

Garnet Abrasive Grit

Blastrite 30/60 (Blastrite Microblast)

Chemwatch Hazard Alert Code: 3 - Chemwatch: 29-3253 (Version No: 2.1.1.1)

IMPORTANT NOTICE: This Safety Data Sheet (SDS) is issued by Burwell Technologies in accordance with National Occupational Health and Safety Commission guidelines. The information contained in this document must not be added to, deleted or altered. Burwell Technologies will issue a new SDS when there is a change in the product specifications and/or with the National Occupational Health and Safety Commission guidelines/ regulations. Burwell Technologies will not accept any responsibility for any changes made to its SDS in content by any other person or organisation.

DATE OF FIRST ISSUE:

27 June 2017

DATE OF LAST REVISION:

26 June 2018

1 IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Identifier

Product name	Blastrite 30/60 (Blastrite Microblast)
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet


Supplier Name:	Burwell Abrasive Blasting Equipment Pty Ltd
Supplier Address:	291 Milperra Road, Revesby, NSW, 2212
Supplier Tel:	(02) 9792 2733
Supplier Fax:	(02) 9792 2866
Supplier Emergency Tel (24 Hours):	(02) 9792 2733 (Business hours) 0418 699 139 (After hours)
Emergency Services Tel (24 Hours):	000

2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Germ cell mutagenicity Category 2, Carcinogenicity Category 1A, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - repeated exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label Elements

Hazard pictograms:	
Signal Word:	DANGER

Hazard Statements

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s) Prevention:

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Precautionary statement(s) Storage:

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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3 | COMPOSITION/INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7631-86-9	33	silica amorphous
1309-37-1	33	ferric oxide
1344-28-1	23	aluminium oxide
1305-78-8	4	calcium oxide
1309-48-4	4	magnesium oxide
1313-13-9	1	manganese dioxide
13463-67-7	1	titanium dioxide
14808-60-7	not spec	silica crystalline - quartz

4 | FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	<p>If swallowed do NOT induce vomiting.</p> <ul style="list-style-type: none"> If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Both dermal and oral toxicity of manganese salts is low because of limited solubility of manganese. No known permanent pulmonary sequelae develop after acute manganese exposure. Treatment is supportive.

[Ellenhorn and Barceloux: Medical Toxicology]

In clinical trials with miners exposed to manganese-containing dusts, L-dopa relieved extra pyramidal symptoms of both hypo kinetic and dystonic patients. For short periods of time symptoms could also be controlled with scopolamine and amphetamine. BAL and calcium EDTA prove ineffective.

[Gosselin et al: Clinical Toxicology of Commercial Products.]

- Manifestation of aluminium toxicity include hypercalcaemia, anaemia, Vitamin D refractory osteodystrophy and a progressive encephalopathy (mixed dysarthria-apraxia of speech, asterixis, tremulousness, myoclonus, dementia, focal seizures). Bone pain, pathological fractures and proximal myopathy can occur.
- Symptoms usually develop insidiously over months to years (in chronic renal failure patients) unless dietary aluminium loads are excessive.
- Serum aluminium levels above 60 ug/ml indicate increased absorption. Potential toxicity occurs above 100 ug/ml and clinical symptoms are present when levels exceed 200 ug/ml.
- Deferoxamine has been used to treat dialysis encephalopathy and osteomalacia. CaNa2EDTA is less effective in chelating aluminium.

For acute or short term repeated exposures to iron and its derivatives:

- Always treat symptoms rather than history.
- In general, however, toxic doses exceed 20 mg/kg of ingested material (as elemental iron) with lethal doses exceeding 180 mg/kg.
- Control of iron stores depend on variation in absorption rather than excretion. Absorption occurs through aspiration, ingestion and burned skin.
- Hepatic damage may progress to failure with hypoprothrombinaemia and hypoglycaemia. Hepatorenal syndrome may occur.
- Iron intoxication may also result in decreased cardiac output and increased cardiac pooling which subsequently produces hypotension.
- Serum iron should be analysed in symptomatic patients. Serum iron levels (2-4 hrs post-ingestion) greater than 100 ug/dL indicate poisoning with levels, in excess of 350 ug/dL, being potentially serious. Emesis or lavage (for obtunded patients with no gag reflex) are the usual means of decontamination.
- Activated charcoal does not effectively bind iron.
- Catharsis (using sodium sulfate or magnesium sulfate) may only be used if the patient already has diarrhoea.
- Deferoxamine is a specific chelator of ferric (3+) iron and is currently the antidote of choice. It should be administered parenterally.

