

XMTM PFP

Plural-Component Sprayer

3A2989M
EN

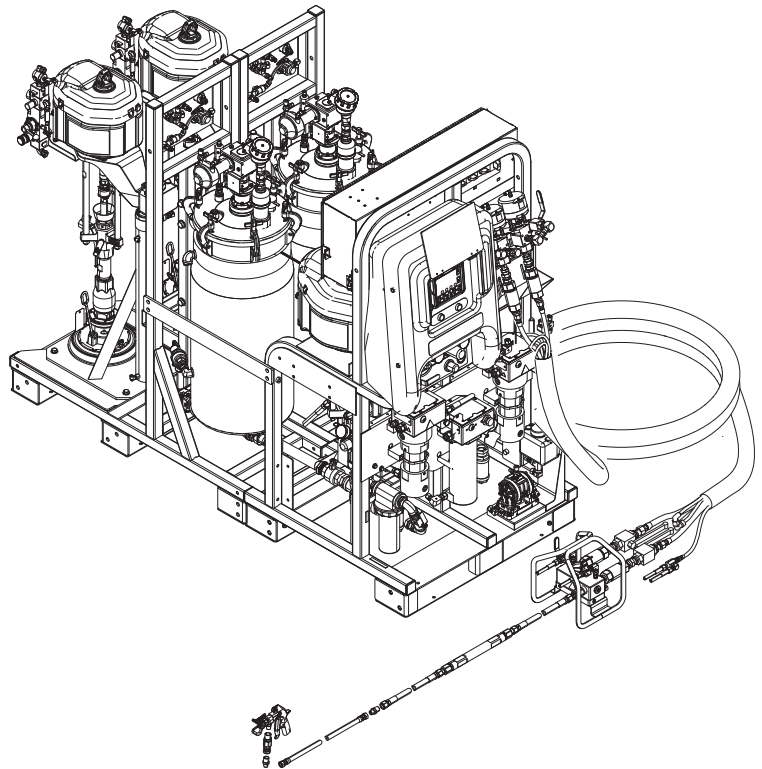
For spraying two-component passive fire protection (PFP) intumescent epoxies. For professional use only.



Important Safety Instructions

Read all warnings and instructions in this manual and in all supplied manuals. Save all instructions.

See page 3 for model information, including maximum working pressure and approvals.



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Contents


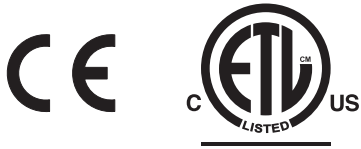

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Related Manuals

Manuals are available at www.graco.com. Component manuals in English:

Manual	Description
3A2776	XM PFP Setup - Operation
3A2988	XM PFP Mix Manifold Instructions - Parts
3A2799	XHF™ Spray Gun
Heaters	
309524	Viscon® HP High Pressure Fluid Heater Instructions - Parts
3A2954	Viscon HF High Flow, High Pressure Fluid Heater Instructions - Parts
Pumps, Motors, Supply Systems	
308652	Husky™ 205 Air-Operated Diaphragm Pumps Instructions - Parts
311238	NXT® Air Motor Instructions - Parts
311762	Xtreme® Lowers Instructions - Parts
312375	Check-Mate® Displacement Pumps Instructions - Parts
312376	Check-Mate Pump Packages Instructions - Parts
312792	Merkur® Pump Repair - Parts
312794	Merkur Pump Assembly Instructions - Parts
312796	NXT Air Motor Instructions - Parts
313526	Supply Systems Operation
313527	Supply Systems Repair - Parts
312374	Air Control Instructions - Parts
Accessories	
332073	Hot Water Flush Kit Instructions
3A2987	Air Dryer Kit Instructions
406691	Hose Rack Parts
334931	Caster Kit Instructions
Other	
313342	Dosing Valve Instructions - Parts
306861	Ball Valves Instructions - Parts
307005	High Pressure Swivel Instructions - Parts
308169	Air Filters, Lubricators, and Kits Instructions - Parts
407061	Simulation XM PFP Display Module
3A1244	Graco Control Architecture Module Programming
334939	1:1 Ratio Adapter Kit Instructions
3A3072	Heater Upgrade Kit Instructions











Models

System	Series	Location	Ratio Range	Approvals
24W626	B	Non-Hazardous	1:1 to 1.5:1	<p>Not for use in explosive atmospheres or hazardous locations.</p>  <p>Intertek 9902471 Certified to CAN/CSA C22.2 No. 88 Conforms to UL 499</p>
262869	B		1.5:1 to 4:1	
262945	A	Hazardous	1:1 to 1.5:1	 <p>Intertek 9902471 Certified to CAN/CSA C22.2 No. 88 Conforms to UL 499</p> <p>ATEX Ratings:  II 2 G Ex db ia pxb IIA T3 Gb ATEX Certificate No. ITS15ATEX18241X</p> <p>IECEX Ratings Ex db ia pxb IIA T3 Gb IECEX Certificate No. IECEX ETL 15.0020X Ta = 0°C to 54°C</p> <p>See Technical Data, page 82, for additional information.</p>
262943	A		1.5:1 to 4:1	






Maximum Fluid Working Pressure	Maximum Air Working Pressure
<p><i>A and B Materials:</i> 6000 psi (41 MPa, 414 bar)</p> <p><i>Flushing Fluid:</i> 4500 psi (31 MPa, 310 bar)</p> <p><i>Heating Fluid:</i> 100 psi (0.7 MPa, 7 bar)</p>	<p><i>Supply:</i> 150 psi (1.0 MPa, 10.3 bar)</p> <p><i>Max. Setpoint:</i> 100 psi (0.7 MPa, 7 bar)</p>

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

 WARNING	
 	<p>SPECIAL CONDITIONS FOR SAFE USE</p> <ul style="list-style-type: none"> Potential risk of electrostatic discharge. See instructions for guidance to minimize the risk of electrostatic discharge. The system must be earthed using copper conductors according to the installation instructions. All intrinsically safe circuits must be connected to ground at one point. For information on the required dimensions of the flameproof joints contact the holder of this certificate (Graco Inc.). Flame-path joints are not intended to be repaired. Special fasteners for securing equipments covers on the flameproof heaters shall have a minimum yield strength of 1,100 MPa and be corrosion resistant and sized M8 x 1.25 x 30.
    	<p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> Use equipment only in well ventilated area. Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static sparking). Ground all equipment in the work area. See Grounding instructions. Never spray or flush solvent at high pressure. Keep work area free of debris, including solvent, rags and gasoline. Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. Use only grounded hoses. Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are anti-static or conductive. Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem. Keep a working fire extinguisher in the work area.
 	<p>ELECTRIC SHOCK HAZARD</p> <p>This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.</p> <ul style="list-style-type: none"> Turn off and disconnect power at main switch before disconnecting any cables and before servicing or installing equipment. Connect only to grounded power source. All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

! WARNING

	<p>SKIN INJECTION HAZARD</p> <p>High-pressure fluid from gun, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment.</p> <ul style="list-style-type: none"> • Do not spray without tip guard and trigger guard installed. • Engage trigger lock when not spraying. • Do not point gun at anyone or at any part of the body. • Do not put your hand over the spray tip. • Do not stop or deflect leaks with your hand, body, glove, or rag. • Follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses and couplings daily. Replace worn or damaged parts immediately.
	<p>BURN HAZARD</p> <p>Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns:</p> <ul style="list-style-type: none"> • Do not touch hot fluid or equipment.
	<p>MOVING PARTS HAZARD</p> <p>Moving parts can pinch, cut or amputate fingers and other body parts.</p> <ul style="list-style-type: none"> • Keep clear of moving parts. • Do not operate equipment with protective guards or covers removed. • Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure and disconnect all power sources.
	<p>EQUIPMENT MISUSE HAZARD</p> <p>Misuse can cause death or serious injury.</p> <ul style="list-style-type: none"> • Do not operate the unit when fatigued or under the influence of drugs or alcohol. • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer. • Do not leave the work area while equipment is energized or under pressure. • Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use. • Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only. • Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards. • Make sure all equipment is rated and approved for the environment in which you are using it. • Use equipment only for its intended purpose. Call your distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or over bend hoses or use hoses to pull equipment. • Keep children and animals away from work area. • Comply with all applicable safety regulations.
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

! WARNING

	<p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:</p> <ul style="list-style-type: none"> • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer
	<p>SPLATTER HAZARD</p> <p>Hot or toxic fluid can cause serious injury if splashed in the eyes or on skin. During blow off of platen, splatter may occur.</p> <ul style="list-style-type: none"> • Use minimum air pressure when removing platen from drum.

Keep Components A and B Separate

<p>Cross-contamination can result in cured material in fluid lines which could cause serious injury or damage equipment. To prevent cross-contamination:</p> <ul style="list-style-type: none"> • Never interchange component A and component B wetted parts. • Never use solvent on one side if it has been contaminated from the other side. 						

Changing Materials

NOTICE
<p>Changing the material types used in your equipment requires special attention to avoid equipment damage and downtime.</p> <ul style="list-style-type: none"> • When changing materials, flush the equipment multiple times to ensure it is thoroughly clean. • Always clean any fluid inlet strainers after flushing. • Check with your material manufacturer for chemical compatibility. • When changing between epoxies and urethanes or polyureas, disassemble and clean all fluid components and change hoses. Epoxies often have amines on the B (hardener) side. Polyureas often have amines on the B (resin) side.

Components A and B

IMPORTANT!

Material suppliers can vary in how they refer to plural component materials.

Be aware that in this manual:
Component A refers to resin or major volume.
Component B refers to the hardener or minor volume.

This equipment doses the B component into the A component flow. An integration hose must always be used after the mix manifold and before the static mixer.

Component Identification

See XM PFP Operation manual for component identification.

Grounding

<p>The equipment must be grounded to reduce the risk of static sparking and electric shock. All internal earth grounding must use only copper wires. See Electrical Schematics, page 31, for wire size. Electric or static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electric current.</p>						

All components shipped from the factory are electrically bonded through ground wires. Ground the electrical connection properly according to local codes.

Pressure Relief Procedure

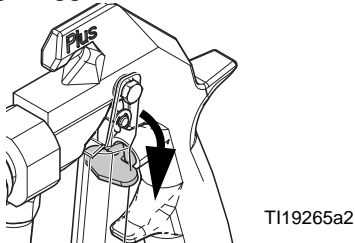


Follow the Pressure Relief Procedure whenever you see this symbol.



This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing the equipment.

1. Engage trigger lock.



2. If the system will be shut down for more than a few hours, perform **Park Fluid Pump Rods** procedure in XM PFP Operation manual to prevent fluid hardening on the pump shaft.

3. Press  (Stop button).

4. Slide the feed pump air supply valve (DF) and director valve air supply valve (DA) to the OFF position.

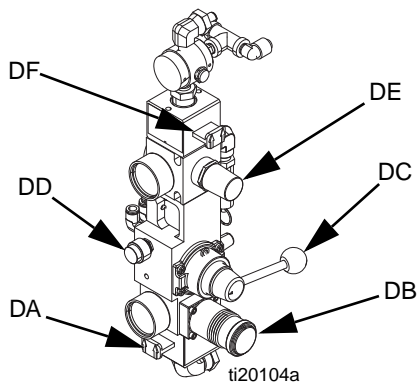


Fig. 1: Feed Pump Controls

NOTICE

The material may expand when air pressure is removed. This can cause the tank to overflow and damage the parts attached to the tank lid. To prevent overflowing the tank, never relieve air pressure in the tank unless the tank is less than half full. Verify tank material level on the user interface **Supply Screen**.

5. *If necessary to relieve tank air pressure:* close both feed system air control ball valves (CT, CS) and back out the air pressure regulator (CP). Open the valves on the tank lids for full tank de-pressurization. Pressure gauge (CR) should read 0 psi.

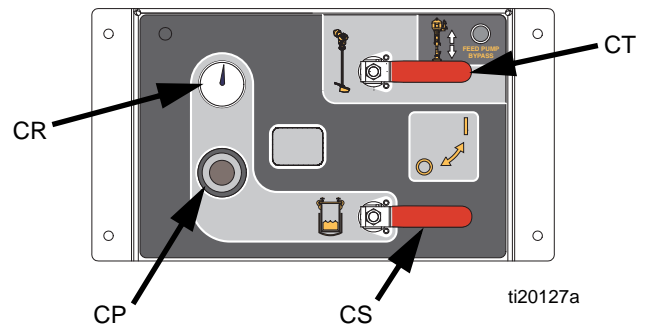
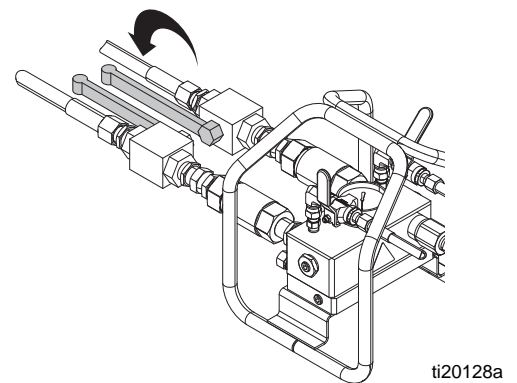


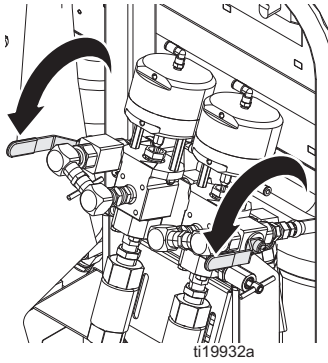
Fig. 2

6. Open mix manifold ball valves.

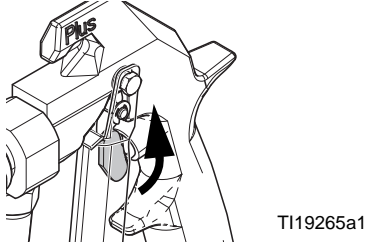


Pressure Relief Procedure

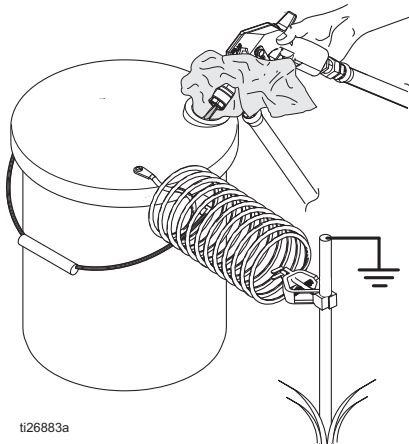
7. Open recirculation ball valves.



8. Disengage trigger lock.



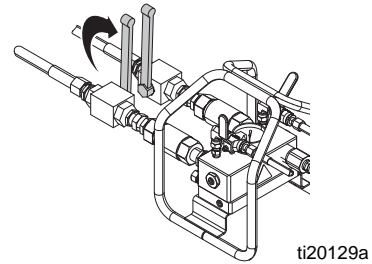
9. Hold a metal part of the gun firmly to a grounded metal pail. Trigger gun to relieve pressure in material hoses. Use a pail lid with a hole to dispense through. Seal around hole and gun with a rag to prevent splash back.



10. Engage trigger lock.










11. Close mix manifold material ball valves.



12. Perform **Flush Mixed Material** procedure in XM PFP Operation manual to prevent mixed material curing in the system and to relieve pressure in the solvent lines.
13. If the system will be shutdown for more than a few hours, fill pump A and B packing nuts with throat seal liquid (TSL™).

NOTE: Fluid pressure in the system is now relieved.


Flush Mixed Material

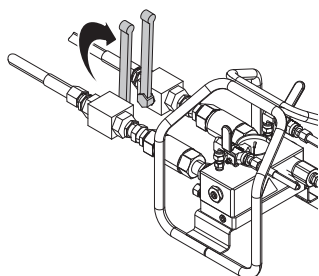
						
<p>To avoid fire and explosion:</p> <ul style="list-style-type: none"> • Flush equipment only in a well-ventilated area • Ensure main power is off and heater is cool before flushing • Do not turn on heater until fluid lines are clear of solvent 						

This procedure flushes out mixed material from system to prevent it from curing in the system.

NOTE: Pot life of the mixed materials in the system is much shorter than the dry time of dispensed epoxy because mixed material potlife or working time decreases with increased temperature.

Follow this procedure when you are finished spraying if the potlife of the mixed materials in the system could expire before you spray again.

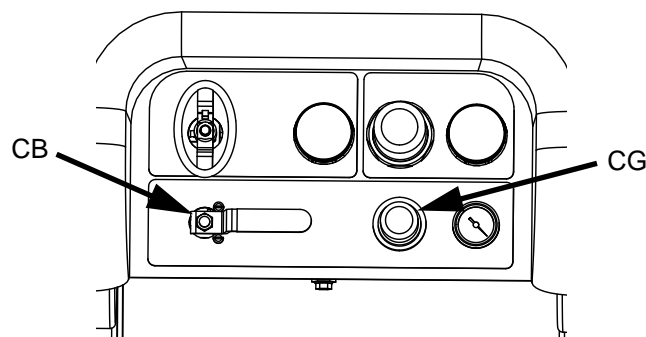
1. If necessary, **Prime Flush Pump**. See operation manual for instructions.
2. Press  to stop the metering pumps.
3. Trigger gun into a waste container to relieve pressure then engage trigger lock.
4. Remove spray tip.
5. Close mix manifold ball valves.



