

55 & 30 GALLON COMPLETE VACUUM UNITS



Nortech 55 & 30 Gallon Complete Vacuum Units generate high vacuum lift and flow instantly and effectively. Designed to handle the toughest cleaning jobs with speed and efficiency, they feature the most capacity in the Nortech vacuum line.

55 & 30 Gallon Complete Vacuum Units include:












- Vacuum generating head with standard cartridge filter
- Drum and drum dolly
- 2" or 1-1/2" x 20' standard-duty vinyl vacuum hose
- Metal wet/dry floor tool (12" wide) with 4' wand
- 24" long metal crevice tool
- 3/4" x 20' air supply hose with fittings










Part #	Description	COMPRESSED AIR REQUIREMENTS				PERFORMANCE		Shipping Weight (lbs.)
		Air Consumption (scfm)	Inlet Air Hose Size (NPT)	Minimum Compressor Size (hp)	Incoming Air Line Pressure (psig)	Vacuum Lift (inH ₂ O)	Vacuum Flow (scfm)	
55 GALLON COMPLETE VACUUM UNITS								
N551BC	COMPLETE UNIT W/ 2" VAC HOSE & TOOLS	68	3/4"	15	100	185	89	121
N551BCX	COMPLETE UNIT W/ 1-1/2" VAC HOSE & TOOLS	68	3/4"	15	100	185	89	113
N551DC	COMPLETE UNIT W/ 1-1/2" VAC HOSE & TOOLS	47	3/4"	10	100	213	60	113
30 GALLON COMPLETE VACUUM UNITS								
N301BC	COMPLETE UNIT W/ 2" VAC HOSE & TOOLS	68	3/4"	15	100	185	89	105
N301BCX	COMPLETE UNIT W/ 1-1/2" VAC HOSE & TOOLS	68	3/4"	15	100	185	89	97
N301DC	COMPLETE UNIT W/ 1-1/2" VAC HOSE & TOOLS	47	3/4"	10	100	213	60	97
OPTIONS FOR ALL 55 & 30 GALLON UNITS								
N638A	LIQUID SHUT-OFF ASSEMBLY (INSTEAD OF STANDARD CARTRIDGE FILTER)							
N635HA	ABSOLUTE (HEPA) FILTER (INSTEAD OF STANDARD CARTRIDGE FILTER)							
N710A	EXTRA SILENT EXHAUST (INSTEAD OF STANDARD EXHAUST)							

REPLACEMENT PARTS FOR ALL NORTECH COMPLETE VACUUM UNITS, VAC GENERATING HEADS AND ATTACHMENT KITS














In addition to the standard parts offered with all vacuum units, Nortech offers a wide array of other accessories such as HEPA and ULPA filters, extra quiet exhaust silencers, liquid drain valve assemblies, cloth filter bags and much more.

Part# in bold denotes high usage, standard replacement parts.

	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units
						N081MC	N081SC	N081DC	
FILTERS		N635 STANDARD CARTRIDGE FILTER	●	●					
		N635PK STANDARD CARTRIDGE FILTER (PACKAGE OF 6)	●	●					
		N635B CLOTH PRE-FILTER BAG	●	●					
		N635H ABSOLUTE HEPA CARTRIDGE FILTER	●	●					
		N6350 ABSOLUTE ULPA CARTRIDGE FILTER	●	●					
		N602 15 GALLON STANDARD FILTER ASSEMBLY			●				
		N6021 FRAME FOR 15 GALLON STANDARD FILTER			●				
		N6022 CLOTH INTERNAL FILTER WITH GASKET FOR 15 GALLON VAC			●				
		N612H 15 GALLON ABSOLUTE HEPA FILTER			●				
		N815H 8 GALLON ABSOLUTE HEPA FILTER				●	●	●	
		N822 8 GALLON STANDARD FILTER ASSEMBLY				●	●	●	
		N8221 CLOTH INTERNAL FILTER WITH GASKET FOR 8 GALLON VAC				●	●	●	
		N8222 FRAME FOR 8 GALLON STANDARD FILTER				●	●	●	
		N805 4 GALLON STANDARD FILTER ASSEMBLY							●
		N8051 CLOTH INTERNAL FILTER WITH GASKET FOR 4 GALLON VAC							●
	N8052 FRAME FOR 4 GALLON STANDARD FILTER							●	
DRUMS, COVERS, LIDS, AND DOLLIES		N650 55 GALLON STEEL DRUM (18 GAUGE MIN.)	●						
		N641 COVER FOR 55 GALLON DRUM	●						
		N668 DOLLY FOR 55 GALLON DRUM	●						
		N630 30 GALLON STEEL DRUM (18 GAUGE)		●					
		N640 COVER FOR 30 GALLON DRUM		●					
		N667 DOLLY FOR 30 GALLON DRUM		●					
		N601 15 GALLON CANISTER STYLE DRUM (INCLUDES LID CLAMPS, DOLLY & HANDLE)			●				
		N611 15 GALLON STAINLESS STEEL CANISTER (INCLUDES LID CLAMPS, DOLLY, HANDLE, & LIQUID DRAIN VALVE)			●				
		N871 8 GALLON CANISTER WITH LID CLAMPS				●	●	●	
		N881 8 GALLON STAINLESS STEEL CANISTER (INCLUDES LID CLAMPS, DOLLY, & LIQUID DRAIN VALVE)				●	●	●	
		N844 FOUR-WHEEL DOLLY FOR 4 AND 8 GALLON UNITS				●	●	●	●
		N801 4 GALLON CANISTER WITH LID CLAMPS							●
		N811 4 GALLON STAINLESS STEEL CANISTER WITH LID CLAMPS							●
		N605 15 GALLON VACUUM LID			●				
		N840 8 & 4 GALLON VACUUM LID				●	●	●	●
	N614 LID CLAMPS (SET OF 3)			●	●	●	●	●	
NOT SHOWN		TRANSFER LIDS AVAILABLE	●	●	●				