5 | FIRE FIGHTING MEASURES

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> • Alert Fire Brigade and tell them location and nature of hazard. • Wear breathing apparatus plus protective gloves in the event of a fire. • Prevent, by any means available, spillage from entering drains or water courses. • Use fire fighting procedures suitable for surrounding area. • DO NOT approach containers suspected to be hot. • Cool fire exposed containers with water spray from a protected location. • If safe to do so, remove containers from path of fire. • Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> • Non combustible. • Not considered a significant fire risk, however containers may burn. • Combustion products include silicon dioxide (SiO2) • May emit poisonous fumes. • May emit corrosive fumes.
HAZCHEM	Not Applicable

6 | ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

<p>Minor Spills</p>	<ul style="list-style-type: none"> • Remove all ignition sources. • Clean up all spills immediately. • Avoid contact with skin and eyes. • Control personal contact with the substance, by using protective equipment. • Use dry clean up procedures and avoid generating dust. • Place in a suitable, labelled container for waste disposal.
<p>Major Spills</p>	<p>Moderate hazard.</p> <ul style="list-style-type: none"> • CAUTION: Advise personnel in area. • Alert Emergency Services and tell them location and nature of hazard. • Control personal contact by wearing protective clothing. • Prevent, by any means available, spillage from entering drains or water courses. • Recover product wherever possible. • IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. • IF WET: Vacuum/shovel up and place in labelled containers for disposal. • ALWAYS: Wash area down with large amounts of water and prevent runoff into drains. • If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

7 | HANDLING AND STORAGE

Precautions for safe handling

<p>Safe handling</p>	<ul style="list-style-type: none"> • Avoid all personal contact, including inhalation. • Wear protective clothing when risk of exposure occurs. • Use in a well-ventilated area. • Prevent concentration in hollows and sumps. • DO NOT enter confined spaces until atmosphere has been checked. • DO NOT allow material to contact humans, exposed food or food utensils. • Avoid contact with incompatible materials. • When handling, DO NOT eat, drink or smoke. • Keep containers securely sealed when not in use. • Avoid physical damage to containers. • Always wash hands with soap and water after handling. • Work clothes should be laundered separately. Launder contaminated clothing before re-use. • Use good occupational work practice. • Observe manufacturer’s storage and handling recommendations contained within this SDS. • Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
<p>Other information</p>	<ul style="list-style-type: none"> • Store in original containers. • Keep containers securely sealed. • Store in a cool, dry area protected from environmental extremes. • Store away from incompatible materials and foodstuff containers. • Protect containers against physical damage and check regularly for leaks. • Observe manufacturer’s storage and handling recommendations contained within this SDS <p>For major quantities:</p> <ul style="list-style-type: none"> • Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams). • Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

