

Graco Monark 23:1 Package

**Parts**

**Model 237-418, Series A**

Includes items 1 to 37

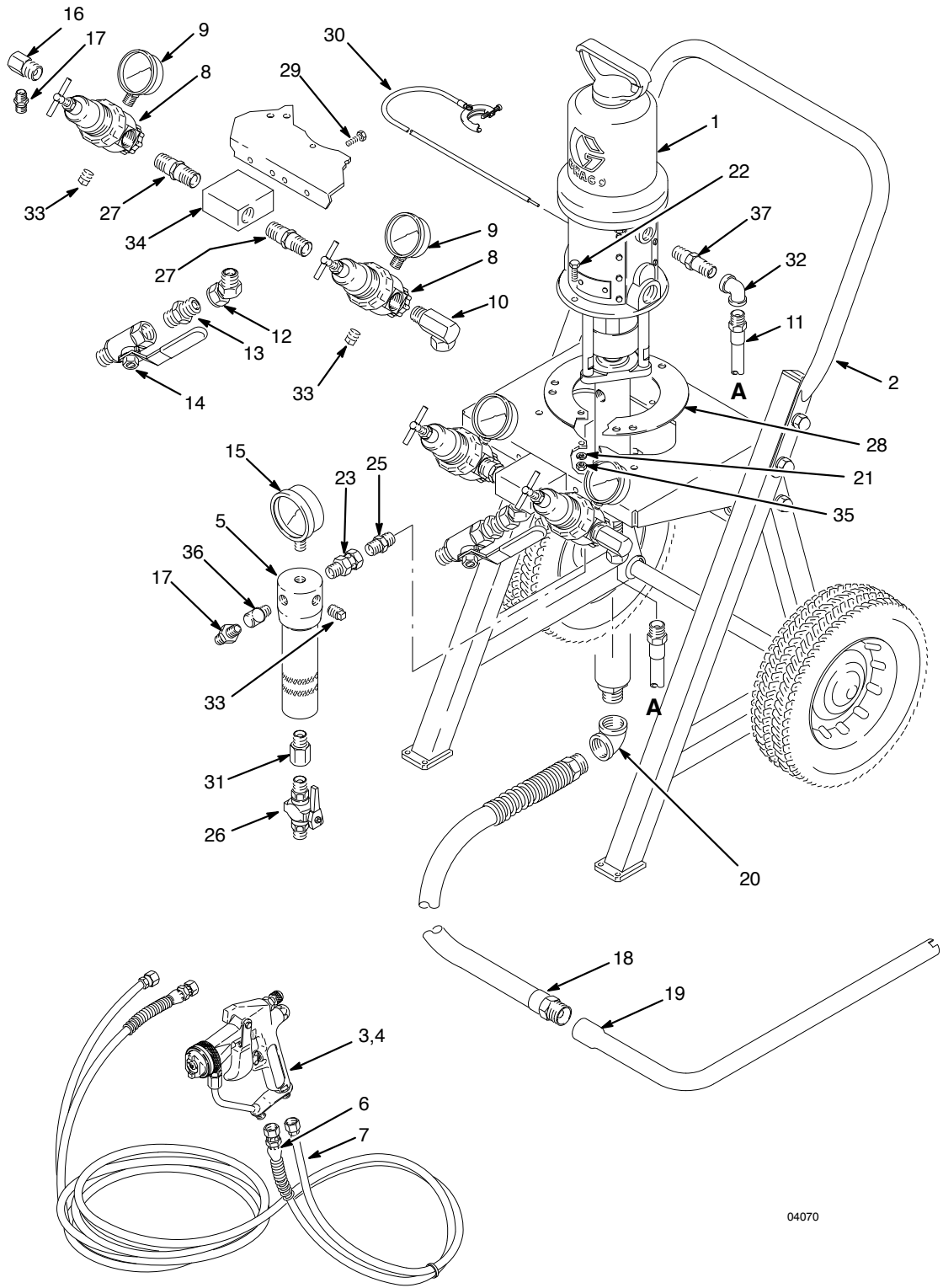
Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	223-596	23:1 RATIO MONARK PUMP See 307-619 for parts	1	20	100-349	FLUID INTAKE ELBOW, 3/4 npt(f)	1
2	224-044	CART, portable See 308-136 for parts	1	21	100-016	LOCKWASHER, 1/4" spring	2
3	223-283	AIR ASSISTED AIRLESS SPRAY GUN See 308-176 for parts	1	23	155-665	SWIVEL UNION, 3/8 npt(m) x 3/8 npsm(f)	1
4	182-411	SPRAY TIP, 0.011 orifice, 8-10" (203-254 mm) fan width	1	24	206-994	THROAT SEAL LIQUID, 8 oz.	1
5	218-029	FLUID FILTER See 307-273 for parts	1	25	156-849	NIPPLE, 3/8 npt x 3/8-18.6 sf	1
6	214-698	FLUID HOSE, 3/16" x 25' (15.2 m), nylon, spring guards both ends, 1/4-18 npsm(fbe)	1	26	210-658	BALL VALVE, 3/8 npt (mbe), see 306-861 for parts	1
7	210-867	AIR HOSE, cpld 1/4 npsm (fbe) 1/4" ID x 25' (6.3 mm ID x 7.6 m)	1	27	156-877	NIPPLE, 1/2 npt, 2.5" (63.5 mm)	2
8	104-267	AIR REGULATOR 0-125 psi (0-9 bar) range See 308-167 for parts	2	28	188-595	PUMP MOUNTING PLATE	1
9	101-180	AIR PRESSURE GAUGE 0-200 psi (0-14 bar)	2	29	102-254	SCREW, hex hd, 1/4-20 x 7/8" (22 mm) long	2