	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units
						N081MC	N081SC	N081DC	
MAINTENANCE KITS	NOT SHOWN	NMK55 MAINTENANCE KIT FOR 55 GALLON MODELS [INCLUDES N635, (2)N635-B, N686, N656]	●						
		NMK30 MAINTENANCE KIT FOR 30 GALLON MODELS [INCLUDES N635, (2)N635-B, N686, N655]		●					
EXHAUST HOUSING ASSEMBLY AND PARTS		N644 VENTURI FOR "B" MODELS	●	●					
		N644D VENTURI FOR "D" MODELS	●	●	●		●	●	
		N644M VENTURI				●			●
		N648 AIR JET FOR "B" MODELS, WITH BUSHING	●	●					
		N648D AIR JET FOR "D" MODELS, WITH BUSHING (EXCLUDES N151SC)	●	●	●			●	
		N648S AIR JET, WITH BUSHING (EXCLUDES N151DC)			●		●	●	●
		N649 BUSHING, FOR AIR JET	●	●	●	●	●	●	●
		N6273 VENTURI BOX MOUNTING HARDWARE (SET)	●	●	●	●	●	●	●
		N6283 EXHAUST HOUSING MOUNTING HARDWARE (SET)	●	●	●	●	●	●	●
		N681 VENTURI BOX	●	●	●	●	●	●	●
		N682 GASKET FOR VENTURI BOX	●	●	●	●	●	●	●
		N685 EXHAUST HOUSING	●	●	●		●	●	
		N685C END CAP, ONLY, FOR EXHAUST HOUSING	●	●	●		●	●	
		N686 EXHAUST SILENCER (FOAM INSERT)	●	●	●		●	●	
		N885 EXHAUST HOUSING				●			●
		N886 EXHAUST SILENCER FOAM INSERT				●			●
		N710 EXTRA SILENT EXHAUST ASSEMBLY	●	●	●	●	●	●	
		N712 EXTRA SILENT EXHAUST HOUSING ONLY	●	●	●	●	●	●	
		N711 2 PC. EXHAUST SILENCER FOAM INSERT SET	●	●	●	●	●	●	
	REPLACEMENT PARTS		N680 TRIANGULAR CHAMBER FOR DUAL VENTURI MODEL	●					
NOT SHOWN		N688 GASKET FOR DUAL VENTURI CHAMBER	●						
NOT SHOWN		N6893 MOUNTING HARDWARE FOR DUAL VENTURI CHAMBER	●						
		N700 INLET ELBOW	●	●					
		N701 DISCHARGE ELBOW	●	●					
		N664 ELBOW GASKET	●	●					
		N6343 ELBOW MOUNTING HARDWARE (SET)	●	●					
		N656 GASKET FOR 55 GALLON COVER	●						
		N655 GASKET FOR 30 GALLON COVER		●					
		N6603 RETAINING SPRING (SET OF 3)	●	●					
		N831 HANDLE, WITH GRIP							●
		N8312 GRIP, ONLY							●

Part# in bold denotes high usage, standard replacement parts.