<p>Suitable container</p>	<ul style="list-style-type: none"> • Polyethylene or polypropylene container. • Check all containers are clearly labelled and free from leaks.
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Storage incompatibility	<p>For aluminas (aluminium oxide):</p> <ul style="list-style-type: none"> • Incompatible with hot chlorinated rubber. • In the presence of chlorine trifluoride may react violently and ignite. • May initiate explosive polymerisation of olefin oxides including ethylene oxide. • Produces exothermic reaction above 200 C with halocarbons and an exothermic reaction at ambient temperatures with halocarbons in the presence of other metals. • Produces exothermic reaction with oxygen difluoride. • May form explosive mixture with oxygen difluoride. • Forms explosive mixtures with sodium nitrate. • Reacts vigorously with vinyl acetate. • Aluminium oxide is an amphoteric substance, meaning it can react with both acids and bases, such as hydrofluoric acid and sodium hydroxide, acting as an acid with a base and a base with an acid, neutralising the other and producing a salt. <p>For iron oxide (ferric oxide):</p> <ul style="list-style-type: none"> • Avoid storage with aluminium, calcium hypochlorite and ethylene oxide. • Risk of explosion occurs following reaction with powdered aluminium, calcium silicide, ethylene oxide (polymerises), carbon monoxide, magnesium and perchlorates. • Risk of ignition or formation of flammable gases or vapours occurs following reaction with carbides, for example caesium carbide, (produces heat), hydrogen sulfide, hydrogen peroxide (decomposes). • An intimately powdered mixture with aluminium, usually ignited by magnesium ribbon, reacts with an intense exotherm to produce molten iron in the commercial "thermit" welding process • WARNING: Avoid or control reaction with peroxides. All transition metal peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively. • The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono- or poly-fluorobenzene show extreme sensitivity to heat and are explosive. • Avoid reaction with borohydrides or cyanoborohydrides <p>Silicas:</p> <ul style="list-style-type: none"> • React with hydrofluoric acid to produce silicon tetrafluoride gas • React with xenon hexafluoride to produce explosive xenon trioxide • Reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds • May react with fluorine, chlorates • Are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate • May react vigorously when heated with alkali carbonates.
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8 | EXPOSURE CONTROLS/ PERSONAL PROTECTION

Control parameters

**OCCUPATIONAL EXPOSURE LIMITS (OEL)
INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Silica, fused	N/A	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	ferric oxide	Iron oxide fume (Fe2O3) (as Fe)	5 mg/m ³	N/A	N/A	N/A


Australia Exposure Standards	aluminium oxide	a-Alumina (Al ₂ O ₃)	N/A	N/A	N/A	N/A
Australia Exposure Standards	aluminium oxide	Aluminium oxide	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	calcium oxide	Calcium oxide	2 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	magnesium oxide	Magnesium oxide (fume)	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	manganese dioxide	Manganese, dust & compounds (as Mn)	1 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica crystalline - quartz	Quartz (respirable dust)	0.1 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica crystalline - quartz	Quartz (respirable dust)	0.1 mg/m ³	N/A	N/A	N/A
Australia Exposure Standards	silica crystalline - quartz	Silica - Crystalline	N/A	N/A	N/A	N/A

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
silica amorphous	Silica gel, amorphous synthetic	18 mg/m ³	200 mg/m ³	1,200mg/m ³
silica amorphous	Silica, amorphous fumed	18 mg/m ³	100 mg/m ³	630 mg/m ³
silica amorphous	Siloxanes and silicones, dimethyl, reaction products with silica; (Hydrophobic silicon dioxide, amorphous)	120 mg/m ³	1,300mg/m ³	7,900mg/m ³
silica amorphous	Silica, amorphous fume	45 mg/m ³	500 mg/m ³	3,000mg/m ³
silica amorphous	Silica amorphous hydrated	18 mg/m ³	220 mg/m ³	1,300mg/m ³
ferric oxide	Iron oxide; (Ferric oxide)	15 mg/m ³	360 mg/m ³	2,200mg/m ³
aluminium oxide	Aluminum oxide; (Alumina)	5.7 mg/m ³	15 mg/m ³	25 mg/m ³
calcium oxide	Calcium oxide	6 mg/m ³	110 mg/m ³	660 mg/m ³
magnesium oxide	Magnesium oxide	30 mg/m ³	120 mg/m ³	730 mg/m ³
manganese dioxide	Manganese dioxide	4.7 mg/m ³	7.9 mg/m ³	690 mg/m ³
manganese dioxide	Manganese oxide; (Manganese tetroxide)	4.2 mg/m ³	6.9 mg/m ³	41 mg/m ³
titanium dioxide	Titanium oxide; (Titanium dioxide)	30 mg/m ³	330 mg/m ³	2,000mg/m ³
silica crystalline - quartz	Silica, crystalline-quartz; (Silicon dioxide)	0.075mg/m ³	33 mg/m ³	200 mg/m ³

Ingredient Original	IDLH	Revised IDLH
silica amorphous	3000 mg/m ³	Not Available
ferric oxide	2,500 mg/m ³	Not Available
aluminium oxide	Not Available	Not Available
calcium oxide	25 mg/m ³	Not Available
magnesium oxide	750 mg/m ³	Not Available
manganese dioxide	500 mg/m ³	Not Available
titanium dioxide	5000 mg/m ³	Not Available
silica crystalline - quartz	Not Available	Not Available

