#]	■
Limits; <i>user definable audible & visual pass/fail warnings</i>		■
Gauge (g) or gauge & batch specific (gb) limits		gb
Batch types; <i>normal, counted average</i>		■
Review, clear & delete batches		■
Copy batches and calibration settings		■
Alpha-numeric batch names; <i>user definable on the gauge</i>		■
Fixed batch size mode; <i>with batch linking</i>		■
Trend graph; <i>last 20 readings</i>		■
Review batch graph		■

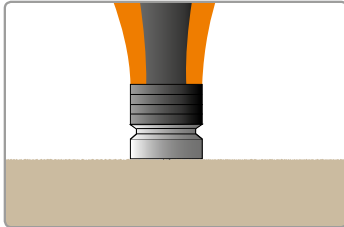
■ Standard □ Optional * Visit www.elcometer.com/sdk to find out how to integrate Elcometer's MFi certified products to your App.
¹ Internet connection required [‡] Up to the last 5 readings can be deleted * Patent applied for ^A Up to 25 readings per minute for the convex probe
[†] The Elcometer 224 is extendable within 60 days from date of purchase, free of charge, to 2 years via www.elcometer.com.
 Elcometer 224 probes are covered by a 1 year warranty.



Surface Profile Gauge

Digital Surface Profile Probes

Elcometer 224



Flat Surface Profile Probes

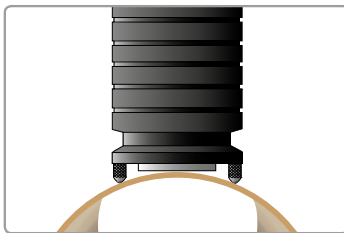
Supplied with either standard cables or armoured metal reinforced heavy duty cables, Elcometer surface profile probes are supplied with a glass zero plate, calibration test foils; nominal values 125µm (5.0mils) & 508µm (20mils) and an Elcometer test certificate.



Technical Specification



Range: 0-500µm (0-20mils)		Resolution: 1µm (0.1mil)	Accuracy: ±5% or ±5µm (±0.2mil)	
Probe Design	Part Number	Minimum Headroom	Minimum Sample Diameter	Certificate
Flat Surface: Standard	T224C500US	125mm (4.92")	25mm (1.0")	●
Flat Surface: Armoured	T224C500UARM	165mm (6.50")	25mm (1.0")	●



Convex Surface Profile Probes

Supplied with either standard cables or armoured metal reinforced heavy duty cables, Elcometer convex surface profile probes are supplied with a glass zero tile, calibration test foils (nominal values 125µm (5.0mils) & 508µm (20mils)) and an Elcometer test certificate.



Technical Specification



Range: 0-500µm (0-20mils)		Resolution: 1µm (0.1mil)	Accuracy: ±5% or ±5µm (±0.2mil)	
Probe Design	Part Number	Minimum Headroom	Minimum Pipe Diameter	Certificate
Convex Surface: Standard*	T224C500UX	135mm (5.31")	75mm (3.0")	●
Convex Surface: Armoured*	T224C500UXARM	175mm (6.89")	75mm (3.0")	●

Accessories

Part Number	Part Number	Description
		Integral Gauge Separate Gauge
T22419793	T22419793	Probe Tip Protection Cap
T22420072	T22420072	Glass Zero Tile with Wallet
T22421882C	T22421882C	Certified Calibration Test Kit: 125µm & 500µm (5 & 20mils) Calibration Foils, Glass Zero Tile & Calibration Certificate
T99921325	T99921325	USB Cable
T99924797	T99924797	USB Bluetooth® Adaptor (V2.0+) - for PC's without Bluetooth®
T99922341	T99922341	Self Adhesive Screen Protectors (x10)
T22420053	T22420053	Replacement Tip (Pack of 2) with Fixing Tool
T22420095	T22420095	Replacement Tip (Pack of 5)
-	T45622371	Benchtop Inspection Stand

● Test Certificate supplied as standard.
Elcometer 224 probes are covered by a 1 year warranty

* Patent applied for

Data Management Software

elcometer®



Data Management Software

ElcoMaster® Mobile App brings the office to where you are.

You can connect Elcometer Bluetooth® enabled inspection gauges directly to iPhone, iPad and iPods or Android™ mobile phones and tablets via ElcoMaster® Mobile App.