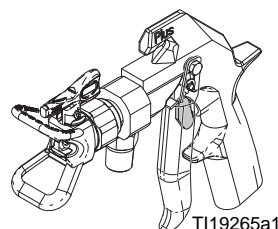
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6. Open one of the flush ball valves on the mix manifold.
7. Disengage trigger lock and trigger gun into a grounded pail. Use a pail lid with a hole to dispense through. Seal around hole and gun with a rag to prevent splash back.

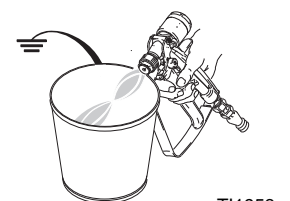
8. Open flush pump air supply valve (CB). Pull out and slowly turn flush pump air regulator (CG) clockwise to increase air pressure. Use lowest pressure needed to flush material out of hose.



9. Continue dispensing until clean flushing fluid is dispensed.

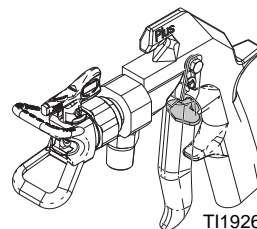


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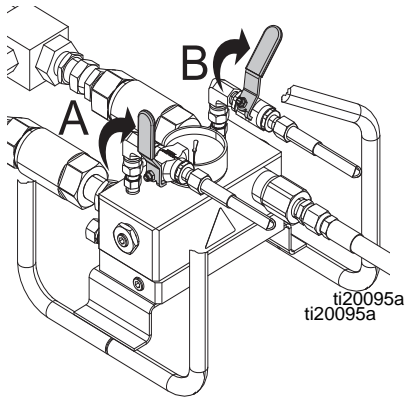
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10. Close the open flush valve. Open the other flush valve. Continue dispensing long enough for any remaining mixed material
11. Close flush pump air supply valve.
12. Trigger gun to relieve pressure in flush lines then engage trigger lock.



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13. Close flush ball valves.



14. Use a rag and solvent to clean spray tip then re-install on gun.
15. Remove the static mixer. Clean the mix element then re-install the mixer.

Troubleshooting

See XM PFP Operation manual 3A2776 for troubleshooting details.

Repair



Follow **Pressure Relief Procedure** on page 7 if service time may exceed pot life time, before servicing fluid components, and before transporting sprayer.

Replace Air Filter Element

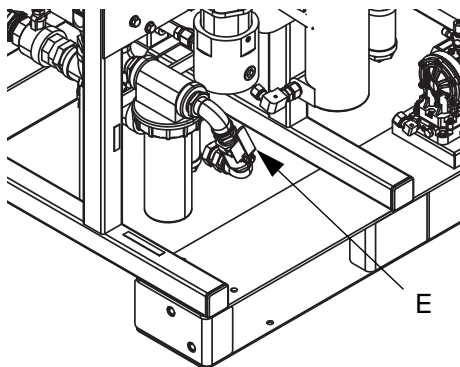
There are two air filters on all systems: the inlet air regulator filter on the air controls and the main air inlet manifold filter. Hazardous location systems also have a purge box air filter. Check filters weekly and replace element as needed.



To reduce the risk of serious injury, do not service air filter until air line is depressurized. Removing a pressurized air filter bowl could cause serious injury.

All Filters

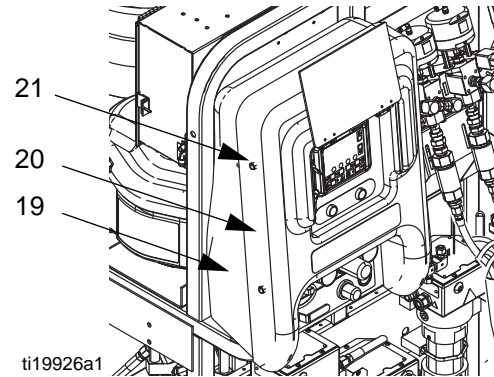
1. Close main air shutoff valve on air supply line and the main air shutoff valve (E).



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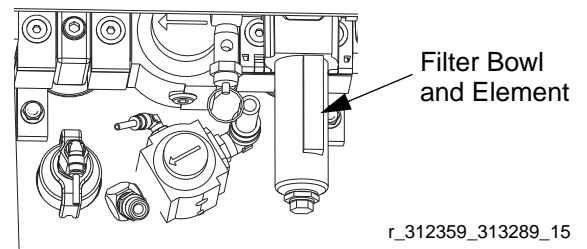
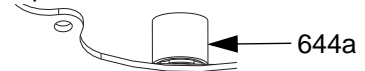
Control Air Regulator Filter

2. Remove four nuts (21) and then remove front and rear shrouds (19, 20).



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3. Unscrew filter bowl from inlet air regulator (601d).
4. Remove and replace element.

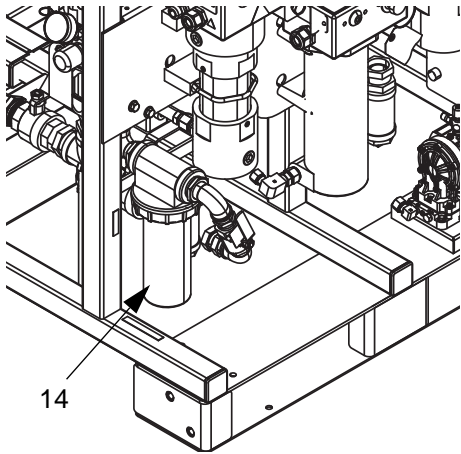


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5. Screw filter bowl on securely.
6. Replace front and rear shrouds (19, 20) using four nuts (21).

Main Air Inlet Manifold Filter

2. Unscrew filter bowl collar from main air inlet filter (14).

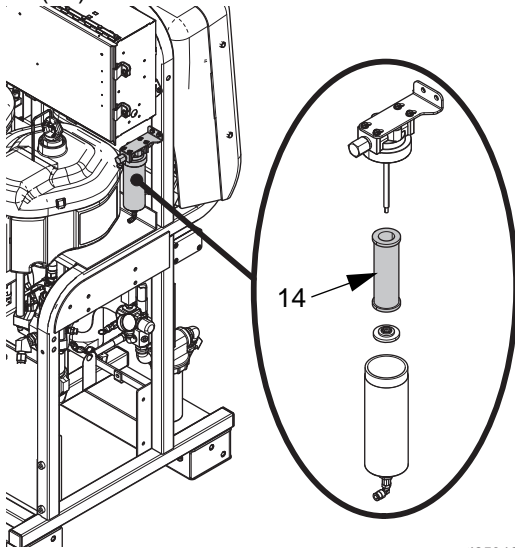


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3. Remove and replace filter element (701a). See **Air Filter (24P899)**, page 73.
4. Reassemble filter bowl.

Purge Box Air Inlet Filter

1. Unscrew filter bowl collar from main air inlet filter (14).



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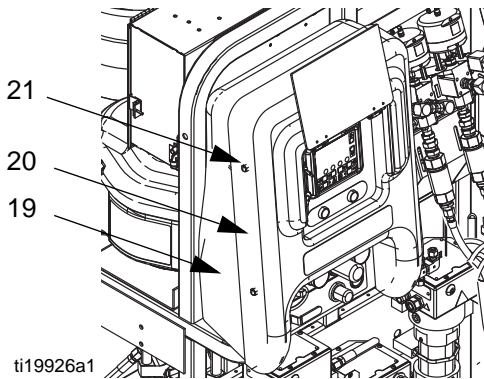
2. Remove and replace filter element.
3. Reassemble filter bowl.

User Interface/Control Box



Remove Shroud and Front Panel of Control Box

1. Close main air shutoff valve on air supply line and on system. Depressurize air line.
2. Disconnect power.
3. Remove four nuts (21) and then remove front and rear shrouds (19, 20).



4. Remove four nuts (17); leave two nuts on left side of panel tight. Open front panel of control box (16). See FIG. 3.

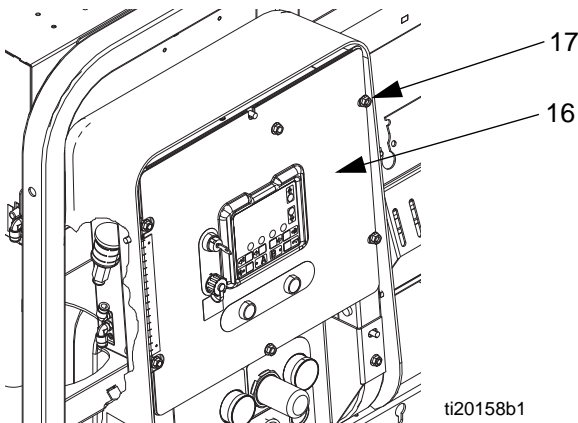


FIG. 3

Replace Single Solenoid Module

1. Remove Shroud and Front Panel of Control Box, see page 13.
2. Disconnect solenoid cable connector (542) from the solenoid (509a) being replaced. See **Electrical Schematics** if necessary. For hazardous location systems see **Sensors Schematic Control Box** on page 43. For non-hazardous location systems see **Sensors Schematic Control Box** on page 35.
3. Remove two screws (509b) from the solenoid being replaced then remove solenoid (509a). See FIG. 4.

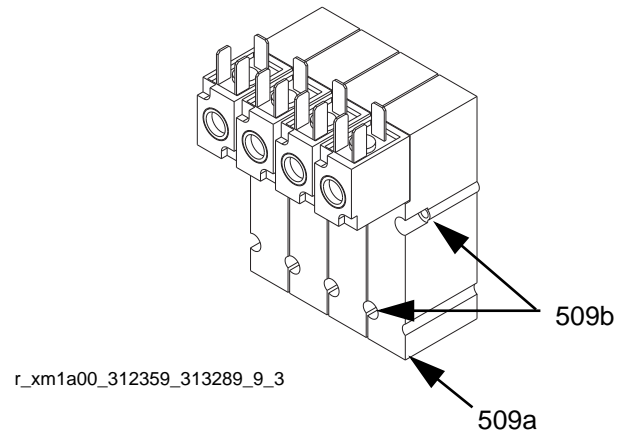


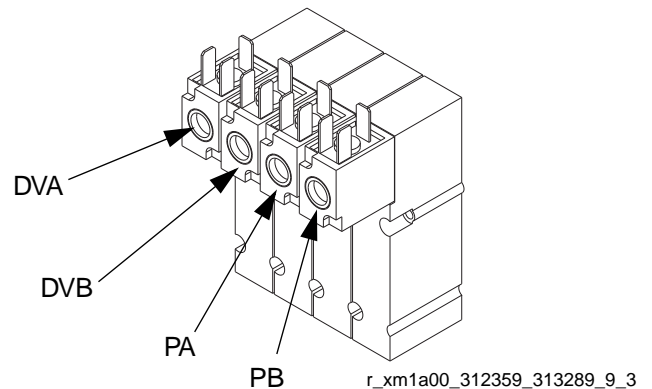
FIG. 4

4. Use screws (509b) to install new solenoid (509a).
5. Reconnect solenoid cable connectors (542).

NOTE:

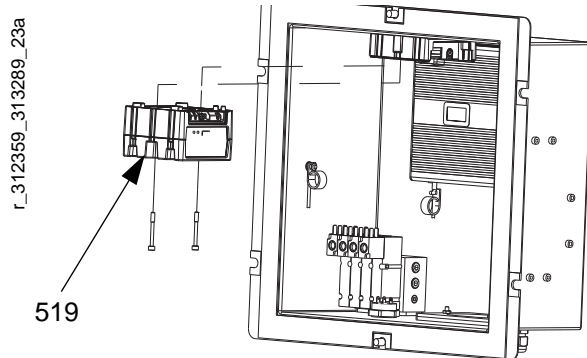
From left to right, solenoid functions are as follows:

- Dosing valve A (DVA) (normally open)
- Dosing valve B (DVB) (normally open)
- Pump A (PA) (normally closed)
- Pump B (PA) (normally closed)



Replace USB Module

1. **Remove Shroud and Front Panel of Control Box**, see page 13.
2. Disconnect CAN cables and USB cable from USB module (519).
3. Remove two mounting screws from USB module and remove module from base.



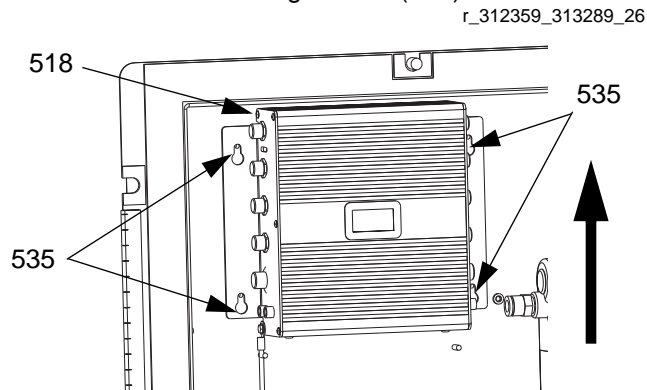
4. Follow steps in reverse order to install new USB module.
5. Load software. See **Replace USB Module**.

Replace Fluid Control Module (FCM)

NOTE:

The USB module does not need to be removed prior to replacing the FCM.

1. **Remove Shroud and Front Panel of Control Box**, see page 13.
2. Remove all cables from FCM (518). Take note of cable locations.
3. Loosen four mounting screws (535).

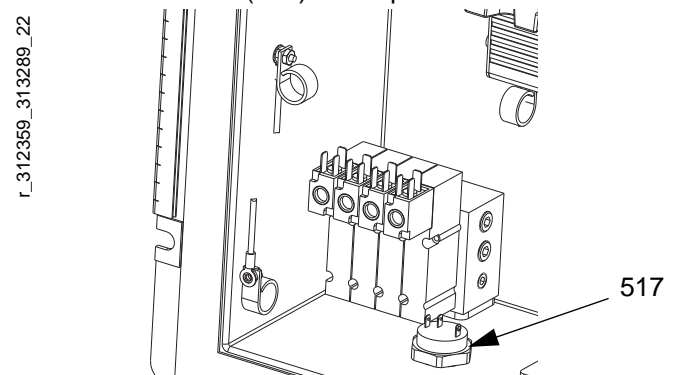


4. Slide FCM up and out of keyhole slots.
5. Follow steps in reverse order to install new FCM.

6. Load software. See **Load software**. See **Replace USB Module**.
7. Most of the system configuration is stored in the FCM. Use the display to change the configuration to the values in the old FCM. See XM PFP operation manual for instructions.

Replace Alarm

1. **Remove Shroud and Front Panel of Control Box**, see page 13.
2. Disconnect alarm wires from alarm (517).
3. Unscrew alarm (517) and replace.



4. Screw in new alarm. Reconnect alarm wires.
5. Reinstall front panel of control box and reinstall shrouds.

Display

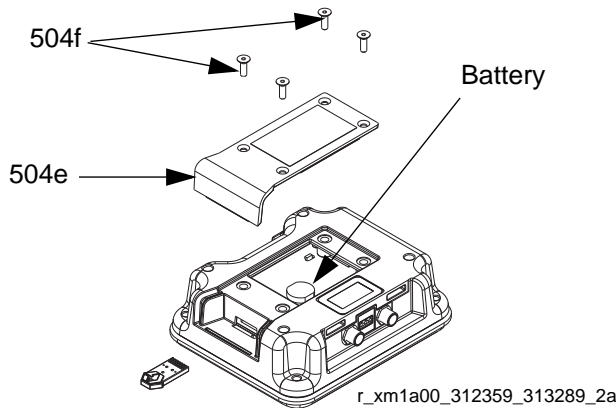
Replace Display Battery

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To prevent fire and explosions, do not replace the display battery in a hazardous location.

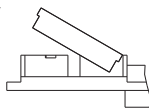
NOTICE
To avoid damaging circuit board, wear a grounding strap.

1. Remove four screws (504f) then remove access cover (504e).

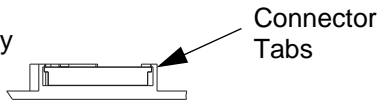


2. Use a flat head screwdriver to pry out old battery.

Remove Old Battery



Insert New Battery



r_xm1a00_312359_313289_9_8a

3. Replace with new battery. Ensure battery fits under connector tabs before snapping other end in place.

NOTE:

Use only Panasonic CR2032 batteries for replacement.

4. Use screws (504f) to install access cover (504e).

Replace Display

--	--	--	--	--	--

To prevent fire and explosions, do not replace the display in a hazardous location.

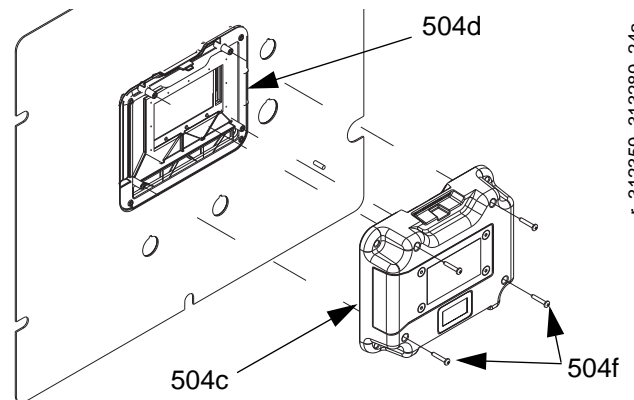
NOTE: Order display kit (504) for replacement.

NOTICE
To avoid damaging circuit board, wear a grounding strap.

1. Disconnect power.
2. **Remove Control Box Shrouds**, see page 21.
3. Disconnect CAN cable from display module.
4. Remove four screws (504f) from rear display panel (504c) while holding front display panel (504d) in place.