Exposure controls

<p>Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <ul style="list-style-type: none"> • Process controls which involve changing the way a job activity or process is done to reduce the risk. • Enclosure and/or isolation of emission source which keeps a selected hazard “physically” away from the worker and ventilation that strategically “adds” and “removes” air in the work environment. • Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. • Employers may need to use multiple types of controls to prevent employee overexposure. <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection.</p> <p>Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying “escape” velocities which, in turn, determine the “capture velocities” of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="544 824 1477 1137"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="544 1196 1477 1375"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	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<p>Personal protection</p>																					
<p>Eye and face protection</p>	<ul style="list-style-type: none"> • Safety glasses with side shields. • Chemical goggles. • Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 																				

Skin protection	See Hand protection below
Hands/feet protection	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> • frequency and duration of contact, • chemical resistance of glove material, • glove thickness and • dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> • When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. • When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. • Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. • Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> • Excellent when breakthrough time > 480 min • Good when breakthrough time > 20 min • Fair when breakthrough time < 20 min • Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <p>Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</p> <p>Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</p> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present:</p> <p>polychloroprenenitrile, nitrile rubber, butyl rubber, fluorocaoutchouc, polyvinyl chloride</p> <p>Gloves should be examined for wear and/ or degradation constantly.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> • Overalls. • P.V.C. apron. • Barrier cream. • Skin cleansing cream. • Eye wash unit.

Respiratory protection

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX P1 Air-line*	--	AX PAPR-P1 -
up to 50 x ES	Air-line**	AX P2	AX PAPR-P2
up to 100 x ES - AX P3 - Air-line* -			
100+ x ES	-	Air-line**	AX PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

9 | PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Dark pink particles of glassy with no odour; insoluble in water.		
Physical state	Divided Solid	Relative density (Water = 1)	4.2
Odour	Not Available	Partition coefficient n-octanol /water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	1260	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

10 | STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7

Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

11 | TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> <p>Effects on lungs are significantly enhanced in the presence of respirable particles.</p> <p>Manganese fume is toxic and produces nervous system effects characterised by tiredness. Acute poisoning is rare although acute inflammation of the lungs may occur. A chemical pneumonia may also result from frequent exposure. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Acute toxic responses to aluminium are confined to the more soluble forms.</p> <p>Not normally a hazard due to the physical form of product.</p> <p>The material is a physical irritant to the gastro-intestinal tract.</p> <p>Poisonings rarely occur after oral administration of manganese salts because they are poorly absorbed from the gut. Iron poisoning results in pain in the upper abdomen and vomiting, and is followed hours later by shock, in severe cases coma and death. Iron toxicity increases in proportion to their solubility in the gastrointestinal tract.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Thus it may cause itching and skin reaction and inflammation.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.</p> <p>Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p>

Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Animal testing shows long term exposure to aluminium oxides may cause lung disease and cancer, depending on the size of the particle. The smaller the size, the greater the tendencies of causing harm.</p> <p>Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present.</p> <p>Lung shadows are seen in the X-ray. Symptoms of pneumoconiosis may include a progressive dry cough, shortness of breath on exertion, increased chest expansion, weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe. Other signs or symptoms include changed breath sounds, reduced oxygen uptake during exercise, emphysema and rarely, pneumothorax (air in the lung cavity).</p> <p>Removing workers from the possibility of further exposure to dust generally stops the progress of lung abnormalities. When there is high potential for worker exposure, examinations at regular period with emphasis on lung function should be performed. Inhaling dust over an extended number of years may cause pneumoconiosis, which is the accumulation of dusts in the lungs and the subsequent tissue reaction. This may or may not be reversible.</p> <p>Chronic excessive intake of iron have been associated with damage to the liver and pancreas. People with a genetic disposition to poor control over iron are at an increased risk. Manganese is an essential trace element. Chronic exposure to low levels of manganese can include a mask-like facial expression, spastic gait, tremors, slurred speech, disordered muscle tone, fatigue, anorexia, loss of strength and energy, apathy and poor concentration. Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop.</p>

