

55 GALLON DUAL VENTURI COMPLETE VACUUM UNITS



Nortech 55 Gallon Dual Venturi Vacuum Units increase vacuum flow 63% for tough pick up jobs.

55 Gallon Dual Venturi Complete Vacuum Units include:

- Dual venturi vacuum generating head with standard cartridge filter
- Drum and drum dolly
- 2" or 1-1/2" x 20' standard-duty vinyl vacuum hose
- Metal wet/dry floor tool (12" wide) with 4' wand
- 24" long metal crevice tool
- 3/4" x 20' air supply hose, with fittings

COMPRESSED AIR REQUIREMENTS












PERFORMANCE



Part #	Description	COMPRESSED AIR REQUIREMENTS				PERFORMANCE		Shipping Weight (lbs.)
		Air Consumption (scfm)	Inlet Air Hose Size (NPT)	Minimum Compressor Size (hp)	Incoming Air Line Pressure (psig)	Vacuum Lift (inH ₂ O)	Vacuum Flow (scfm)	
55 GALLON DUAL VENTURI COMPLETE VACUUM UNITS								
N552BC	DUAL VENTURI COMPLETE UNIT W/ 2" VAC HOSE & TOOLS	110	3/4"	25	100	163	163	138
N552BCX	DUAL VENTURI COMPLETE UNIT W/ 1-1/2" VAC HOSE & TOOLS	110	3/4"	25	100	163	163	130
OPTIONS FOR 55 GALLON UNITS								
N638A	LIQUID SHUT-OFF ASSEMBLY (INSTEAD OF STANDARD CARTRIDGE FILTER)							
N635HA	ABSOLUTE (HEPA) FILTER (INSTEAD OF STANDARD CARTRIDGE FILTER)							
N710A	EXTRA SILENT EXHAUST (INSTEAD OF STANDARD EXHAUST) [2 REQUIRED]							

REPLACEMENT PARTS FOR ALL NORTECH COMPLETE VACUUM UNITS, VAC GENERATING HEADS AND ATTACHMENT KITS














In addition to the standard parts offered with all vacuum units, Nortech offers a wide array of other accessories such as HEPA and ULPA filters, extra quiet exhaust silencers, liquid drain valve assemblies, cloth filter bags and much more.

Part# in bold denotes high usage, standard replacement parts.

	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units
						N081MC	N081SC	N081DC	
FILTERS		N635 STANDARD CARTRIDGE FILTER	●	●					
		N635PK STANDARD CARTRIDGE FILTER (PACKAGE OF 6)	●	●					
		N635B CLOTH PRE-FILTER BAG	●	●					
		N635H ABSOLUTE HEPA CARTRIDGE FILTER	●	●					
		N6350 ABSOLUTE ULPA CARTRIDGE FILTER	●	●					
		N602 15 GALLON STANDARD FILTER ASSEMBLY			●				
		N6021 FRAME FOR 15 GALLON STANDARD FILTER			●				
		N6022 CLOTH INTERNAL FILTER WITH GASKET FOR 15 GALLON VAC			●				
		N612H 15 GALLON ABSOLUTE HEPA FILTER			●				
		N815H 8 GALLON ABSOLUTE HEPA FILTER				●	●	●	
		N822 8 GALLON STANDARD FILTER ASSEMBLY				●	●	●	
		N8221 CLOTH INTERNAL FILTER WITH GASKET FOR 8 GALLON VAC				●	●	●	
		N8222 FRAME FOR 8 GALLON STANDARD FILTER				●	●	●	
		N805 4 GALLON STANDARD FILTER ASSEMBLY							●
		N8051 CLOTH INTERNAL FILTER WITH GASKET FOR 4 GALLON VAC							●
	N8052 FRAME FOR 4 GALLON STANDARD FILTER							●	
DRUMS, COVERS, LIDS, AND DOLLIES		N650 55 GALLON STEEL DRUM (18 GAUGE MIN.)	●						
		N641 COVER FOR 55 GALLON DRUM	●						
		N668 DOLLY FOR 55 GALLON DRUM	●						
		N630 30 GALLON STEEL DRUM (18 GAUGE)		●					
		N640 COVER FOR 30 GALLON DRUM		●					
		N667 DOLLY FOR 30 GALLON DRUM		●					
		N601 15 GALLON CANISTER STYLE DRUM (INCLUDES LID CLAMPS, DOLLY & HANDLE)			●				
		N611 15 GALLON STAINLESS STEEL CANISTER (INCLUDES LID CLAMPS, DOLLY, HANDLE, & LIQUID DRAIN VALVE)			●				
		N871 8 GALLON CANISTER WITH LID CLAMPS				●	●	●	
		N881 8 GALLON STAINLESS STEEL CANISTER (INCLUDES LID CLAMPS, DOLLY, & LIQUID DRAIN VALVE)				●	●	●	
		N844 FOUR-WHEEL DOLLY FOR 4 AND 8 GALLON UNITS				●	●	●	●
		N801 4 GALLON CANISTER WITH LID CLAMPS							●
		N811 4 GALLON STAINLESS STEEL CANISTER WITH LID CLAMPS							●
		N605 15 GALLON VACUUM LID			●				
		N840 8 & 4 GALLON VACUUM LID				●	●	●	●
	N614 LID CLAMPS (SET OF 3)			●	●	●	●	●	
NOT SHOWN		TRANSFER LIDS AVAILABLE	●	●	●				