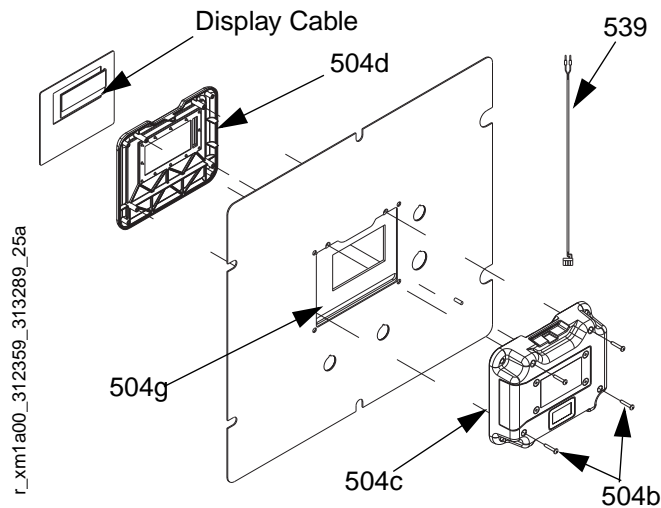
NOTE:

To ease removal use clear tape to hold front display panel (504d) in place.



5. Remove rear display panel (504c) and disconnect display cable and key switch cable (539) from circuit board.

- Remove front display panel (504d) and gasket (504g).



- Discard old display assembly.
- Place new front display panel (504d) and gasket (504g) on front panel of control box (16).

NOTE:

To ease installation use clear tape to hold front display panel in place.

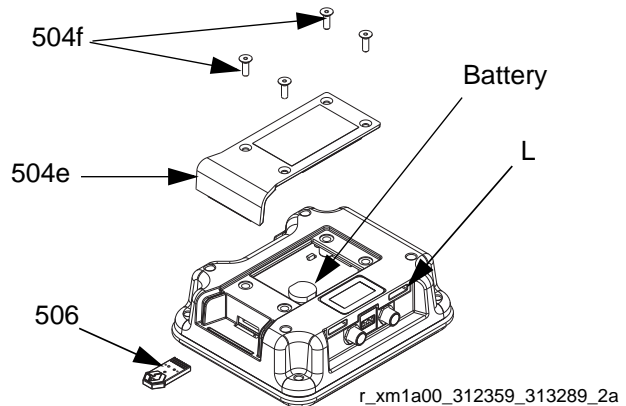
- Carefully connect display cables and key switch cable to new circuit board.
- Install new rear display panel (504c) and secure with four screws (504f). Ensure key switch cable protrudes from opening in top of display module.
- Install access cover and screws.
- Reconnect CAN cable to display module.
- Reconnect power.
- Load software. See **Upgrade Software**, page 16.
- Replace shroud.
- Configure system settings as they were set on old display. See XM PFP Operation manual for instructions.

Replace Front Panel

See **Replace Display**, page 15, for instructions.

Upgrade Software

- Download all USB logs. The new software will erase the USB logs. See operation manual for instructions to Download Data from USB.
- Turn off power to the system.
- Remove Shroud and Front Panel of Control Box**, see page 13.
- Remove four screws (504f) then remove access cover (504e).



- Insert and press token (506) firmly into slot.

NOTE:

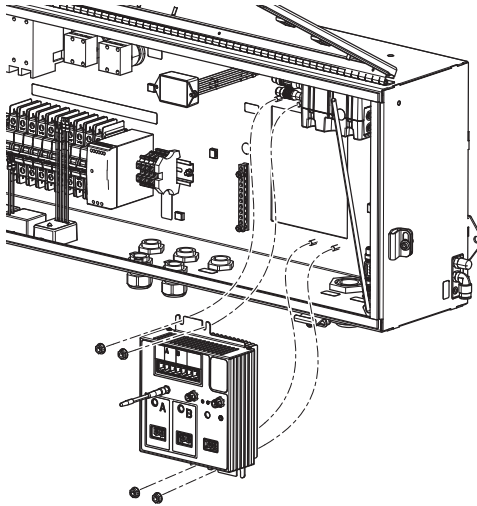
There is no preferred orientation of token.

- Turn power on.
- The red indicator light (L) will flash until new software is loaded on the display module.
- All system modules will be automatically updated. See Graco Control Architecture Module Programming manual for details.
- Remove token.
- Reinstall shrouds and front panel.

Junction Box



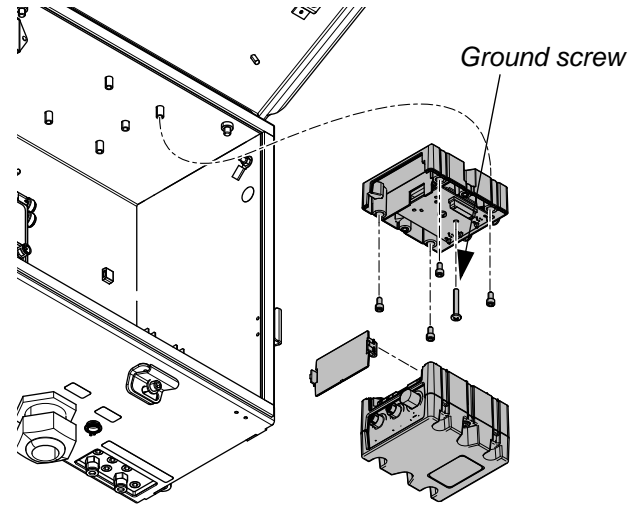
Replace High Power Temperature Control Module (HPTCM, ref. 435)



ti26762a

1. Turn system main power switch OFF.
2. Open junction box.
3. Unplug all connections on the HPTCM.
4. Remove screws securing HPTCM then remove HPTCM.
5. Install HPTCM and reattach HPTCM connections.
6. Close junction box.

Replace Fluid Control Module Cube (FCM3, ref. 408)



ti26763a

1. Turn system main power switch OFF.
2. Open junction box.
3. Unplug all connections on the FCM3.
4. Remove two screws securing FCM3 then remove FCM3.

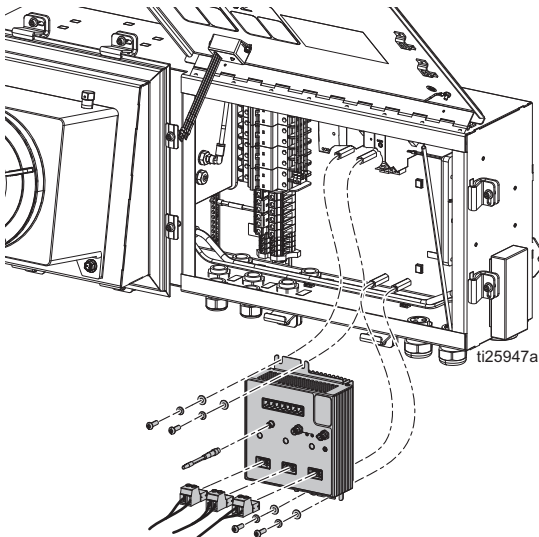
Center ground screw in the Fluid Control Module Cube must be used to avoid serious injury due to electric shock.						

5. Use screws to install FCM3.
6. Reattach FCM3 connections.
7. Close junction box.

Purge Box

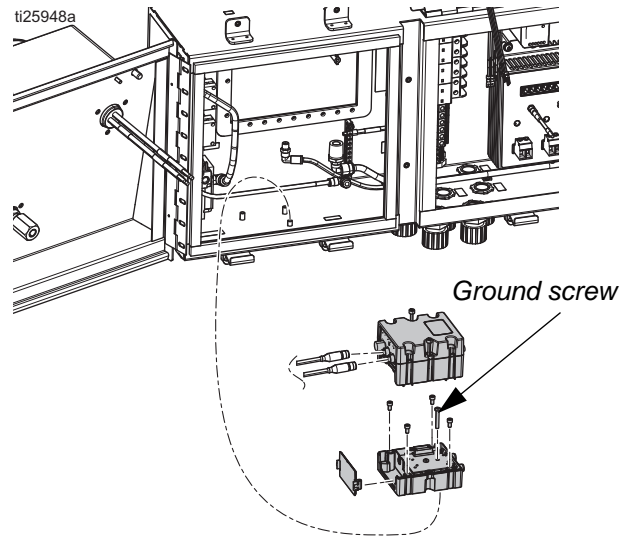


Replace High Power Temperature Control Module (HPTCM, ref. 1535)

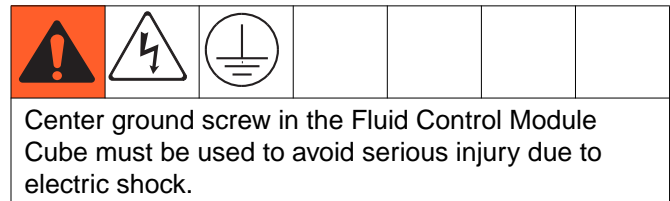


1. Turn system main power switch OFF.
2. Open purge box.
3. Unplug all connections on the HPTCM (1535).
4. Remove screws (1537) and washers (1536, 1537) securing HPTCM then remove HPTCM.
5. Install HPTCM (1535) and reattach HPTCM connections. See **Electrical Schematics**, page 31.
6. Close purge box.

Replace Fluid Control Module Cube (FCM3, ref.1547)



1. Turn system main power switch OFF.
2. Open the purge box and remove the purge controller (not shown) to access the FCM mounting screws. For removal instructions, see **Replace Purge Controller**, page 19.
3. Unplug all connections on the FCM3.
4. Loosen two screws securing FCM3 then remove FCM3.

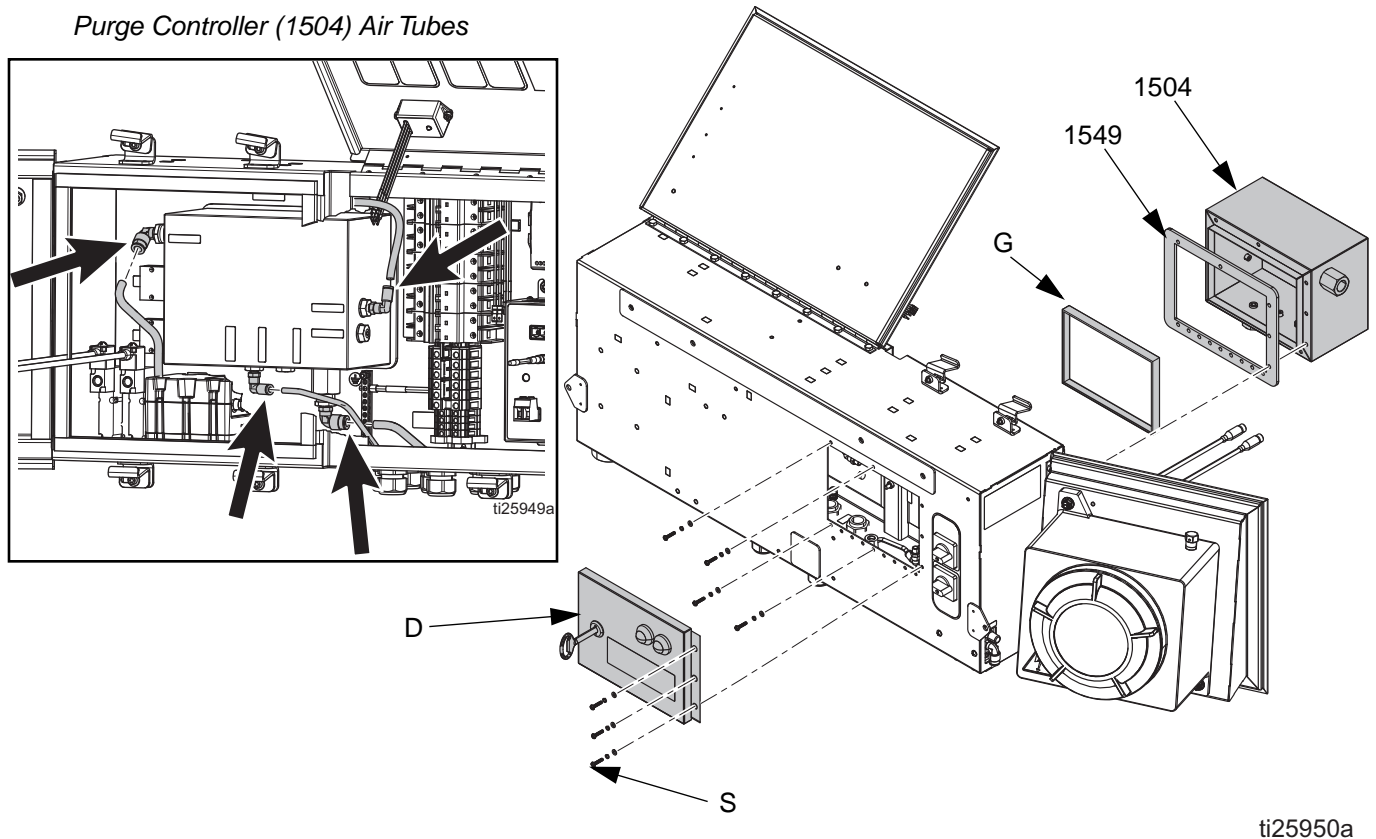


5. Use screws to install FCM3.
6. Reattach FCM3 connections.
7. Reinstall purge controller. See **Replace Purge Controller**, page 19.
8. Close purge box.

Replace Purge Controller

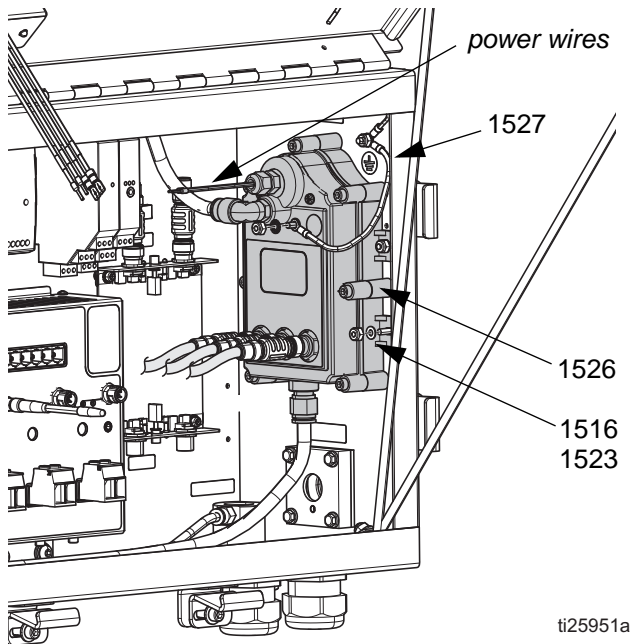
For hazardous location systems only.

1. Turn system main power switch OFF.
2. Disconnect four air tubes from the purge controller (1504).
3. Remove seven mounting screws (S), door (D), and door gasket (G). Remove the purge controller (1504) and gasket (1549) from the back of the purge box.
4. Install new gasket (1549) on purge controller (1504), then insert the purge controller (1504) and new gasket (1549) from the back of the purge box. Connect to frame with mounting screws (S).
5. Connect air tubes to purge controller (1504) fittings.



Multi-zone 3 Channel Barrier

1. Turn main power off.
2. Open purge box.
3. Disconnect CAN cables, ground wire (1527), and air tubing from fittings.

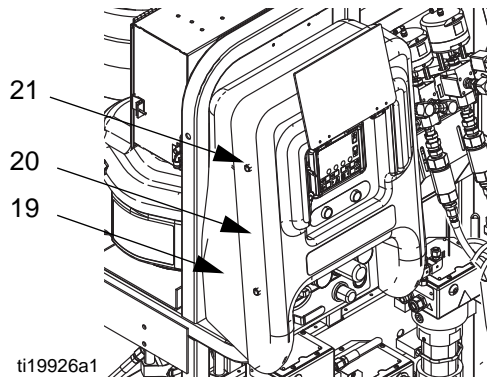


4. Disconnect red and black power wires from terminal blocks. See **CAN Network and DC Power Schematic**, page 41.
5. Remove nuts (1516) and washers (1523) and multi-zone 3 channel barrier module (1526).
6. Secure a new multi-zone 3 channel barrier module (1526) in purge box with nuts (1516) and washers (1523).
7. Reconnect the CAN cables, air tubing, ground wire, and power wiring.
8. Close purge box.

Air Controls

Remove Control Box Shrouds

1. Close main air shutoff valve on air supply line and on system. Depressurize air line.
2. Remove four nuts (21) and then remove front and rear shrouds (19, 20).



Remove Air Control Assembly (18)

1. **Remove Control Box Shrouds.**
2. Disconnect air motor air lines and system air line.
3. Remove four nuts (17) from front of air controls (18). See FIG. 5, page 22.
4. Pull out assembly (18).
5. Follow steps in reverse order to reinstall air control assembly.

Replace Flush Pump Air Ball Valve (626)

1. **Remove Air Control Assembly (18).**
2. Remove two nuts (630) from front of air control bracket (619). See FIG. 5, page 22.
3. Disconnect air line (632) running to ball valve assembly (626).
4. Replace with new ball valve assembly. See part number shown in the **System Air Controls Module (255761)** section beginning on page 61.
5. Follow steps in reverse order to reassemble.