	TOXICITY	IRRITATION
Blastrite 30/60 (Blastrite Microblast)	Not Available	Not Available
silica amorphous	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (rabbit): non-irritating *
	Inhalation (rat) LC50: >0.139 mg/l/14h**[Grace] ^[2]	Skin (rabbit): non-irritating *
	Oral (rat) LD50: 3160 mg/kg ^[2]	
ferric oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[1]	Not Available
aluminium oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
calcium oxide	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2500 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: 0.2565 mg/l/1 h ^[1]	
magnesium oxide	TOXICITY	IRRITATION
	Not Available	Not Available

manganese dioxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >3478 mg/kg ²¹	Not Available
titanium dioxide	TOXICITY	IRRITATION
	Inhalation (rat) LC50: >2.28 mg/14 h ¹¹	Skin (human): 0.3 mg /3D (int)-mild *
	Oral (rat) LD50: >2000 mg/kg ¹¹	
silica crystalline - quartz	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity. 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

SILICA AMORPHOUS	For silica amorphous:
	When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.
	Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.
	Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m ³ to 150 mg/m ³ . Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m ³ . When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m ³ . The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected. In humans, SAS is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/ cracking of the skin. There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.
	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans.
	Evidence of carcinogenicity may be inadequate or limited in animal testing. Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]

MAGNESIUM OXIDE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>
TITANIUM DIOXIDE	<p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals. Studies have differing conclusions on its cancer-causing potential.</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. * IUCLID</p>
SILICA CRYSTALLINE - QUARTZ	<p>WARNING: For inhalation exposure ONLY: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS</p> <p>The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 um) crystalline silica as being carcinogenic to humans . This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease. Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.</p> <p>* Millions of particles per cubic foot (based on impinger samples counted by light field techniques). NOTE: the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.</p>
Blastrite 30/60 (Blastrite Microblast) & FERRIC OXIDE & CALCIUM OXIDE & MAGNESIUM OXIDE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
ALUMINIUM OXIDE & MANGANESE DIOXIDE	<p>No significant acute toxicological data identified in literature search.</p>

Acute Toxicity	⊘	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	⊘
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	⊘

Legend:

✓ Data available but does not fill the criteria for classification

✗ Data available to make classification

⊘ Data Not Available to make classification

12 | ECOLOGICAL INFORMATION

Toxicity

Blastrite 30/60 (Blastrite Microblast)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
silica amorphous	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	ca.2000mg/L	1
	EC50	48	Crustacea	ca.7600mg/L	1
	EC50	72	Algae or other aquatic plants	440mg/L	1
	EC10	72	Algae or other aquatic plants	140mg/L	1
NOEC	72	Algae or other aquatic plants	60mg/L	1	
ferric oxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.05mg/L	2
	EC50	72	Algae or other aquatic plants	18mg/L	2
NOEC	504	Fish	0.52mg/L	2	
aluminium oxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0029mg/L	2
	EC50	48	Crustacea	0.7364mg/L	2
	EC50	96	Algae or other aquatic plants	0.0054mg/L	2
NOEC	72	Algae or other aquatic plants	>=0.004mg/L	2	
calcium oxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	33.884mg/L	2
NOEC	48	Crustacea	33.3mg/L	2	
magnesium oxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
manganese dioxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	EC50	48	Crustacea	>0.0219mg/L	2
NOEC	48	Crustacea	0.0219mg/L	2	
titanium dioxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	155mg/L	2
	EC50	48	Crustacea	>10mg/L	2
	EC50	72	Algae or other aquatic plants	5.83mg/L	4
	EC20	72	Algae or other aquatic plants	1.81mg/L	4
NOEC	336	Fish	0.089mg/L	4	
silica crystalline - quartz	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data; 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity; 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated); 4. US EPA, Ecotox database - Aquatic Toxicity Data; 5. ECETOC Aquatic Hazard Assessment Data; 6. NITE (Japan) - Bioconcentration Data; 7. METI (Japan) - Bioconcentration Data; 8. Vendor Data				

For Manganese and its Compounds:

Environmental Fate: Manganese is a naturally occurring element in the environment occurring as a result of weathering of geological material. It also occurs from its use in steel manufacture/coal mining. The most commonly occurring of 11 possible oxidation states are +2, (e.g. manganese chloride or sulfate), +4, (e.g. manganese dioxide), and +7 (e.g. potassium permanganate), although the latter is unstable in the environment.