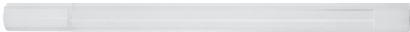



	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units
						N081MC	N081SC	N081DC	
MAINTENANCE KITS	NOT SHOWN	NMK55 MAINTENANCE KIT FOR 55 GALLON MODELS [INCLUDES N635, (2)N635-B, N686, N656]	●						
	NOT SHOWN	NMK30 MAINTENANCE KIT FOR 30 GALLON MODELS [INCLUDES N635, (2)N635-B, N686, N655]		●					
EXHAUST HOUSING ASSEMBLY AND PARTS		N644 VENTURI FOR "B" MODELS	●	●					
		N644D VENTURI FOR "D" MODELS	●	●	●		●	●	
		N644M VENTURI				●			●
		N648 AIR JET FOR "B" MODELS, WITH BUSHING	●	●					
		N648D AIR JET FOR "D" MODELS, WITH BUSHING (EXCLUDES N151SC)	●	●	●			●	
		N648S AIR JET, WITH BUSHING (EXCLUDES N151DC)			●		●	●	●
		N649 BUSHING, FOR AIR JET	●	●	●	●	●	●	●
		N6273 VENTURI BOX MOUNTING HARDWARE (SET)	●	●	●	●	●	●	●
		N6283 EXHAUST HOUSING MOUNTING HARDWARE (SET)	●	●	●	●	●	●	●
		N681 VENTURI BOX	●	●	●	●	●	●	●
		N682 GASKET FOR VENTURI BOX	●	●	●	●	●	●	●
		N685 EXHAUST HOUSING	●	●	●		●	●	
		N685C END CAP, ONLY, FOR EXHAUST HOUSING	●	●	●		●	●	
		N686 EXHAUST SILENCER (FOAM INSERT)	●	●	●		●	●	
		N885 EXHAUST HOUSING				●			●
		N886 EXHAUST SILENCER FOAM INSERT				●			●
		N710 EXTRA SILENT EXHAUST ASSEMBLY	●	●	●	●	●	●	
		N712 EXTRA SILENT EXHAUST HOUSING ONLY	●	●	●	●	●	●	
		N711 2 PC. EXHAUST SILENCER FOAM INSERT SET	●	●	●	●	●	●	
	REPLACEMENT PARTS		N680 TRIANGULAR CHAMBER FOR DUAL VENTURI MODEL	●					
NOT SHOWN		N688 GASKET FOR DUAL VENTURI CHAMBER	●						
NOT SHOWN		N6893 MOUNTING HARDWARE FOR DUAL VENTURI CHAMBER	●						
		N700 INLET ELBOW	●	●					
		N701 DISCHARGE ELBOW	●	●					
		N664 ELBOW GASKET	●	●					
		N6343 ELBOW MOUNTING HARDWARE (SET)	●	●					
		N656 GASKET FOR 55 GALLON COVER	●						
		N655 GASKET FOR 30 GALLON COVER		●					
		N6603 RETAINING SPRING (SET OF 3)	●	●					
		N831 HANDLE, WITH GRIP							●
		N8312 GRIP, ONLY							●

Part# in bold denotes high usage, standard replacement parts.