Replace Flush Pump Air Regulator (625)

1. **Remove Air Control Assembly (18).**

2. Remove regulator nut (631), and disconnect air lines (632, 633) running to regulator (625). See FIG. 5 on page 22.
3. Remove regulator assembly and replace with new. See part number shown in the **System Air Controls Module (255761)** section beginning on page 61.
4. Follow steps in reverse order to reassemble.

Replace System Air Regulator (645)

1. **Remove Air Control Assembly (18).**
2. Remove regulator nut and disconnect system air line. See FIG. 5, page 22.
3. Remove screws from quick clamps and open clamps (642) at hinge.
4. Remove regulator assembly (645) and replace with new.
5. Follow steps in reverse order to reassemble.

Replace Solenoid Inlet Air Regulator (644)

1. Remove Control Box Shrouds.
2. Remove Air Control Assembly (18).
3. Disconnect air line from air regulator (644).
4. Remove gauge (616) from block (643).
5. Remove screws from quick clamps (642) holding air regulator assembly (644) in place.
6. Open clamps (642) at hinge and pull apart from block (643).
7. Remove regulator assembly (644) and replace with new.

8. Follow steps in reverse order to reassemble.
9. Set new air pressure regulator to at least 80-85 psi (0.55-0.58 MPa, 5.5-5.8 bar).

Replace Purge Box Inlet Air Regulator (160)

1. Remove Control Box Shrouds.
2. Disconnect air line from regulator (160).
3. Remove fittings (177, 161). Remove regulator assembly (160).
4. Follow steps in reverse order to reassemble.

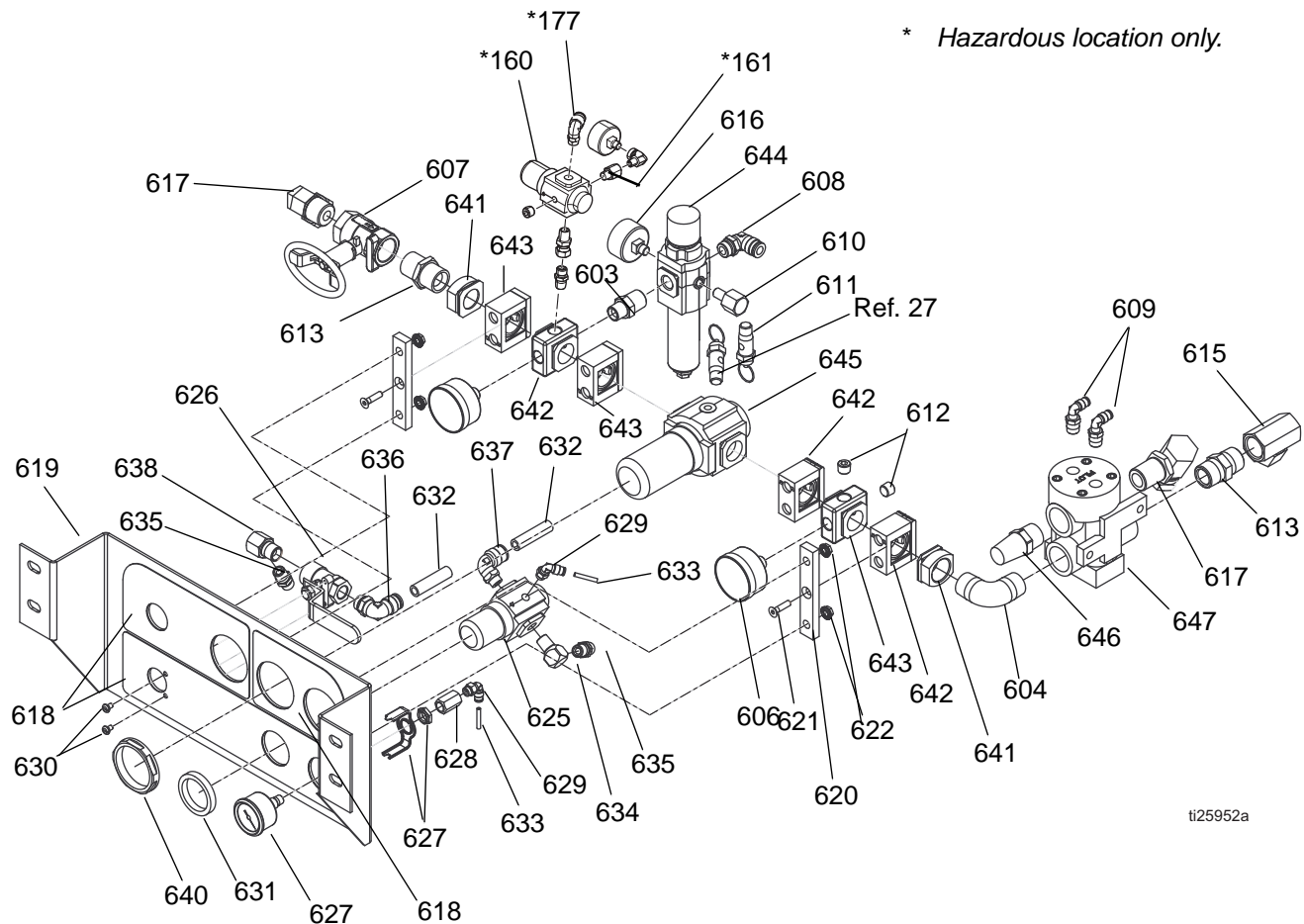


FIG. 5: Air Control Assembly (18)

Dosing Valve Assembly



1. Follow **Pressure Relief Procedure**, page 7.
2. Disconnect all fluid lines from dosing valves (28 or 29). See FIG. 6.
3. Remove two bolts (31) securing dosing valve to bracket.
4. Unscrew dosing valve nipple fitting (36 or 37) from dosing valve outlet.
5. Disconnect pressure sensor (831) from dosing valve. See page 74.
6. Remove dosing valves.
7. See **Ratio Control Valve Assemblies (28, 29)** on page 74 for disassembly illustration.
8. Follow steps in reverse order to reassemble dosing valve assembly. See **Ratio Control Valve Assemblies (28, 29)** on page 74 for assembly illustration and specifications.

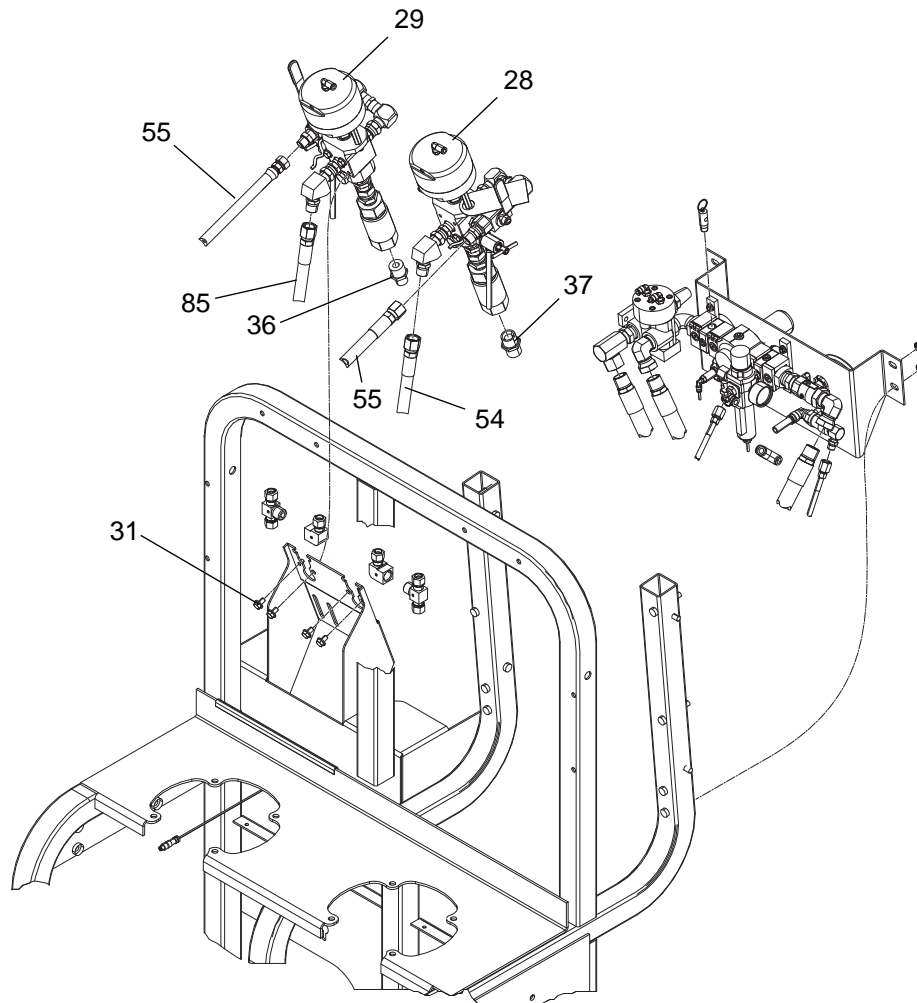


FIG. 6

Sensors

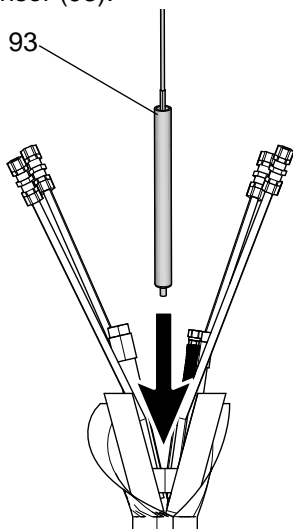


Replace Fluid Pressure Sensor

1. Close main air shutoff valve on air supply line and on system.
2. Follow **Pressure Relief Procedure**, page 7.
3. Open control box cover. See **User Interface/Control Box**, page 13.
4. Disconnect pressure sensor (831) from dosing valve. See **Ratio Control Valve Assemblies (28, 29)** on page 74.
5. Disconnect other end of pressure sensor (831) from FCM (507). See **Control Box (16)** on page 71.
6. Replace with new fluid pressure sensor, and reconnect pressure sensor to FCM and dosing valve.

Hose Bundle Temperature Sensor (93)

1. Disconnect the M8 cable connection going into the hose bundle.
2. Open up the hose bundle wrap and insulation until sensor (93) can be removed easily without pulling on cable.
3. Remove sensor (93).



4. Push new sensor fully into insulated portion of hose bundle.

5. Close insulation and hose bundle wrap and re-tape. Ensure there is no stress on the cable.
6. Reconnect M8 connector.

Replace Temperature (RTD) Sensors

This procedure applies to:

- Tank sensors mounted in the side of each tank near the bottom (209). See parts illustration on page 56.
- Glycol heater for hose outlet manifold sensor (100). See parts illustration on page 52.

1. Close main air shutoff valve on air supply line and on system.
2. Follow **Pressure Relief Procedure**, page 7.
3. Disconnect the M8 cable connection.
4. Loosen the compression nut. Pull sensor straight out of fitting (82 or 208).
5. Remove fitting (82 or 208).

NOTE: The compressed ferrule cannot be removed from the sensor. A new compression fitting must be used.

6. Apply thread sealant then replace compression fitting (82 or 208). Tighten fitting in place.
7. Position sensor (100 or 209):
 - **Tank:** Insert sensor, leaving 5/8 in. (15.8 mm) sheath outside fitting.
 - **Heater manifold:** Insert sensor, leaving 1/8 in. (3.2 mm) sheath outside fitting.
8. Install compression nut on sheath hand-tight then tighten an additional 3/4 turn.

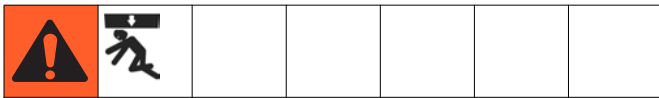
Pump Assembly (System Module)



Prior to servicing the pump assembly you must first remove either the entire pump assembly or the displacement pump and air motor individually.

Remove Pump Assembly

1. Follow **Pressure Relief Procedure**, page 7.
2. Close ball valve at metering pump inlet.
3. Disconnect fluid inlet line from the displacement pump. Leave line connected to the tank.
4. Disconnect air motor.
 - a. Disconnect sensor cable, air line, and ground wire from air motor.
 - b. Remove mounting screws (5) and washers (4) holding air motor (2 or 3) to mounting bracket. See FIG. 7 on page 26.
5. Use lift ring on air motor to remove pump assembly.



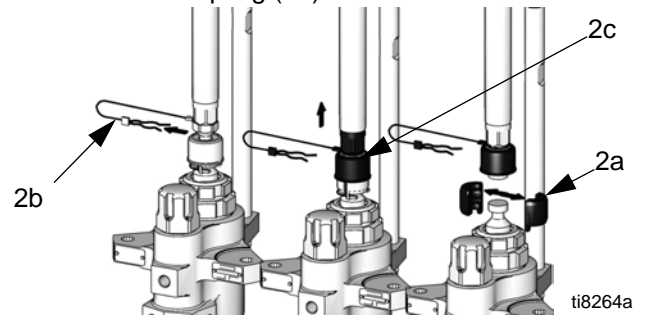
To avoid serious injury from falling objects caused by the lift ring breaking, do not lift pump assembly by the lift ring when the total weight of the pump assembly exceeds 550 lb (250 kg).

6. Refer to Xtreme Displacement Pump manual 311762 to service or repair the displacement pump. Refer to NXT Air Motor manual 311238 to service or repair the air motor.
7. Reconnect ground wire and sensor cable. Follow steps in reverse order to reinstall pump assembly.

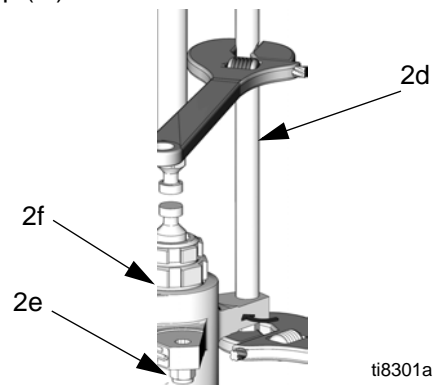
Remove Displacement Pump

Follow these instructions for removing only the displacement pump; the air motor will remain installed.

1. Follow **Pressure Relief Procedure**, page 7.
2. Close ball valve on tank outlet.
3. Disconnect fluid inlet line from the displacement pump. Leave line connected to the tank.
4. Remove clip (2b), and slide coupling cover (2c) up to remove coupling (2a).



5. Use a wrench to hold the tie rod flats to keep the rods from turning. Unscrew the nuts (2e) from the tie rods (2d) and carefully remove the displacement pump (2f).



6. Refer to the Xtreme Displacement Pump manual 311762 to service or repair the displacement pump.
7. Follow steps in reverse order to reinstall displacement pump.

Remove Air Motor

1. Follow **Pressure Relief Procedure**, page 7.
2. Disconnect displacement pump from air motor. See steps 2 and 3 under **Remove Displacement Pump**, page 25.
3. Disconnect sensor cable, air line, and ground wire from air motor.
4. Remove mounting screws (5) and washers (4) holding air motor (2 or 3) to mounting bracket.

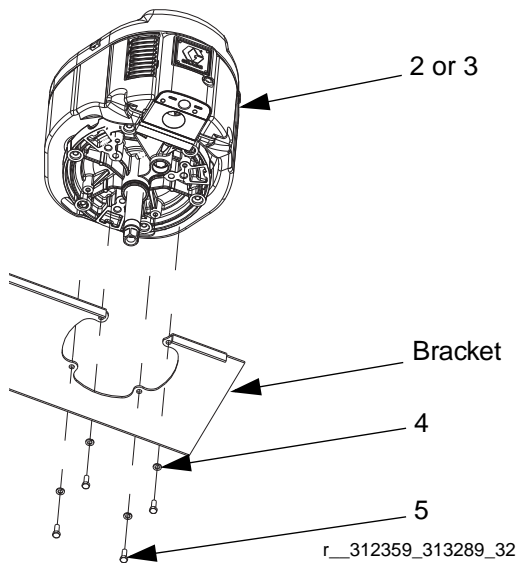


FIG. 7

5. Refer to NXT Air Motor manual 311238 to service or repair the air motor.
6. Reconnect ground wire and sensor cable. Follow steps in reverse order to reinstall air motor.

Pail Feed RAM Pump Assembly (Feed Module)

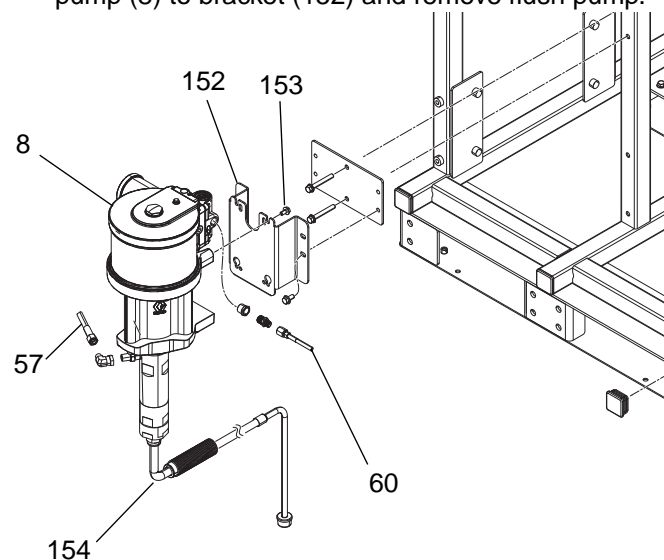
NOTE: See Pail Feed RAM Pump assembly (227) in parts breakdown beginning on page 56.