Atmospheric Fate: Elemental/inorganic manganese compounds may exist in air as suspended particulates from industrial emissions or soil erosion. Manganese-containing particles are mainly removed from the atmosphere by gravitational settling - large particles tend to fall out faster than small particles. The half-life of airborne particles is usually on the order of days, depending on the size of the particle and atmospheric conditions. Some removal by washout mechanisms such as rain may also occur, although it is of minor significance in comparison to dry deposition.

Terrestrial Fate: Manganese in soil can migrate as particulate matter to air or water and soluble manganese compounds can be leached from the soil. High soil pH reduces manganese availability while low soil pH will increase availability, even to the point of toxicity. Soils high in organic matter "tie up" manganese such that high organic matter soils can be manganese deficient. Fertilization with materials containing chlorine, nitrate, and/or sulfate, can also enhance manganese uptake, (termed the anion effect). Adsorption of soluble manganese to soil/sediments increases as positive ions increase, (cation), and organic matter increases. In some cases, adsorption of manganese to soils may not be a readily reversible process. At low concentrations, manganese may be fixed by clays and will not be released into solution readily. Bacteria and microflora can increase the mobility of manganese.

Aquatic Fate: Most manganese salts, with the exception of phosphates, carbonates, and oxides, are soluble in water. Solubility is controlled by the precipitation of insoluble forms, (species). In most oxygenated waters, the most common form is insoluble manganese oxide. Manganese chloride is the dominant form at pH 4-7, but may oxidize at pH >8 or 9.

Ecotoxicity: While lower organisms, (plankton, aquatic plants, and some fish), can significantly bioconcentrate manganese, higher organisms, (including humans), tend to maintain manganese balance. Manganese in water may be significantly concentrated at lower levels of the food chain.

Uptake of manganese by aquatic invertebrates and fish increases with temperature and decreases with pH. Fish and crustaceans appear to be the most sensitive to acute and chronic exposures.

The substance has low toxicity to trout but, is moderately toxic to Coho salmon. The substance is toxic to Daphnia water fleas and moderately toxic to freshwater algae *Pseudomonas putida* and *Photobacterium phosphoreum* bacteria.

For Aluminium and its Compounds and Salts:

Environmental Fate - As an element, aluminium cannot be degraded in the environment, but may undergo various precipitation or ligand exchange reactions. Aluminium in compounds has only one oxidation state (+3), and would not undergo oxidation-reduction reactions under environmental conditions. Aluminium can be complexed by various ligands present in the environment (e.g., fulvic and humic acids). The solubility of aluminium in the environment will depend on the ligands present and the pH.

Atmospheric Fate: Air Quality Standards: none available.

Aquatic Fate: The hydrated aluminium ion undergoes hydrolysis. The speciation of aluminium in water is pH dependent. The hydrated trivalent aluminium ion is the predominant form at pH levels below 4. Between pH 5 and 6, the predominant hydrolysis products are $Al(OH)2^+$ and $Al(OH)2^+$, while the solid $Al(OH)3$ is most prevalent between pH 5.2 and 8.8. The soluble species $Al(OH)4^-$ is the predominant species above pH 9, and is the only species present above pH 10. Polymeric aluminium hydroxides appear between pH 4.7 and 10.5, and increase in size until they are transformed into colloidal particles of amorphous $Al(OH)3$, which crystallize to gibbsite in acid waters. When enough silica is present, aluminium is precipitated as poorly crystallized clay mineral species. Hydroxyaluminium compounds can act as both acids and bases in solution. Because of this property, aluminium hydroxides can act as buffers and resist pH changes within the narrow pH range of 4-5. Polymeric aluminium species react slowly in the environment. Aluminium has a strong attraction to fluoride in an acidic environment. Within the pH range of 5 - 6, aluminium complexes with phosphate and is removed from the solution. This may result in depleted nutrient states in surface water.