	Part#	Description	55 Gallon Units	30 Gallon Units	15 Gallon Units	8 Gallon Units			4 Gallon Units	
						N081MC	N081SC	N081DC		
LIQUID SHUT-OFFS AND DRAINS	 N638	LIQUID SHUT-OFF ASSEMBLY	●	●						
	N6381	FLOAT, ONLY FOR LIQUID SHUT-OFF ASSEMBLY	●	●						
	N6382	CAGE, ONLY FOR LIQUID SHUT-OFF ASSEMBLY	●	●						
	 N620	LIQUID DRAIN VALVE FITS 55 & 30 GALLON DRUM LOWER 2" BUNG HOLE	●	●						
	 N645	LIQUID DRAIN VALVE WITH STRAINER FITS 55 & 30 GALLON DRUM LOWER 2" BUNG HOLE	●	●						
	 N609	15 GALLON LIQUID SHUT-OFF ASSEMBLY			●					
	N6091	GASKET FOR 15 GALLON LIQUID SHUT-OFF			●					
	N829	8 GALLON LIQUID SHUT-OFF ASSEMBLY				●	●	●		
	N8291	GASKET FOR 8 GALLON LIQUID SHUT-OFF				●	●	●		
VAC HOSE CONNECTORS	 N715	1-1/2" VAC HOSE ADAPTER	●	●						
	 N720	2" VAC HOSE ADAPTER	●	●						
	 N6952	1-1/2" VAC HOSE SWIVEL INLET CONNECTOR			●		●	●		
	N814	1-1/4" VAC HOSE SWIVEL INLET CONNECTOR				●			●	
AIR HOSE, VALVES AND COUPLINGS	 N606	3/4" I.D. x 20' AIR SUPPLY HOSE WITH FITTINGS	●	●	●			●		
	N610	1/2" AIR KING FITTING (1/2" MNPT)	●	●	●			●		
	N647	3/4" AIR KING FITTING (FOR DUAL VENTURI ONLY) (3/4" MNPT)	●							
	 N607	1/2" I.D. x 20' AIR SUPPLY HOSE WITH FITTINGS (MODEL N081SC AND N151SC) (1/2"-MNPT)			●		●			
	N6182	1/2" I.D. AIR LINE COUPLING (MODEL N151SC AND N081SC)			●		●			
	 N848	3/8" I.D. x 12' AIR SUPPLY HOSE, WITH FITTINGS (3/8" MNPT)				●			●	
	N846B	3/8" I.D. AIR LINE COUPLING				●			●	
	 N651	COMPRESSED AIR INLET SHUT-OFF VALVE (1/2" NPT)	●	●	●		●	●		
	N646	SHUT-OFF VALVE FOR DUAL VENTURI MODEL	●							
	N851	SHUT-OFF VALVE (3/8" MNPT)				●			●	
RECOVERY BAGS AND LINERS	 N650PL	REUSABLE PLASTIC 55 GALLON DRUM LINER (15 MIL)	●							
	 N630PL	REUSABLE PLASTIC 30 GALLON DRUM LINER (15 MIL)		●						
	NOT SHOWN	N650PB	DISPOSABLE PLASTIC BAGS (8 MIL) FOR 55 GALLON DRUM [PACKAGE OF 10]	●						
	NOT SHOWN	N630PB	DISPOSABLE PLASTIC BAGS (8 MIL) FOR 30 GALLON DRUM [PACKAGE OF 10]		●					
	NOT SHOWN	N608B	15 GALLON SINGLE PLY RECOVERY BAGS (PKG OF 5)			●				
		N612B	15 GALLON DOUBLE-PLY RECOVERY BAGS (PKG OF 5)			●				
		N882B	8 GALLON SINGLE-PLY RECOVERY BAGS				●	●	●	
		N812B	4 GALLON SINGLE-PLY RECOVERY BAGS [PKG OF 5]							●

ADDITIONAL TOOLS AND ACCESSORIES FOR ALL VACUUM MODELS

Nortech accessories are designed for wet or dry pickup. All 2" and 1-1/2" accessories feature lightweight metal construction. 1-1/4" accessories are lightweight, durable plastic construction.

	Part#	Description	Vacuum Hose Size			
			2"	1-1/2"	1-1/4"	
VACUUM ATTACHMENTS		N636 N6362	5" ROUND METAL BRUSH TOOL		●	
		N692 N639	METAL WET/DRY FLOOR TOOL (12" WIDE) WITH 4' WAND		●	
		N659 N6592	METAL UTILITY TOOL (6" WIDE) WITH DETACHABLE BRUSH		●	
		N665 N666	METAL BULK SAND PICK-UP TOOL, 22" LONG		●	
		N693 N674	METAL CREVICE TOOL, 24" LONG		●	
		N695 N675	METAL GULPER WAND, 18" LONG		●	
		N692B	METAL BRISTLE FLOOR TOOL, 14" WIDE		●	
		N692S	METAL SQUEEGEE FLOOR TOOL, 14" WIDE		●	
		N842	PLASTIC EXTENSION WAND, 20" LONG			●
		N843	PLASTIC 3" ROUND BRUSH TOOL			●
		N845	PLASTIC UTILITY TOOL (5" WIDE) WITH DETACHABLE BRUSH			●
		N849	PLASTIC CREVICE TOOL, 9" LONG			●
	NOT SHOWN	N8412	1 1/4" CURVED TOOL COUPLER			●