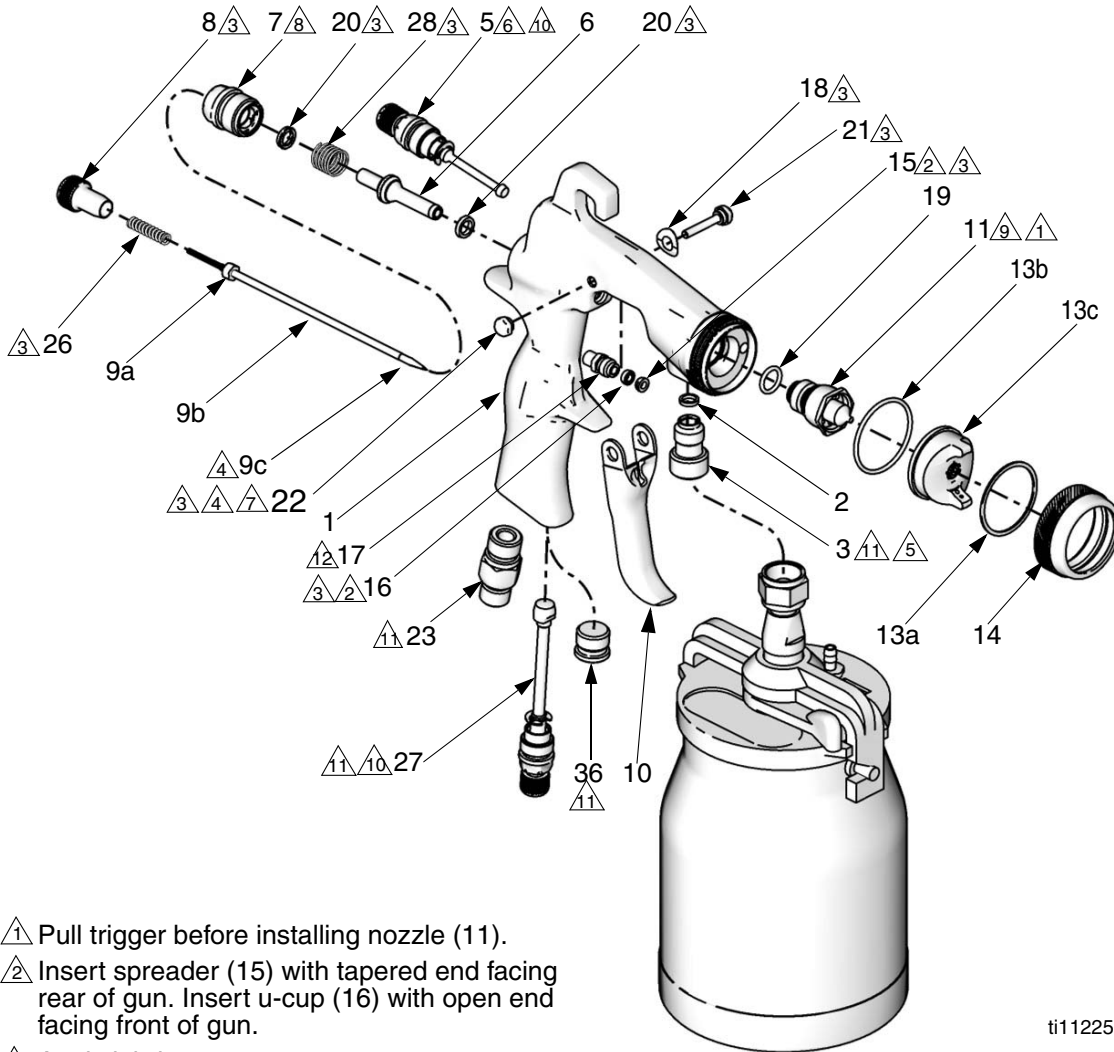


Graco AirPro Metal Spray Gun (Siphon Feed)

Parts

Parts



- △1 Pull trigger before installing nozzle (11).
- △2 Insert spreader (15) with tapered end facing rear of gun. Insert u-cup (16) with open end facing front of gun.
- △3 Apply lubricant.
- △4 Apply low strength thread retainer.
- △5 Apply high-strength thread retainer.
- △6 Torque to 85-90 in-lbs (9.6-10.2 N•m).
- △7 Torque to 15-20 in-lbs (1.7-2.2 N•m).
- △8 Torque to 175-185 in-lbs (19.8-20.9 N•m).
- △9 Torque to 155-165 in-lbs (17.5-18.6 N•m).
- △10 Install with valve assembly turned fully counterclockwise to outermost position.
- △11 Torque to 205-215 in-lbs (23.2-24.3 N•m).
- △12 Torque to 3 in-lbs (0.3 N•m).

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Parts

Ref.	Part No.	Description	Qty.		
1	---	BODY, gun	1	★ Included in Gun Repair Kit 289790.	
2	---	GASKET, fluid inlet	1	✘ Included in Trigger Repair Kit 289143 (contains 5 of each part).	
3	---	FITTING, fluid inlet	1		
5	289796	VALVE, air control, assembly	1	+ Included in Needle Packing Repair Kit 289455 (contains 5 of each part).	
6	★ 289039	VALVE, air, assembly	1		
7	* 289052	NUT, air valve, u-cup assembly	1	* Included in Air Valve Repair Kit 289408.	
8	289097	VALVE, fluid control	1		
9	See table	NEEDLE, assembly (Includes 9a-9c)	1	◆ Included in Air Cap Seal Kit 289791 (contains 5 of each Part).	
10	289140	TRIGGER, gun, razor industrial	1	✓ Included in Retaining Ring Kit 289079.	
11	See table	NOZZLE, fluid,	1		
13	See table	AIR CAP, assembly (includes 13a-13c)	1	❖ Included in Gun Body Kit 289019.	
13a	◆★✓	---	WASHER	1	‡ Included in Fluid Inlet Fitting Kit 24C269.
13b	◆★✓	---	O-RING	1	
13c	See table	---	AIR CAP	1	---Not sold separately.
14	✓	---	RING, retaining	1	
15	★+❖	---	SPREADER, u-cup	1	
16	★+❖	---	PACKING, u-cup	1	
17	❖	289793	NUT	1	
18	✘	---	WASHER, wave	1	
19	★	111457	PACKING, o-ring	1	
20	*★	---	PACKING, u-cup, gun	1	
21	✘	---	PIN, pivot	1	
22	✘	---	PIN, pivot, nut	1	
23	289451	FITTING, air inlet	1		
26	*	---	SPRING, compression	1	
27	289798	VALVE, assembly, air inlet	1		
28	*	---	SPRING, compression	1	
29	289794	TOOL, gun	1		
33	*★	---	TOOL, installation, seal	1	
36	289452	NUT, air plug	1		
37	244130	CUP, 1 qt.	1		