Terrestrial Fate: Soil - Clay soils may act as a sink or a source for soluble aluminium depending on the degree of aluminium saturation on the clay surface. Soil Guideline: none available. Plants - Plant species and cultivars of the same species differ considerably in their ability to take up and translocate aluminium to above-ground parts. Tea leaves may contain very high concentrations of aluminium, >5,000 mg/kg in old leaves. Other plants that may contain high levels of aluminium include clubmosses (also known as ground pines or creeping cedar), a few ferns, *Symplocos* (Sympllocaceae), and *Orites* (Proteaceae). Aluminium is often taken up and concentrated in root tissue. In sub-alpine ecosystems, the large root biomass of the Douglas fir takes up aluminium and immobilizes it, preventing large accumulation in above-ground tissue. It is unclear to what extent aluminium is taken up into root food crops and leafy vegetables.

Ecotoxicity: Aluminium is toxic to many aquatic species thus it is not bioaccumulated to a significant degree in most fish and shellfish; therefore, consumption of contaminated fish does not appear to be a significant aluminium exposure in humans. Bioconcentration of aluminium has also been reported for several aquatic invertebrate species. Aluminium is highly toxic to fish, amphibians and planktonic crustaceans. Aluminium can affect the population growth of algal species with single-celled plants generally more sensitive to aluminium. Fish are generally more sensitive to aluminium than aquatic invertebrates due to gill toxication. The inorganic single unit aluminium species ($Al(OH)2^+$) is thought to be the most toxic At approximately neutral pH values, the toxicity of aluminium is greatly reduced. The solubility of aluminium is also enhanced under alkaline conditions and acute toxicity of aluminium increases from pH 7 to pH 9. However, the opposite relationship was found in other studies. The uptake and toxicity of aluminium in freshwater organisms generally decreases with increasing water hardness under acidic, neutral and alkaline conditions. Complexing agents such as fluoride, citrate and humic substances reduce the availability of aluminium to organisms, resulting in lower toxicity. Silicon can also reduce aluminium toxicity to fish.

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process. On a global scale, the level of man-made synthetic amorphous silicas (SAS) represents up to 2.4% of the dissolved silica naturally present in the aquatic environment and untreated SAS have a relatively low water solubility and an extremely low vapour pressure.

Biodegradability in sewage treatment plants or in surface water is not applicable to inorganic substances like SAS.

Terrestrial Fate: Crystalline and/or amorphous silicas are common on the earth in soils and sediments, and in living organisms (e.g. diatoms), but only the dissolved form is bioavailable. On the basis of these properties it is expected that SAS released into the environment will be distributed mainly into soil/sediment. Surface treated silica will be wetted then adsorbed onto soils and sediments.

Atmospheric Fate: SAS is not expected to be distributed into the air if released.

Ecotoxicity: SAS is not toxic to environmental organisms (apart from physical desiccation in insects). SAS presents a low risk for adverse effects to the environment.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates. Once released into the environment, no distinction can be made between the initial forms of silica.

Aquatic Fate: At normal environmental pH, dissolved silica exists exclusively as monosilicic acid. At pH 9.4, amorphous silica is highly soluble in water. Crystalline silica, in the form of quartz, has low solubility in water. Silicic acid plays an important role in the biological/geological/chemical cycle of silicon, especially in the ocean. Marine organisms such as diatoms, silicoflagellates and radiolarians use silicic acid in their skeletal structures and their skeletal remains leave silica in sea sediment

Ecotoxicity: Silicon is important to plant and animal life and is practically non-toxic to fish including zebrafish, and Daphnia magna water fleas.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
silica amorphous	LOW	LOW
titanium dioxide	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
silica amorphous	LOW (LogKOW = 0.5294)
titanium dioxide	LOW (BCF = 10)

Mobility in soil

Ingredient	Mobility
silica amorphous	LOW (KOC = 23.74)
titanium dioxide	LOW (KOC = 23.74)