	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units	
						N081MC	N081SC	N081DC		
LIQUID SHUT-OFFS AND DRAINS	 N638	LIQUID SHUT-OFF ASSEMBLY	●	●						
	N6381	FLOAT, ONLY FOR LIQUID SHUT-OFF ASSEMBLY	●	●						
	N6382	CAGE, ONLY FOR LIQUID SHUT-OFF ASSEMBLY	●	●						
	 N620	LIQUID DRAIN VALVE FITS 55 & 30 GALLON DRUM LOWER 2" BUNG HOLE	●	●						
	 N645	LIQUID DRAIN VALVE WITH STRAINER FITS 55 & 30 GALLON DRUM LOWER 2" BUNG HOLE	●	●						
	 N609	15 GALLON LIQUID SHUT-OFF ASSEMBLY			●					
	N6091	GASKET FOR 15 GALLON LIQUID SHUT-OFF			●					
	N829	8 GALLON LIQUID SHUT-OFF ASSEMBLY				●	●	●		
	N8291	GASKET FOR 8 GALLON LIQUID SHUT-OFF				●	●	●		
VAC HOSE CONNECTORS	 N715	1-1/2" VAC HOSE ADAPTER	●	●						
	 N720	2" VAC HOSE ADAPTER	●	●						
	 N6952	1-1/2" VAC HOSE SWIVEL INLET CONNECTOR			●		●	●		
	N814	1-1/4" VAC HOSE SWIVEL INLET CONNECTOR				●			●	
AIR HOSE, VALVES AND COUPLINGS	 N606	3/4" I.D. x 20' AIR SUPPLY HOSE WITH FITTINGS	●	●	●			●		
	N610	1/2" AIR KING FITTING (1/2" MNPT)	●	●	●			●		
	N647	3/4" AIR KING FITTING (FOR DUAL VENTURI ONLY) (3/4" MNPT)	●							
	 N607	1/2" I.D. x 20' AIR SUPPLY HOSE WITH FITTINGS (MODEL N081SC AND N151SC) (1/2"-MNPT)			●		●			
	N6182	1/2" I.D. AIR LINE COUPLING (MODEL N151SC AND N081SC)			●		●			
	 N848	3/8" I.D. x 12' AIR SUPPLY HOSE, WITH FITTINGS (3/8" MNPT)				●			●	
	N846B	3/8" I.D. AIR LINE COUPLING				●			●	
	 N651	COMPRESSED AIR INLET SHUT-OFF VALVE (1/2" NPT)	●	●	●		●	●		
	N646	SHUT-OFF VALVE FOR DUAL VENTURI MODEL	●							
	N851	SHUT-OFF VALVE (3/8" MNPT)				●			●	
RECOVERY BAGS AND LINERS	 N650PL	REUSABLE PLASTIC 55 GALLON DRUM LINER (15 MIL)	●							
	 N630PL	REUSABLE PLASTIC 30 GALLON DRUM LINER (15 MIL)		●						
	NOT SHOWN	N650PB	DISPOSABLE PLASTIC BAGS (8 MIL) FOR 55 GALLON DRUM [PACKAGE OF 10]	●						
	NOT SHOWN	N630PB	DISPOSABLE PLASTIC BAGS (8 MIL) FOR 30 GALLON DRUM [PACKAGE OF 10]		●					
	NOT SHOWN	N608B	15 GALLON SINGLE PLY RECOVERY BAGS (PKG OF 5)			●				
		N612B	15 GALLON DOUBLE-PLY RECOVERY BAGS (PKG OF 5)			●				
		N882B	8 GALLON SINGLE-PLY RECOVERY BAGS				●	●	●	
		N812B	4 GALLON SINGLE-PLY RECOVERY BAGS [PKG OF 5]							●

ADDITIONAL TOOLS AND ACCESSORIES FOR ALL VACUUM MODELS

Nortech accessories are designed for wet or dry pickup. All 2" and 1-1/2" accessories feature lightweight metal construction. 1-1/4" accessories are lightweight, durable plastic construction.

	Part#	Description	Vacuum Hose Size			
			2"	1-1/2"	1-1/4"	
VACUUM ATTACHMENTS		N636 N6362	5" ROUND METAL BRUSH TOOL		●	
		N692 N639	METAL WET/DRY FLOOR TOOL (12" WIDE) WITH 4' WAND	●	●	
		N659 N6592	METAL UTILITY TOOL (6" WIDE) WITH DETACHABLE BRUSH	●	●	
		N665 N666	METAL BULK SAND PICK-UP TOOL, 22" LONG	●	●	
		N693 N674	METAL CREVICE TOOL, 24" LONG	●	●	
		N695 N675	METAL GULPER WAND, 18" LONG	●	●	
		N692B	METAL BRISTLE FLOOR TOOL, 14" WIDE		●	
		N692S	METAL SQUEEGEE FLOOR TOOL, 14" WIDE		●	
		N842	PLASTIC EXTENSION WAND, 20" LONG			●
		N843	PLASTIC 3" ROUND BRUSH TOOL			●
		N845	PLASTIC UTILITY TOOL (5" WIDE) WITH DETACHABLE BRUSH			●
		N849	PLASTIC CREVICE TOOL, 9" LONG			●
	NOT SHOWN	N8412	1 1/4" CURVED TOOL COUPLER			●