See Supply Systems manual 313527 for service and repair instructions and parts.

Flush Pump



1. Follow **Pressure Relief Procedure**, page 7.
2. Disconnect pump inlet line (154) and air lines (57, 60) from flush pump.
3. Disconnect fluid outlet line.
4. Remove four screws (153) that attach flush pump (8) to bracket (152) and remove flush pump.



5. Refer to Merkur Pump Assembly manual 312794 to service or repair flush pump 257463.
6. Follow steps in reverse order to reinstall flush pump.

Heaters



NOTE:

See applicable heater manual for wiring, repair, and parts information. See **Warnings** on page 4.

Service and Repair

1. Wait for heaters to cool before beginning to repair the heaters.
2. Follow **Pressure Relief Procedure**, page 7.
3. Turn off power.
4. Disconnect fluid lines and electrical wiring from fluid heater.
5. Refer to heater manual to service or repair heater.
6. Reconnect fluid lines and electrical wiring.

Replace

1. Wait for heaters to cool before replacing the heaters.
2. Follow **Pressure Relief Procedure**, page 7.
3. Turn off power.
4. Disconnect fluid lines and electrical wiring from fluid heater.
5. *System Module Heaters:* See FIG. 8. Loosen four mounting screws, lock washers, and plain washers on back of heater (12 or 13) that secure it to the system frame. Slide heater up and remove from mounting plate.
6. *Feed Module Heaters:* See page 57. Remove 2 screws (224) then remove heater (226) from feed module frame.
7. Replace heater. Follow steps in reverse order to install new heater.

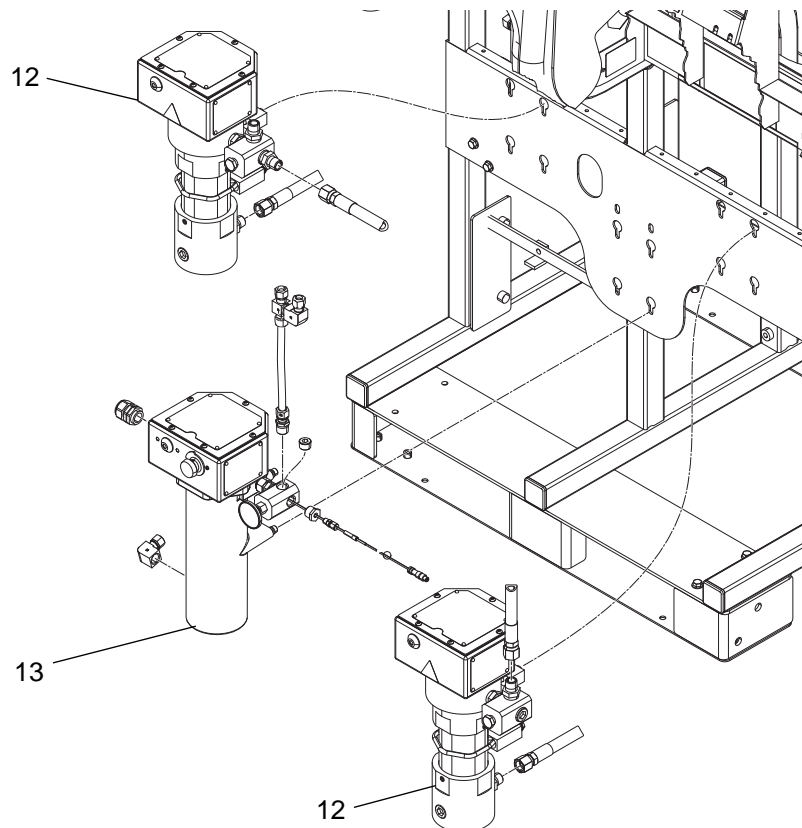


FIG. 8: Heaters on System Module

Replace Radar Level Sensor



NOTE: Order radar level sensor kit 24X090. See **Feed Module (262947, 262938, 262939)** on page 56 for kit contents.

NOTE: Tank level sensors changed in 2014. The old sensors were red. The new sensors are blue. The blue sensors can be used as direct replacements for the red sensors.

1. With the tank empty, close the tank air supply ball valve then open the valve on the tank lid to de-pressurize the tank. See FIG. 9.

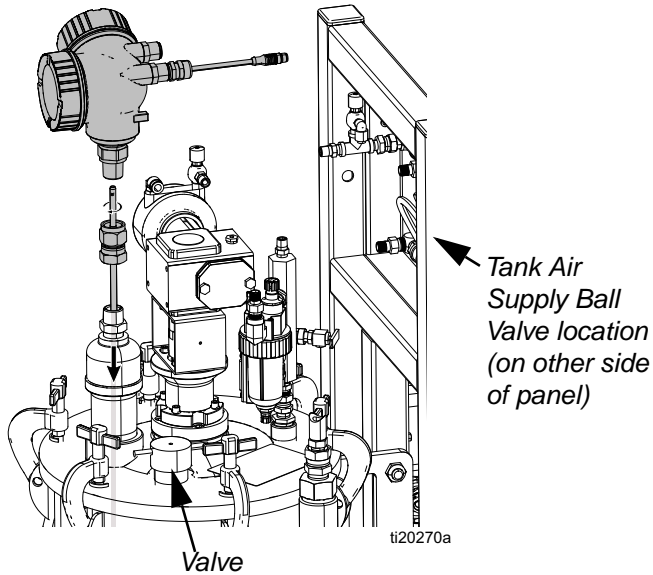


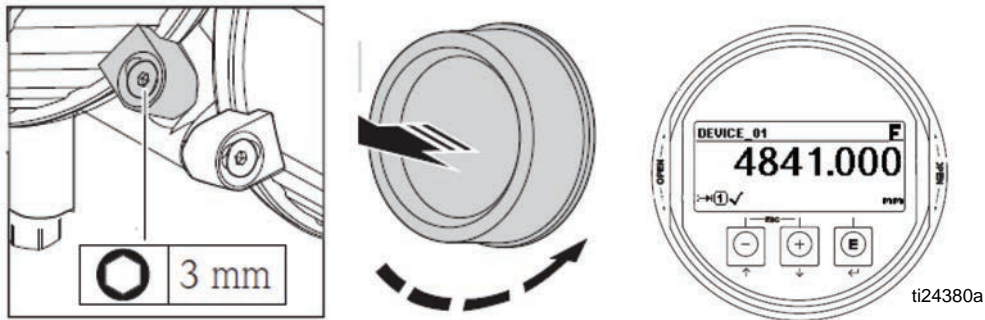
FIG. 9: Level Sensor Installation

2. Disconnect cable at the bottom of the feed module.
NOTE: Always use the new cable supplied with the sensor. It has different connections than the old sensor.
3. Disconnect 3/4 in. union that holds the level sensor on top of the tank.
4. Pull the old sensor straight up out of the tank.
5. Remove plugs from new sensor and discard plugs. Move fittings from old sensor to new sensor.
6. If the sensor rod was removed for shipping, apply blue thread-lock to the threads in the end of the rod.
7. Feed the rod into the sensor head and screw the threaded end into the sensor head.
8. Use a wrench to hold the 3/8 in. flats on the sensor rod.
9. Tighten to approximately 25 - 30 in-lb (2.8 - 3.4 N•m). Do not over-tighten.
10. Reconnect sensor cable.
11. See **Set Up a New Radar Level Sensor**, page 29.

Set Up a New Radar Level Sensor

Level sensors need to have three settings setup after installing on the tank of the PFP machine. The tank must be empty, or the level needs to be at least below the bottom of the installed probe with the tank cover closed.

1. Open the sensor head cover over the display:
 - a. Loosen the securing clamp with an Allen wrench (if clamp is present).
 - b. Unscrew the round cover and pull away.

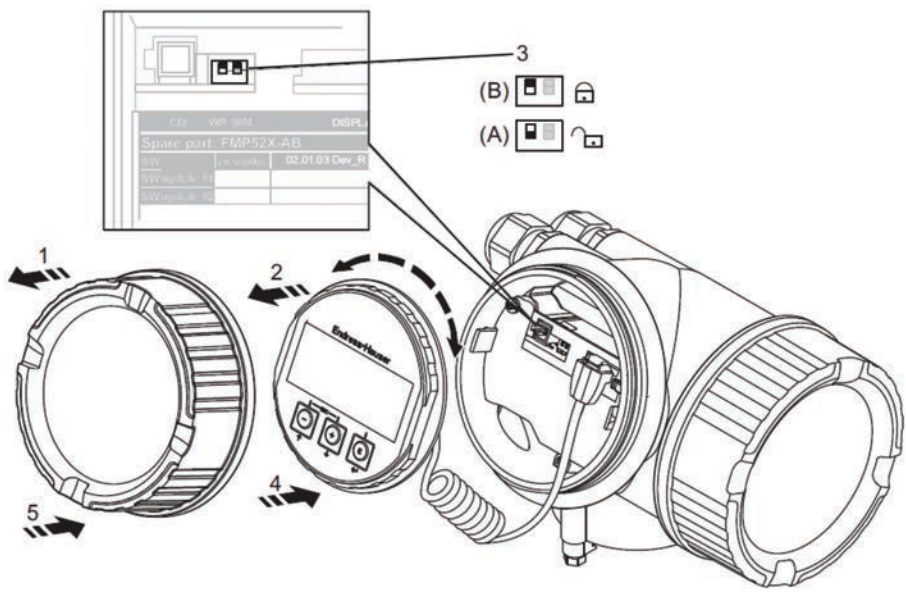


Use the operating keys to navigate within the operating menu and to select options from a list.

Key	Meaning
	<p>“Minus” Key</p> <ul style="list-style-type: none"> • In a selection list, this key will move the selection bar upward. • In an input matrix, this key will move the selection bar backward.
	<p>“Plus” Key</p> <ul style="list-style-type: none"> • In a selection list, this key will move the selection bar downward. • In an input matrix, this key will move the selection bar forward.
	<p>“Enter” Key</p> <ul style="list-style-type: none"> • Opens the marked sub-menu or parameter. • Confirms a changed parameter value.
	<p>“Escape” Key combination (press keys simultaneously)</p> <ul style="list-style-type: none"> • Closes a parameter without accepting the changes. • Quits the current menu layer and returns to the next higher layer.

2. Turn power on the machine. Set **EMPTY CAL**, then **FULL CAL**, then do a mapping of the Empty Tank.
3. Set **EMPTY CAL** to .939 meters:
 - a. Press **E**, then **+**, **+**, to get to **Set Up**. Then press **E** to get to **EMPTY CAL**, then press **E**.
 - b. Press **+** until decimal point (.) appears, then press **E**.
 - c. Press **+** until 9 appears, then press **E**.
 - d. Press **+** until 3 appears, then press **E**.
 - e. Press **+** until 9 appears, then press **E**.
 - f. Press and hold **E** until the hourglass appears, then release.

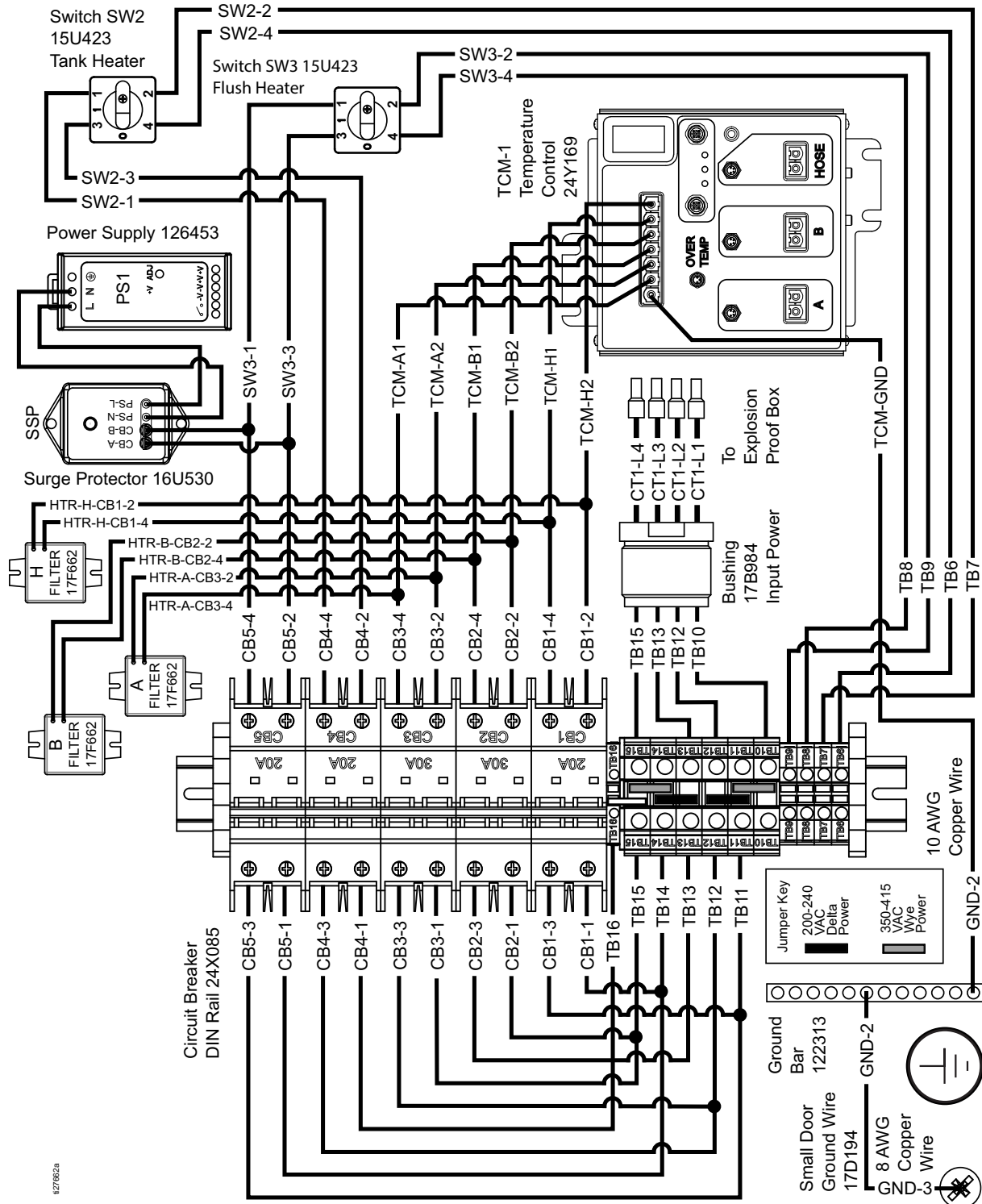
4. Set **FULL CAL** to .691 meters.
 - a. Press **+** to get to **FULL CAL**, then press **E**.
 - b. Press **+** until decimal point (.) appears, then press **E**.
 - c. Press **+** until 6 appears, then press **E**.
 - d. Press **+** until 9 appears, then press **E**.
 - e. Press **+** until 1 appears, then press **E**.
 - f. Press and hold **E** until the hourglass appears, then release.
5. Map **EMPTY TANK**.
 - a. Press **+** to get to **MAPPING**, then press **E**.
 - b. Press **E** to get to **CONFIRM DISTANCE**.
 - c. Press **+** until **TANK EMPTY** appears, then press **E**.
 - d. Press **+** under the check mark to confirm, **END OF SEQUENCE** will appear. Press and hold **E** until the hourglass appears, then release.
 - e. You are now finished. Press **+** and **-** together until the hourglass appears, then release.
6. The transmitter display should show nothing in the tank. Check the level display on the PFP machine control. It should also show the tank as empty.
7. These settings can now be locked from display control so they will not be inadvertently changed.
8. Set display to lock ON:
 - a. Turn display counter-clockwise to release it as shown below (2).
 - b. Set the dip switch to the lock position as shown below (3).
 - c. Replace display (4).
 - d. Replace screw on lid (5).
 - e. Engage cover securing clamp.