13 | DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> • Reduction • Reuse • Recycling • Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.</p> <ul style="list-style-type: none"> • DO NOT allow wash water from cleaning or process equipment to enter drains. • It may be necessary to collect all wash water for treatment before disposal. • In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. • Where in doubt contact the responsible authority. • Recycle wherever possible or consult manufacturer for recycling options. • Consult State Land Waste Management Authority for disposal. • Bury residue in an authorised landfill. • Recycle containers if possible, or dispose of in an authorised landfill.
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14 | TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable
Land transport (ADG):	NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
Air transport (ICAO-IATA / DGR):	NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
Sea transport (IMDG-Code / GGVSee):	NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
Transport in bulk according to Annex II of MARPOL and the IBC code	Not Applicable

15 | REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

SILICA AMORPHOUS(7631-86-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards • Australia Inventory of Chemical Substances (AICS) • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4 • International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
FERRIC OXIDE(1309-37-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards • Australia Inventory of Chemical Substances (AICS) • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4 • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6 • International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
ALUMINIUM OXIDE(1344-28-1.) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)
CALCIUM OXIDE(1305-78-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)
MAGNESIUM OXIDE(1309-48-4.) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)
MANGANESE DIOXIDE(1313-13-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards • Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals • Australia Inventory of Chemical Substances (AICS) • Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)
TITANIUM DIOXIDE(13463-67-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards • Australia Inventory of Chemical Substances (AICS) • International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
SILICA CRYSTALLINE - QUARTZ(14808-60-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS	<ul style="list-style-type: none"> • Australia Exposure Standards • Australia Inventory of Chemical Substances (AICS) • International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory Status

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (manganese dioxide; silica crystalline - quartz; aluminium oxide; magnesium oxide; ferric oxide; calcium oxide)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

16 | OTHER INFORMATION

Revision Date	27/06/2017
Initial Date	13/07/2012

Other information

Ingredients with multiple cas numbers

Name	CAS No
silica amorphous	7631-86-9, 112945-52-5, 67762-90-7, 68611-44-9, 68909-20-6, 112926-00-8, 61790-53-2, 60676-86-0, 91053-39-3, 69012-64-2, 844491-94-7
aluminium oxide	1344-28-1., 1011245-20-7, 1022097-81-9, 107462-07-7, 107874-14-6, 1097999-44-4, 1197416-35-5, 122784-35-4, 1234495-70-5, 1239586-42-5, 12522-88-2, 127361-04-0, 12737-16-5, 131689-14-0, 1346644-15-2, 135152-65-7, 1355357-83-3, 135667-70-8, 138361-58-7, 148619-39-0, 152743-26-5, 153858-98-1, 157516-29-5, 163581-50-8, 165390-91-0, 170448-81-4, 190401-78-6, 200295-99-4, 205316-36-5, 209552-43-2, 230616-05-4, 252756-35-7, 253606-46-1, 253606-47-2, 253606-45-0, 268724-08-9, 39354-49-9, 457654-46-5, 488831-46-5, 521982-71-8, 53809-96-4, 54352-04-4, 546141-61-1, 663170-52-3, 67853-35-4, 67894-14-8, 67894-42-2, 68189-68-4, 68389-42-4, 68389-43-5, 74871-10-6, 76363-81-0, 84149-21-3, 90669-62-8, 916225-60-0, 960377-08-6, 11092-32-3
magnesium oxide	1309-48-4., 83897-85-2
manganese dioxide	1313-13-9, 301678-04-6
titanium dioxide	13463-67-7, 1317-70-0, 1317-80-2, 12188-41-9, 1309-63-3, 100292-32-8, 101239-53-6, 116788-85-3, 12000-59-8, 12701-76-7, 12767-65-6, 12789-63-8, 1344-29-2, 185323-71-1, 185828-91-5, 188357-76-8, 188357-79-1, 195740-11-5, 221548-98-7, 224963-00-2, 246178-32-5, 252962-41-7, 37230-92-5, 37230-94-7, 37230-95-8, 37230-96-9, 39320-58-6, 39360-64-0, 39379-02-7, 416845-43-7, 494848-07-6, 494848-23-6, 494851-77-3, 494851-98-8, 55068-84-3, 55068-85-4, 552316-51-5, 62338-64-1, 767341-00-4, 97929-50-5, 98084-96-9
silica crystalline - quartz	14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0, 308075-07-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average
PC-STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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END OF SDS