10	161-037	90° SWIVEL ADAPTER UNION 1/2 npt(m) x 3/8 npsm(f) swivel	1	30	237-569	GROUND WIRE and CLAMP 12 gauge (1.5 mm <sup>2</sup> ), 25' (7.6 m)	1
11	204-560	AIR HOSE, buna-N, 3/8" (10 mm) ID, cpld 3/8 npt(mbe), 18" (457 mm) long	1	31	150-286	ADAPTER	1
12	222-297	45° SWIVEL ADAPTER UNION, 1/2 npt(m) x 1/2 npsm(f) swivel	1	32	165-472	ELBOW, 90°; 3/8 npt (fbe)	1
13	158-491	NIPPLE, 1/2 npt, 1.625" (41 mm) long	1	33	100-509	PLUG, 1/4 npt sq hd pipe	3
14	107-142	BLEED-TYPE AIR VALVE, 1/2 npt (f)	1	34	179-749	AIR MANIFOLD, 1/2 npt inlet, two 1/2 npt outlets	1
15	102-814	FLUID PRESSURE GAUGE	1	35	100-015	NUT, hex; 1/4-20	2
16	166-999	ELBOW, reducing street, 1/2 npt(m) x 1/4 npt(f)	1	36	100-840	ELBOW; 1/4 npt (m x f)	1
17	162-453	NIPPLE, 1/4 npt x 1/4 npsm	2	37	160-790	NIPPLE	1
18	214-960	SUCTION HOSE, 3/4 npt (mbe), 3/4 " ID x 3.5' (19 mm ID x 1.06 m)	1				
19	165-767	SUCTION TUBE, 3/4 npt(f)	1				

**Manual Change  
Summary**

This manual was updated to correct the parts drawing on page 13. The following parts lists changes were also made.

Assembly Changed	Part Status	Ref No.	Part No.	Name
237-418 Package	Add	31	150-286	Adapter
	Old	37	150-286	Nipple
	New	37	160-790	Nipple

# Parts



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