Electrical Schematics

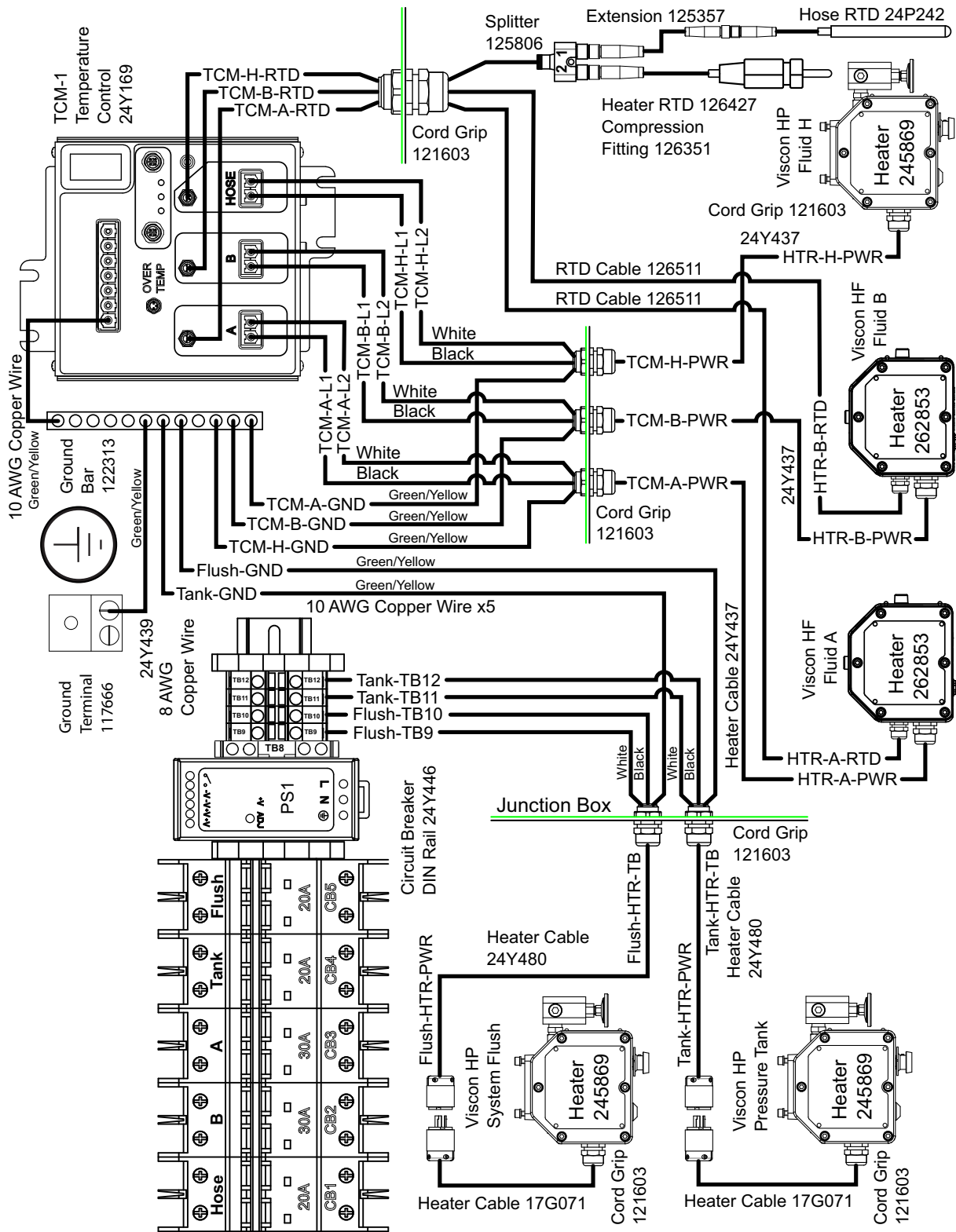
Non-Hazardous Location Schematic

AC Power Schematic

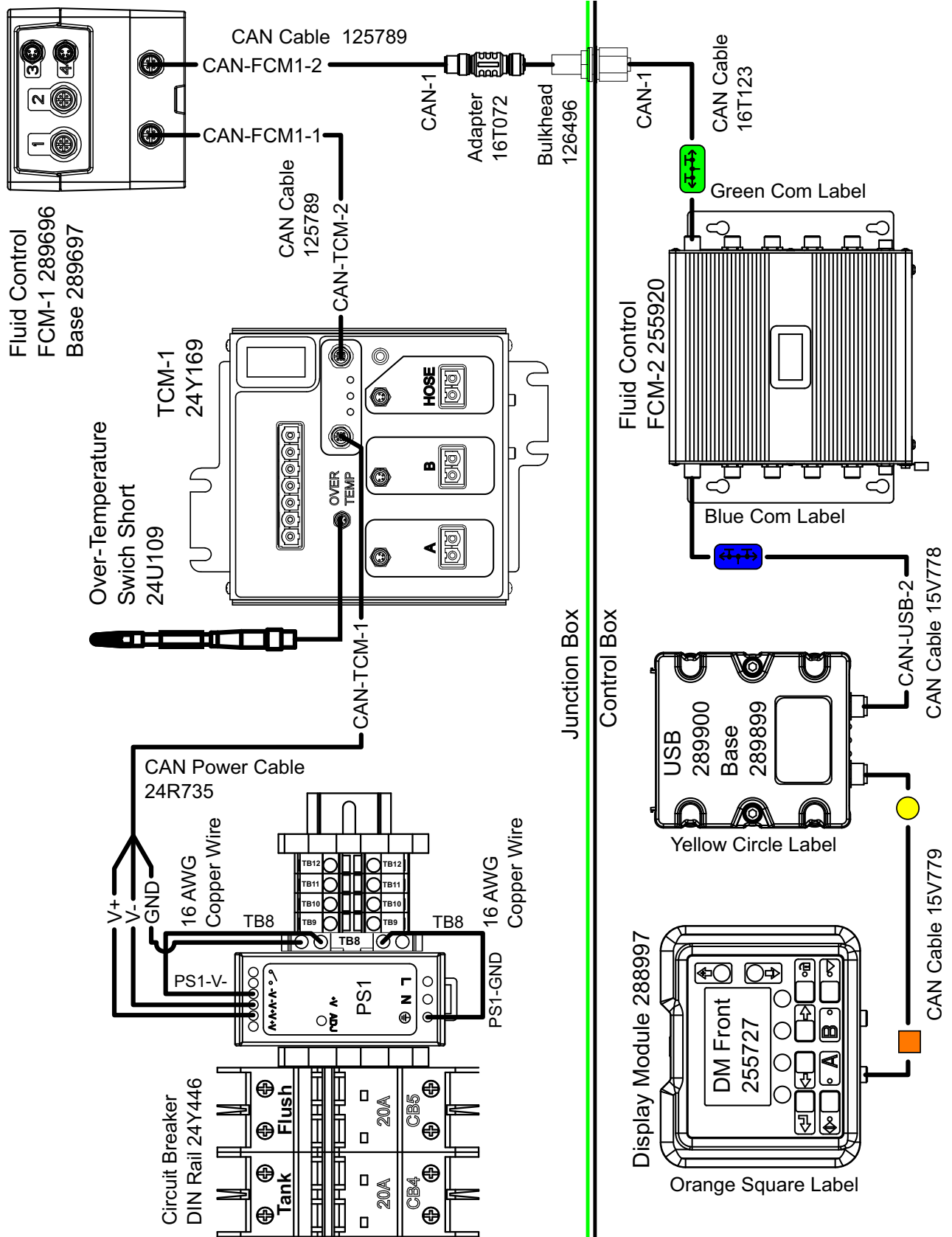


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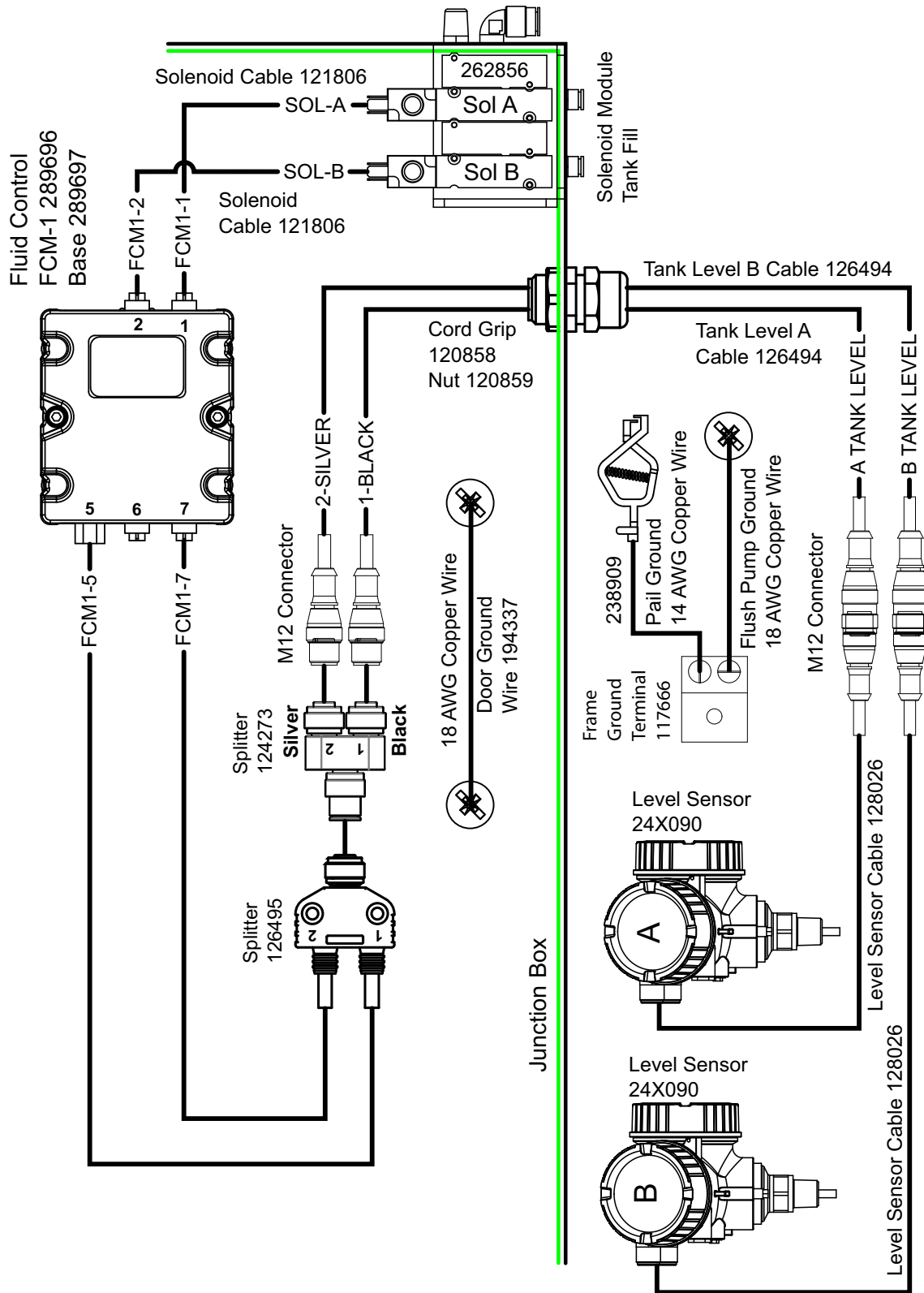
Heater Schematic