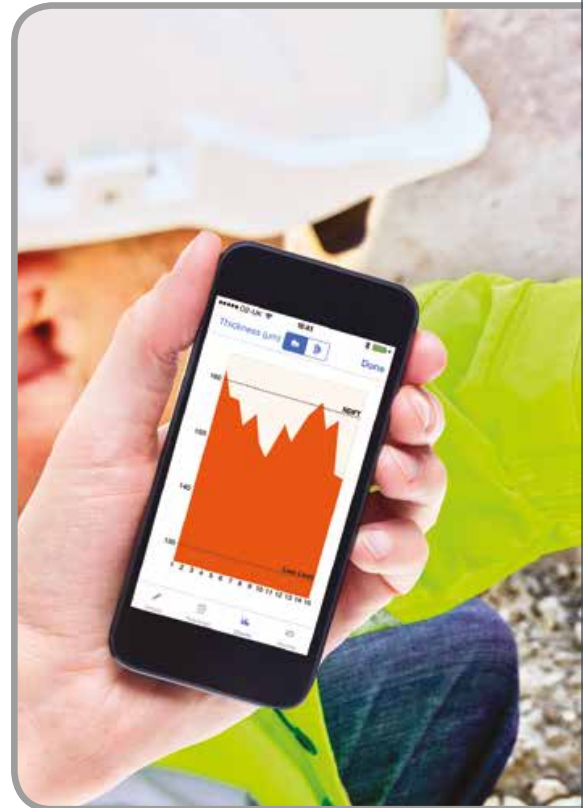
When out in the field or on site, you can review data instantly using our free ElcoMaster® Mobile App. Press 'Generate PDF' and watch the ElcoMaster® App produce a professional report instantly. Email the report to your client seconds after you have finished inspecting or upload it via cloud technology so it can be accessed anywhere in the world.

With data transferred to mobile devices whilst out in the field, the Elcometer gauge does not have to be returned to the office for data download. Inspection work can continue without interruption.

ElcoMaster® Mobile App shares many features of ElcoMaster® for PC:

- Download batches from Elcometer Bluetooth® enabled gauges
- Add notes, photographs and diagrams
- Pdf.¹ and email reports
- Using the phone's GPS² feature, add this data to batch files
- Use collection batch measurement location points on photos or images to indicate to users where each measurement needs to be taken

¹ Available on iOS devices only



- Surface Profile
- Salt Contamination
- Climatic Conditions
- Coating Thickness
- Corrosion Thickness
- Adhesion Testing
- Gloss Measurements



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Data Management Software

ElcoMaster®
data management software

With data transferred to mobile communication devices the Elcometer gauge does not have to be returned to the office for data download. Inspection work can continue without interruption.



Connect

Connect gauge via Bluetooth® to phone to see live readings directly on the phone and save them into batches.



Review

Review average, maximum and minimum readings instantly.

Analyse

Analyse data via sequential readings, statistics, charts & histograms or on images.



Manage & Print

Store all data; dry film thickness, surface profile, climate and manual reports in easy to manage folders.



Send

Email inspection data from a mobile device to a PC for further analysis and reporting or transfer data via the Cloud.



Cloud



Email

GPS

Store GPS locations in batches and view location on Google Maps².

Photos & Notes

Add photos, notes and comments.



² Available on Android™ only

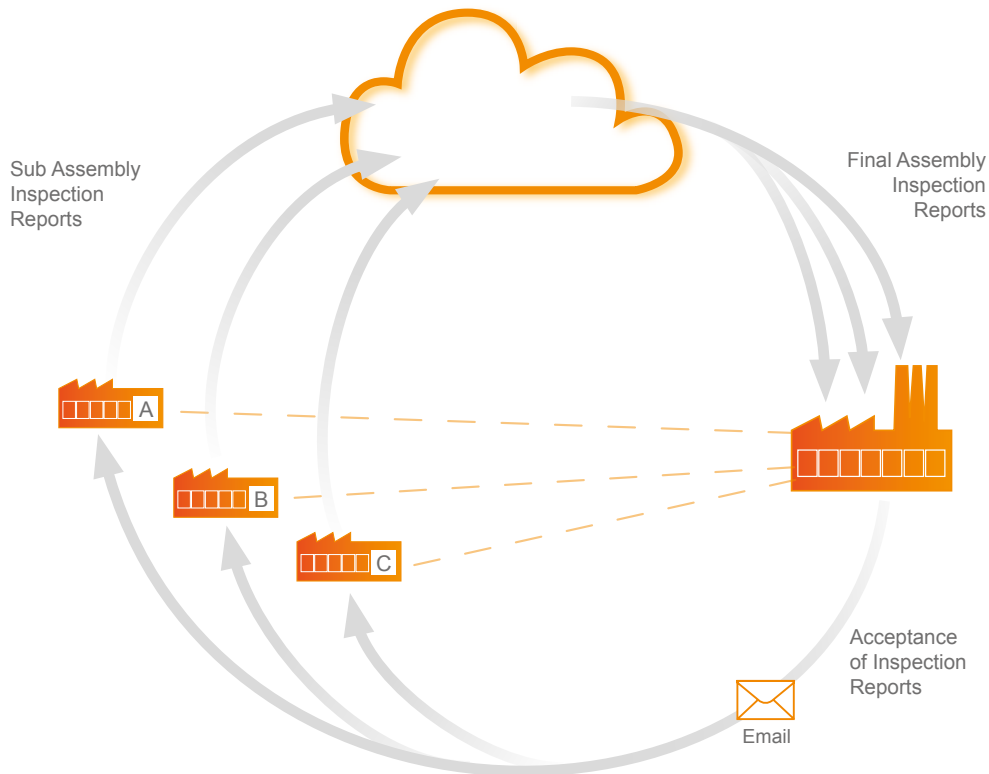
elcometer®

Data Management Software

How ElcoMaster® Works

ElcoMaster®
data management software

6. Real time collaboration for multi-site projects



Real time collaboration for multi-site projects

When working with manufacturers of sub-assemblies across the globe ElcoMaster® can collate all inspection data from each site, assembly line and project into one shared location. Contractors can then:

- Accept or reject parts before shipment from sub-assembly plants.
- Combine all data from sub assembly and final assembly inspection to generate Project Inspection Reports for quality management, both during the project and after completion of the project.
- Have real time in progress visibility across the whole project, no matter where the sub-assembly manufacturing is in the world.
- Have multi-site collaboration, real time dialogue and decision making to improve efficiency and quality throughout the production process.

Real time communication

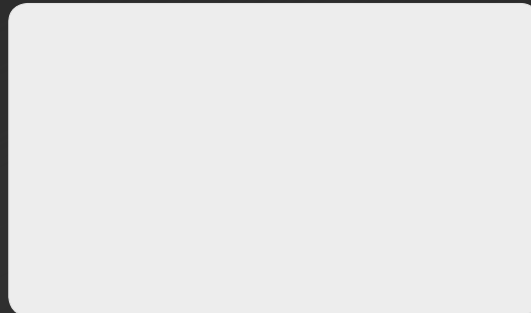
Featuring instant messaging the ElcoMaster® Mobile App lets you add messages to inspection data, projects and files, allowing you to immediately discuss key points with your colleagues, managers or clients, send work instructions and store messages within the project file.

Your data - your choice - your control

ElcoMaster® allows you to decide which Cloud service provider to use. It is your data, it is secure as only approved users can have access, no third parties can see your data.

ElcoMaster® Mobile App is compatible with a range of cloud service providers and FTP servers including:





elcometer[®]
www.elcometer.com

ENGLAND

Elcometer Limited
Manchester M43 6BU
Tel: +44 (0)161 371 6000
Fax: +44 (0)161 371 6010
sales@elcometer.com

BELGIUM

Elcometer SA
B-4681 Hermalle /s Argenteau
Tel: +32 (0)4 379 96 10
Fax: +32 (0)4 374 06 03
be_info@elcometer.com

FRANCE

Elcometer Sarl
45380 La-Chapelle-Saint-Mesmin
Tel: +33 (0)2 38 86 33 44
Fax: +33 (0)2 38 91 37 66
fr_info@elcometer.com

GERMANY

Elcometer Instruments GmbH
D-73431 Aalen
Tel: +49(0)7361 52806 0
Fax: +49(0)7361 52806 77
de_info@elcometer.de

THE NETHERLANDS

Elcometer NL
Euclideslaan 251
3584 BV Utrecht
Tel: +31 (0)30 259 1818
Fax: +31 (0)30 210 6666
nl_info@elcometer.com

JAPAN

Elcometer KK
Saint Paul Building,
6F, 5-14-11 Higashi-ooi,
Shinagawa-ku, Tokyo 140-0011
Tel: +81-(0)3-6869-0770
Fax: +81-(0)3-6433-1220
jp_info@elcometer.com

REPUBLIC OF SINGAPORE

Elcometer (Asia) Pte Ltd
Singapore 589472,
Tel: +65 6462 2822
Fax: +65 6462 2860
asia@elcometer.com

USA

MICHIGAN
Elcometer Inc
Rochester Hills Michigan 48309
Tel: +1 248 650 0500
Toll Free: 800 521 0635
Fax: +1 248 650 0501
inc@elcometer.com

TEXAS

Elcometer of Houston
1146 Sheffield, Unit D,
Houston, TX 77015
Tel: +1 713 450 0631
Toll Free: 800 521 0635
Fax: +1 713 450 0632
inc@elcometer.com

Elcometer 224 Model T. Made for iPhone 6 Plus, iPhone 6, iPhone 5s, iPhone 5c, iPhone 5, iPhone 4s, iPhone 4, iPad Air 2, iPad mini 3, iPad Air, iPad mini 2, iPad (3rd and 4th generation), iPad mini, iPad 2, and iPod touch (4th and 5th generation). "Made for iPod," "Made for iPhone," and "Made for iPad" mean that an electronic accessory has been designed to connect specifically to iPod, iPhone, or iPad, respectively, and has been certified by the developer to meet Apple performance standards. Apple is not responsible for the operation of this device or its compliance with safety and regulatory standards. Please note that the use of this accessory with iPod, iPhone, or iPad may affect wireless performance.

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Due to our policy of continuous improvement, Elcometer Limited reserves the right to change specifications without notice. All gauges come with a 1 year warranty as standard, the Elcometer 224 is extendable within 60 days from date of purchase, free of charge, to 2 years via www.elcometer.com

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