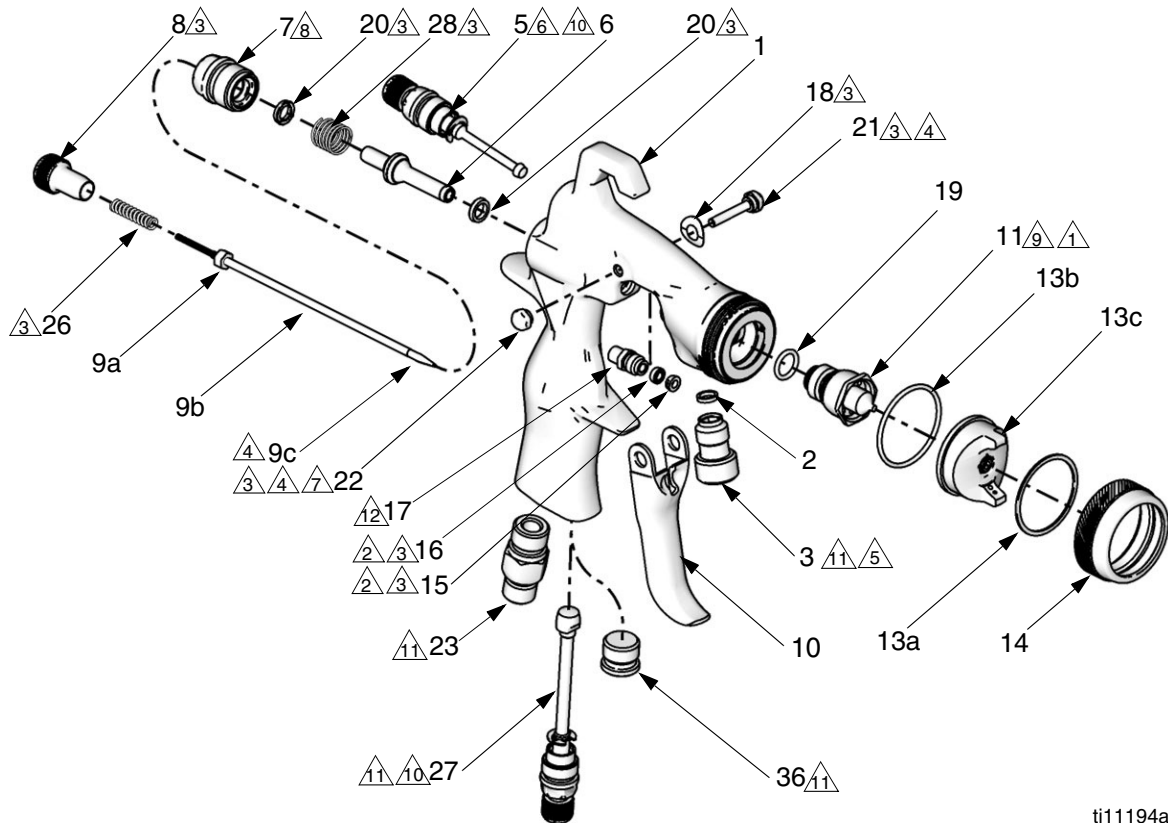


Graco AirPro Metal Spray Gun (Pressure Feed)

Parts

Parts



ti11194a

- △1 Pull trigger before installing nozzle (11).
- △2 Insert spreader (15) with tapered end facing rear of gun.
Insert u-cup (16) with open end facing front of gun.
- △3 Apply lubricant.
- △4 Apply low strength thread retainer.
- △5 Apply high-strength thread retainer.
- △6 Torque to 85-90 in-lbs (9.6-10.2 N•m).
- △7 Torque to 15-20 in-lbs (1.7-2.2 N•m).
- △8 Torque to 175-185 in-lbs (19.8-20.9 N•m).
- △9 Torque to 155-165 in-lbs (17.5-18.6 N•m).
- △10 Install with valve assembly turned fully
counterclockwise to outermost position.
- △11 Torque to 205-215 in-lbs (23.2-24.3 N•m).
- △12 Torque to 3 in-lbs (0.3 N•m).

Parts

Ref.	Part	Description	Qty.				
				21✘	---	PIN, pivot	1
1❖	289016	BODY, gun	1	22✘	---	PIN, pivot, nut	1
2‡❖	---	GASKET, fluid inlet	1	23	289451	FITTING, air inlet	1
3‡❖	---	FITTING, fluid inlet	1	26*	---	SPRING, compression	1
5	289796	VALVE, air control assembly	1	27**	289142	VALVE, assembly, air inlet	1
6★*	289038	VALVE, air, assembly	1	28*	---	SPRING, compression	1
7*	289052	NUT, air valve, u-cup assembly	1	29	289794	TOOL, gun	1
8	289097	VALVE, fluid control	1	33★*	---	TOOL, installation, seal	1
9	see p. 20-22	NEEDLE, assembly (includes 9a-9c)	1	36	289452	NUT, air plug (not assembled)	1
9a	---	NUT, needle	1	★ <i>Included in Gun Repair Kit 289399.</i>			
9b	---	NEEDLE	1	✘ <i>Included in Trigger Repair Kit 289143 (contains 5 of each part).</i>			
9c	see p. 20-22	TIP, needle	1	+ <i>Included in Needle Packing Repair Kit 289455 (contains 5 of each part).</i>			
10	289140	TRIGGER, gun	1	* <i>Included in Air Valve Repair Kit 289407.</i>			
11	see p. 20-22	NOZZLE, fluid, pressure feed	1	◆ <i>Included in Air Cap Seal Kit 289791 (contains 5 of each part).</i>			
13	see p. 20-22	AIR CAP, assembly (includes 13a-13c)	1	✓ <i>Included in Retaining Ring Kit 289079.</i>			
13a★◆✓	---	WASHER	1	❖ <i>Included in Gun Body Kit 289016.</i>			
13b★◆✓	---	O-RING	1	‡ <i>Included in Fluid Inlet Fitting Kit 24C269.</i>			
13c	see p. 20-22	AIR CAP	1	** <i>Not included in Models 24U187 and 24U188.</i>			
14✓	---	RING, retaining	1	--- <i>Not sold separately.</i>			
15★+❖	---	SPREADER, u-cup	1				
16★+❖	---	PACKING, u-cup	1				
17❖	289793	NUT	1				
18✘	---	WASHER, wave	1				
19★	111457	PACKING, o-ring	1				
20★*	---	PACKING, u-cup, gun	2				