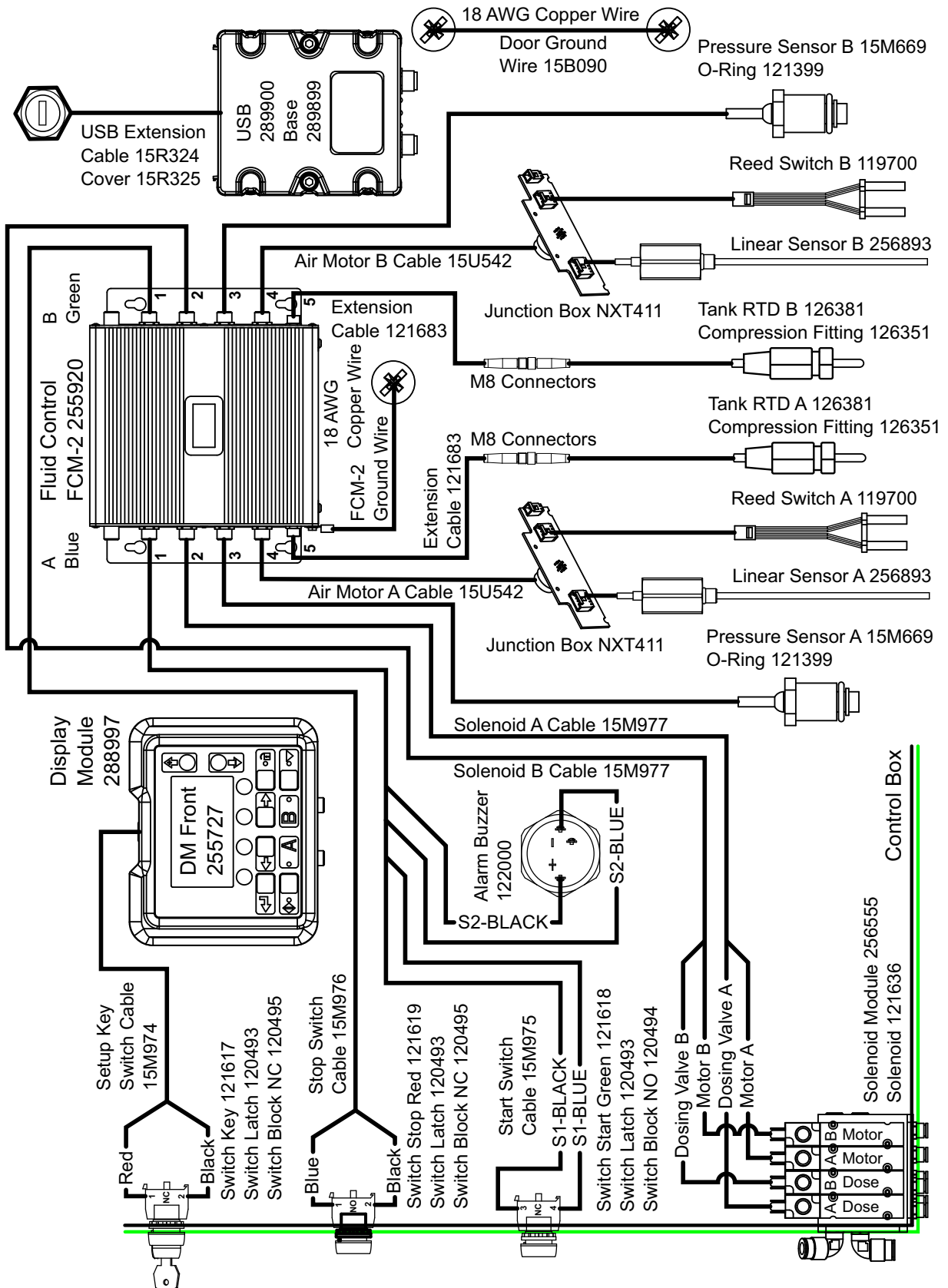
CAN Network Schematic



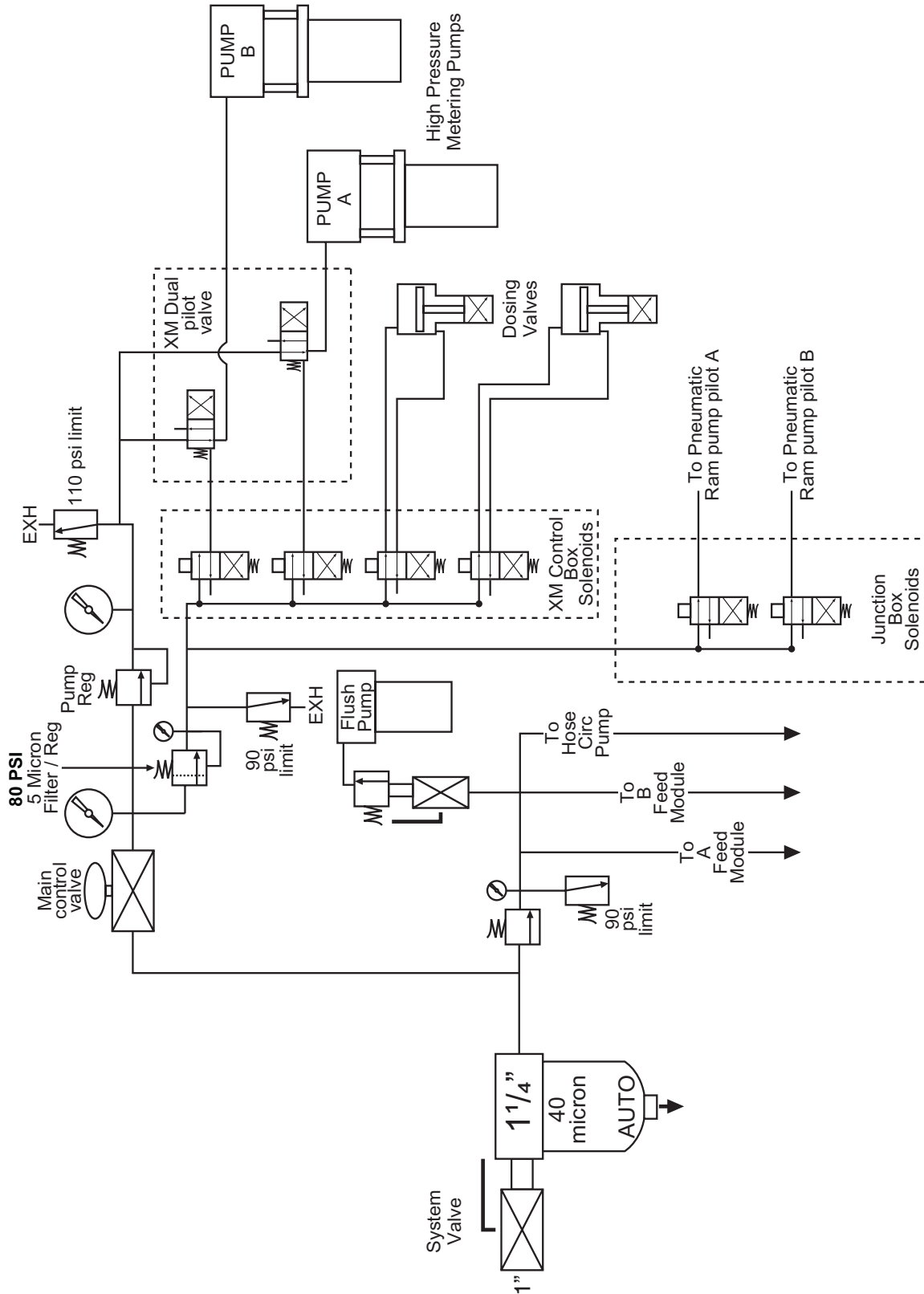
Sensor Schematic Junction Box



Sensors Schematic Control Box

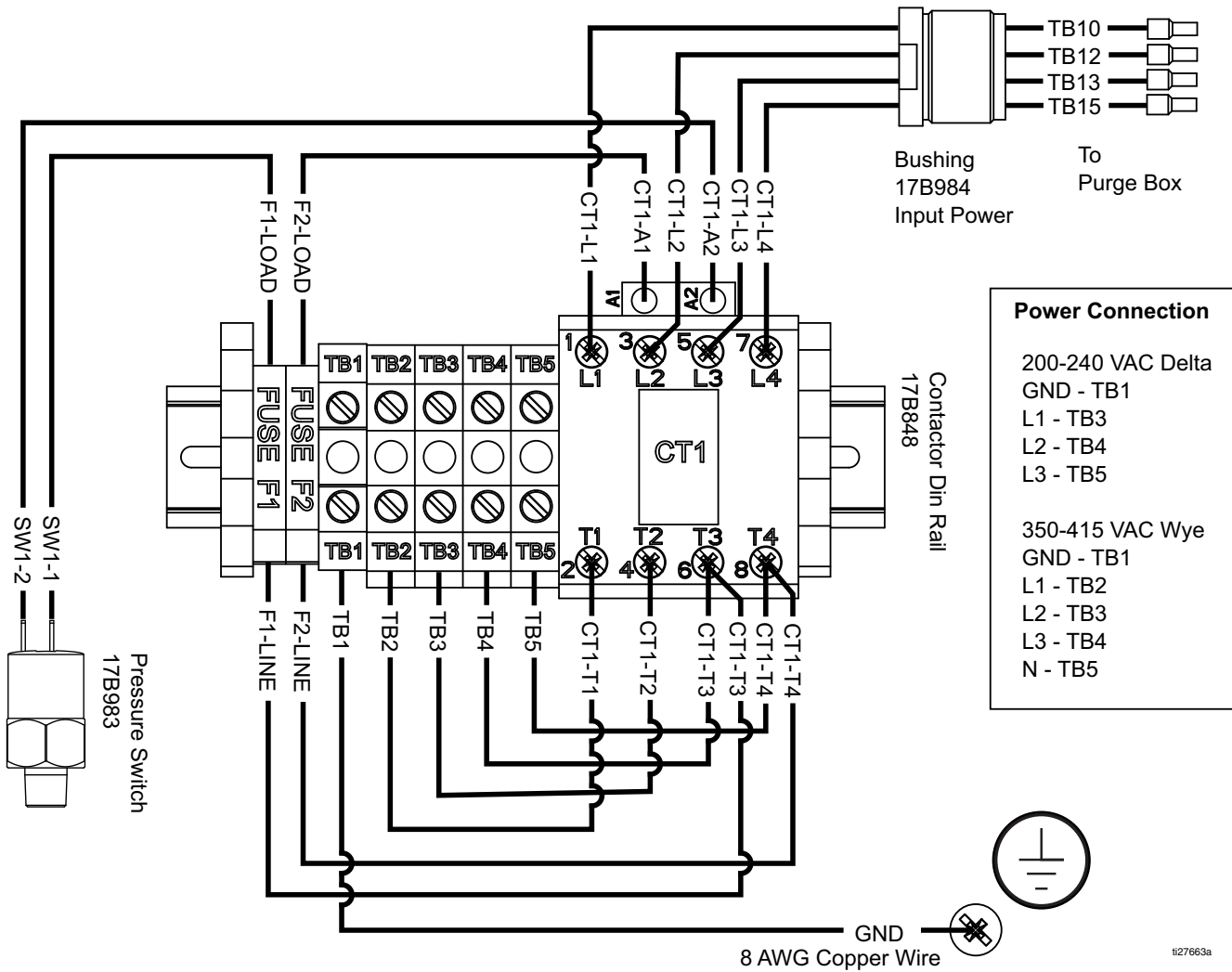


Non Hazardous XM PFP Air Logic Schematic



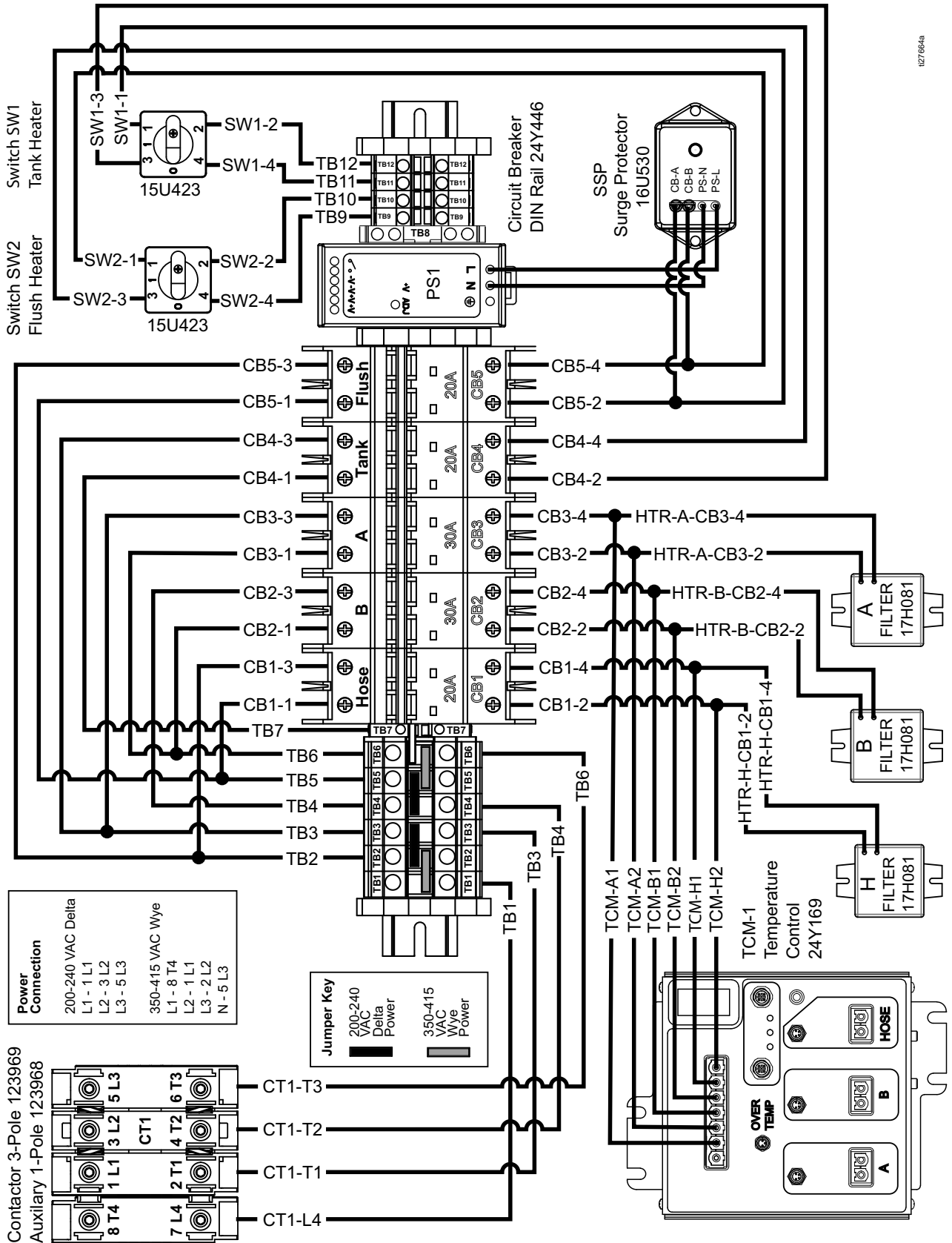
Hazardous Location Schematics

AC Power Schematic Explosion Proof Box



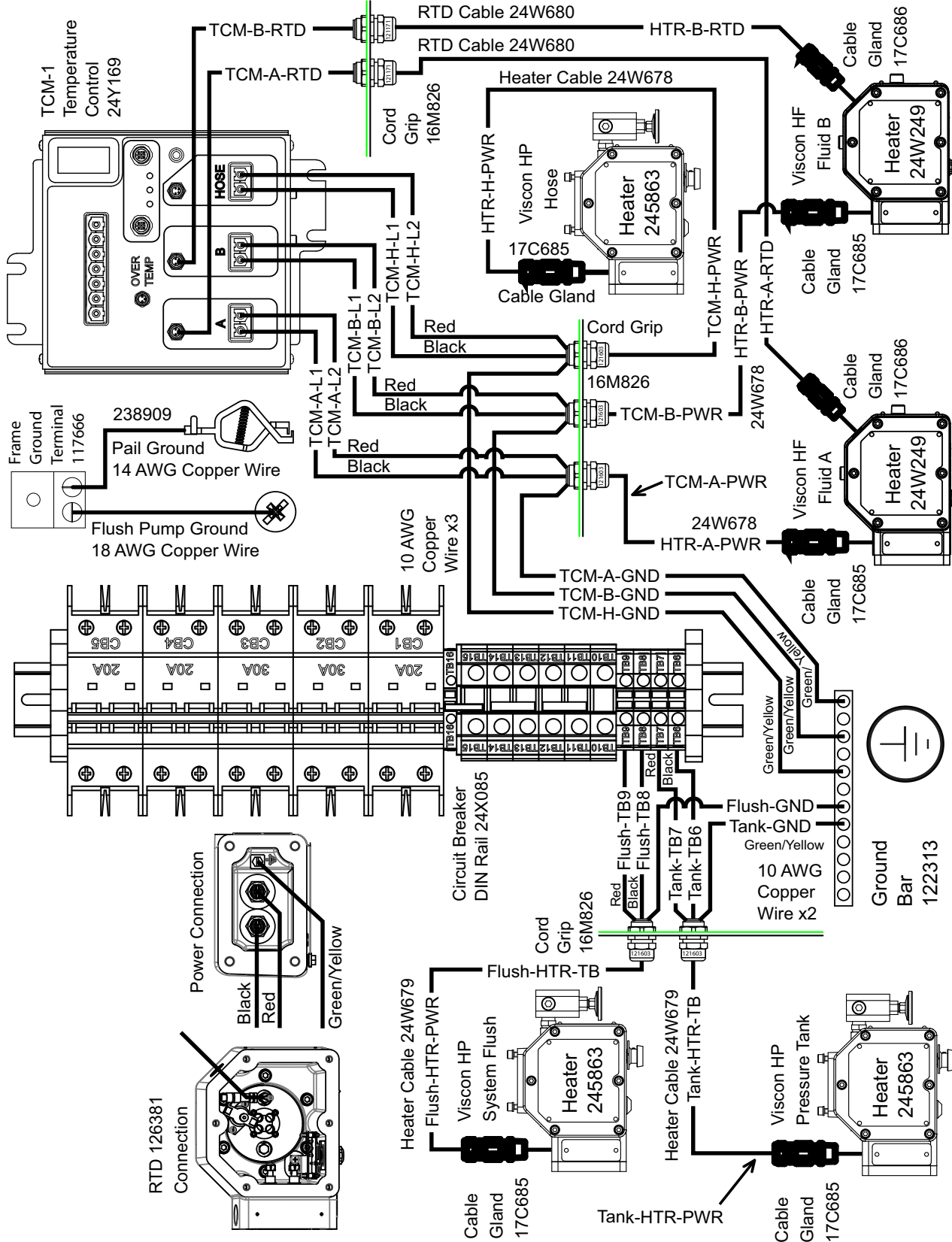
t127663a

AC Power Schematic Purge Box

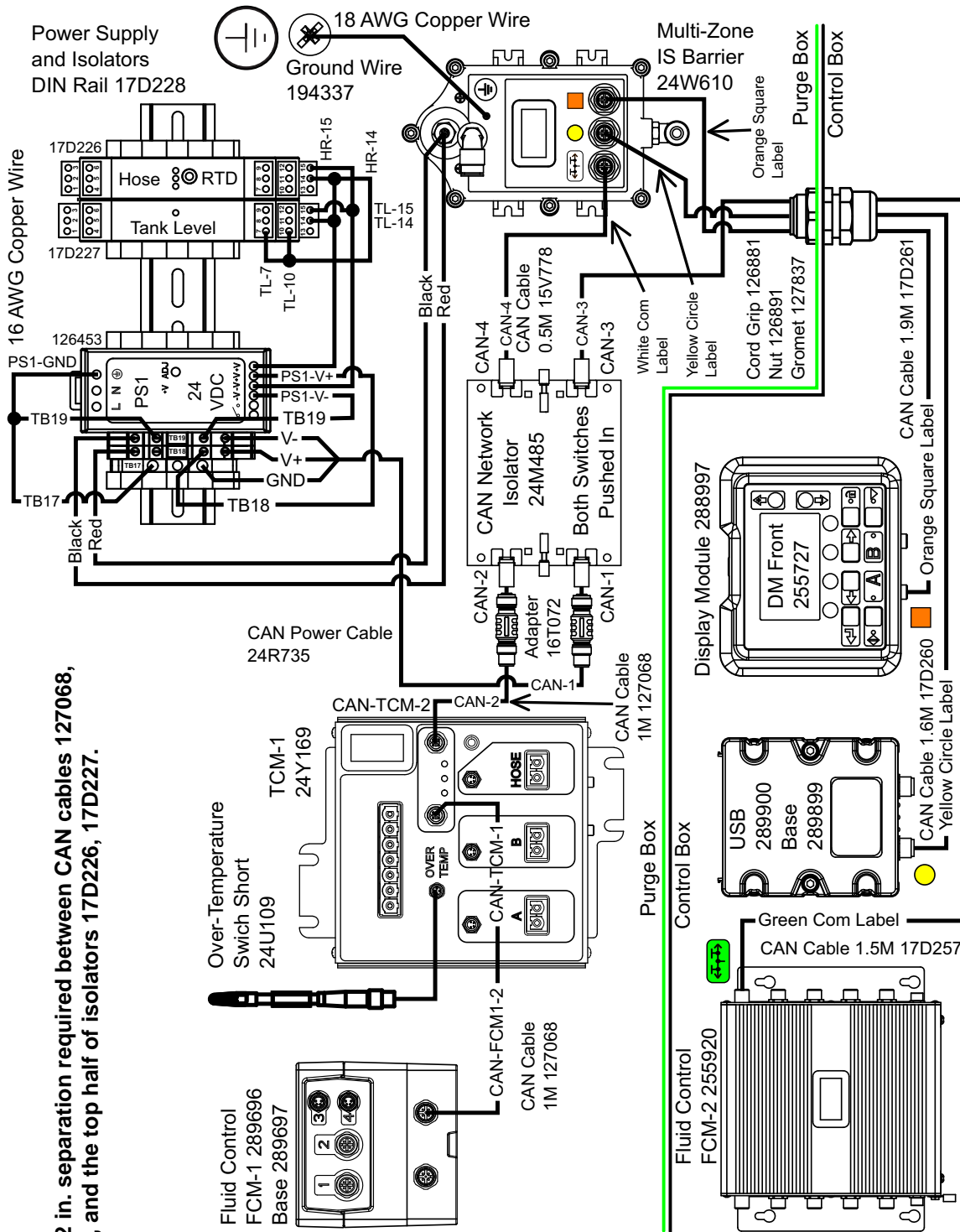


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Heater Schematic Purge Box



CAN Network and DC Power Schematic

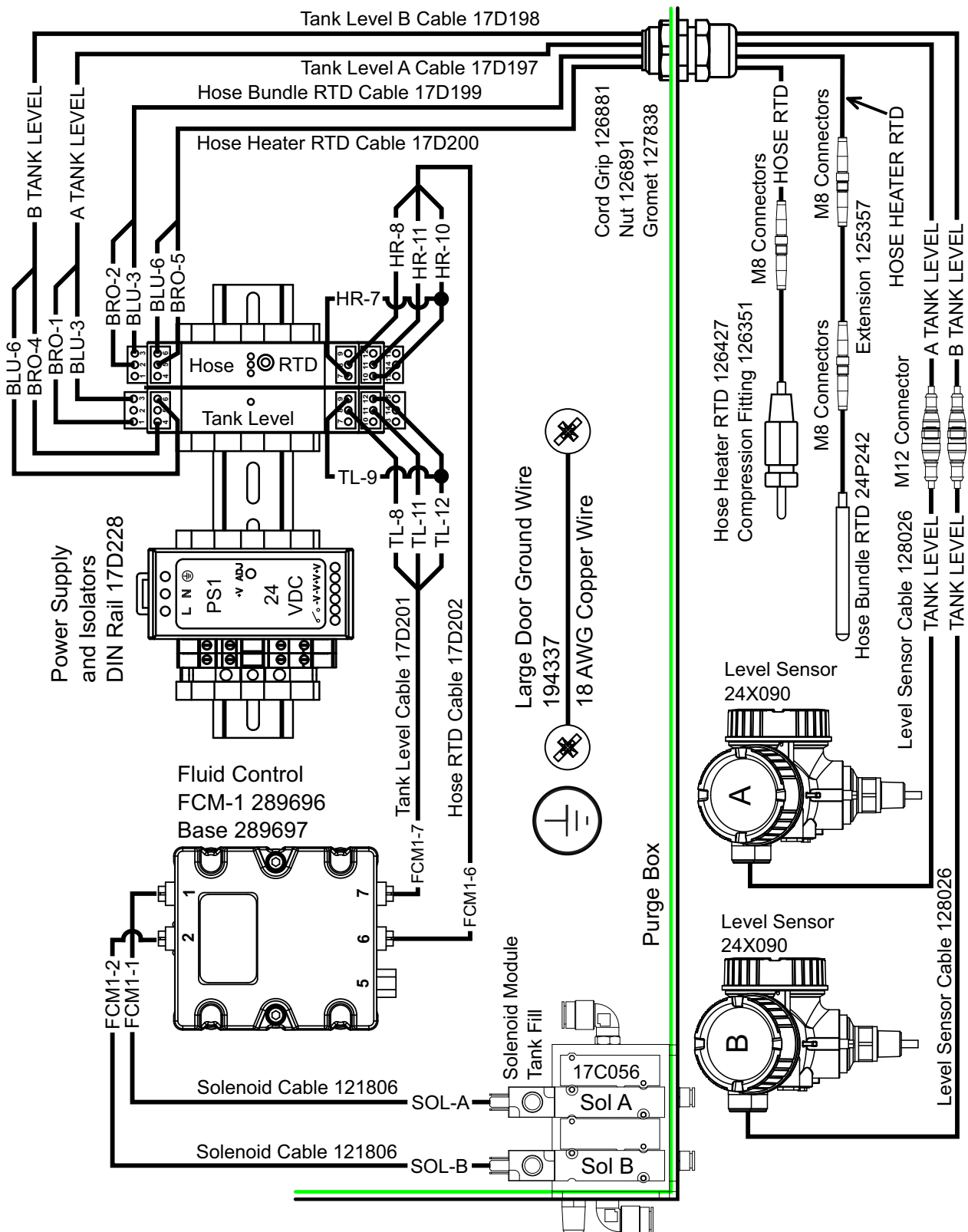


NOTE: 2 in. separation required between CAN cables 17D257, 17D260, 17D261, and TCM-1 24Y169.

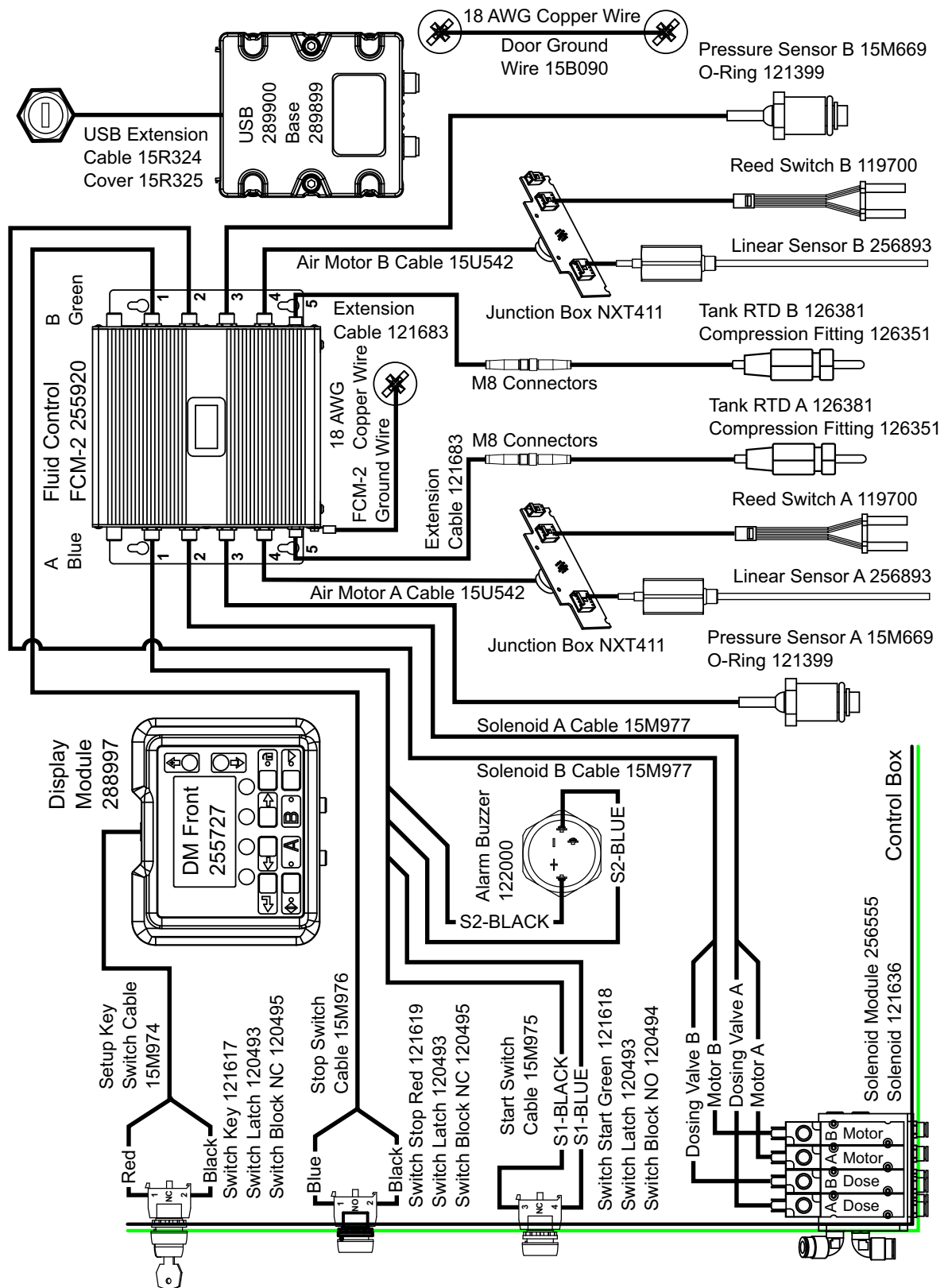
NOTE: 2 in. separation required between CAN cables 127068, 24R735, and the top half of isolators 17D226, 17D227.

Sensors Schematic Purge Box

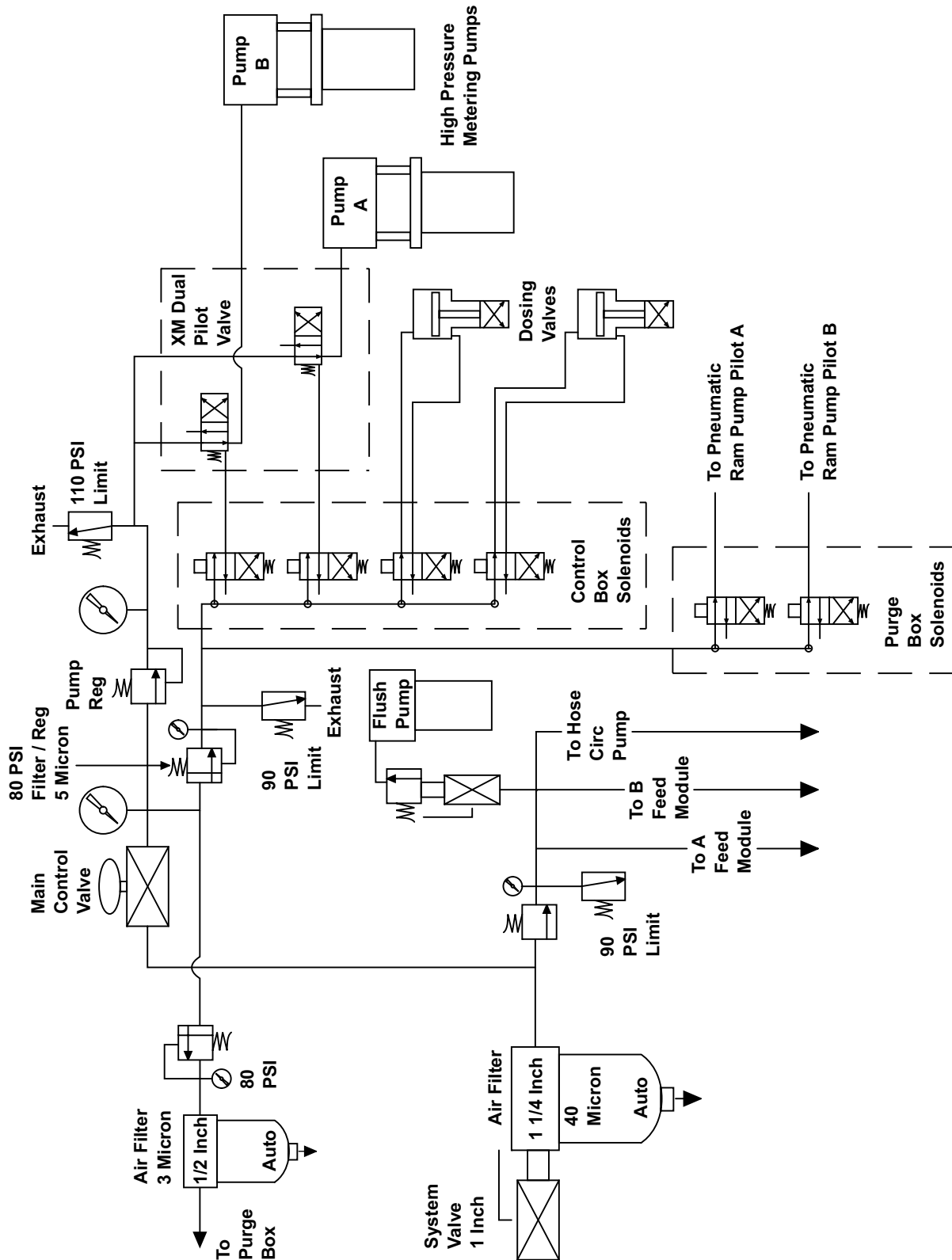
NOTE: 2 in. separation required between sensor cables 17D201, 17D202 and CAN network isolator 24M485 on previous page.



Sensors Schematic Control Box

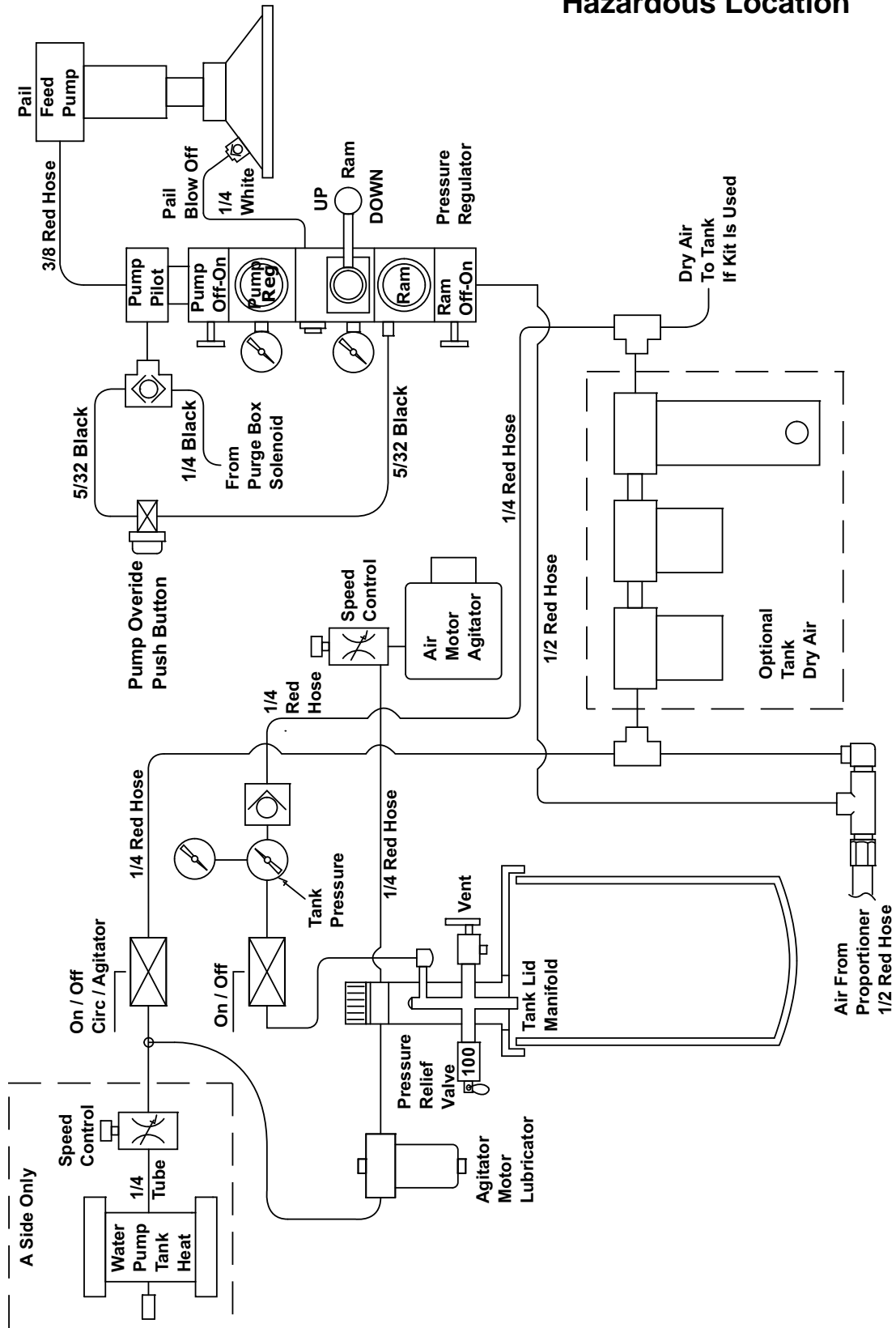


Hazardous XM PFP Air Logic Schematic

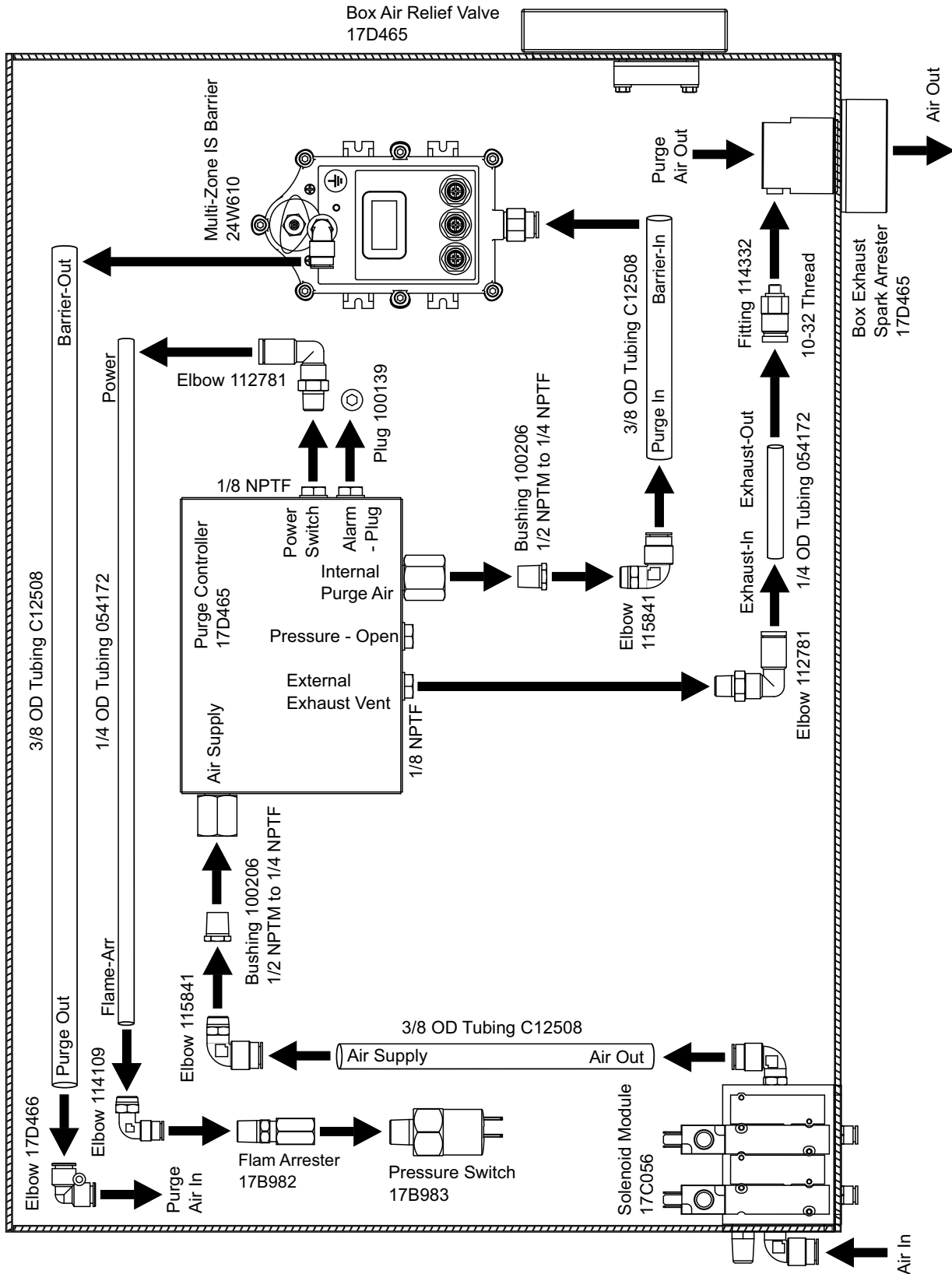


Feed Module Air Controls Schematic

Hazardous Location



Hazardous Location Purge Box Air Controls Schematic

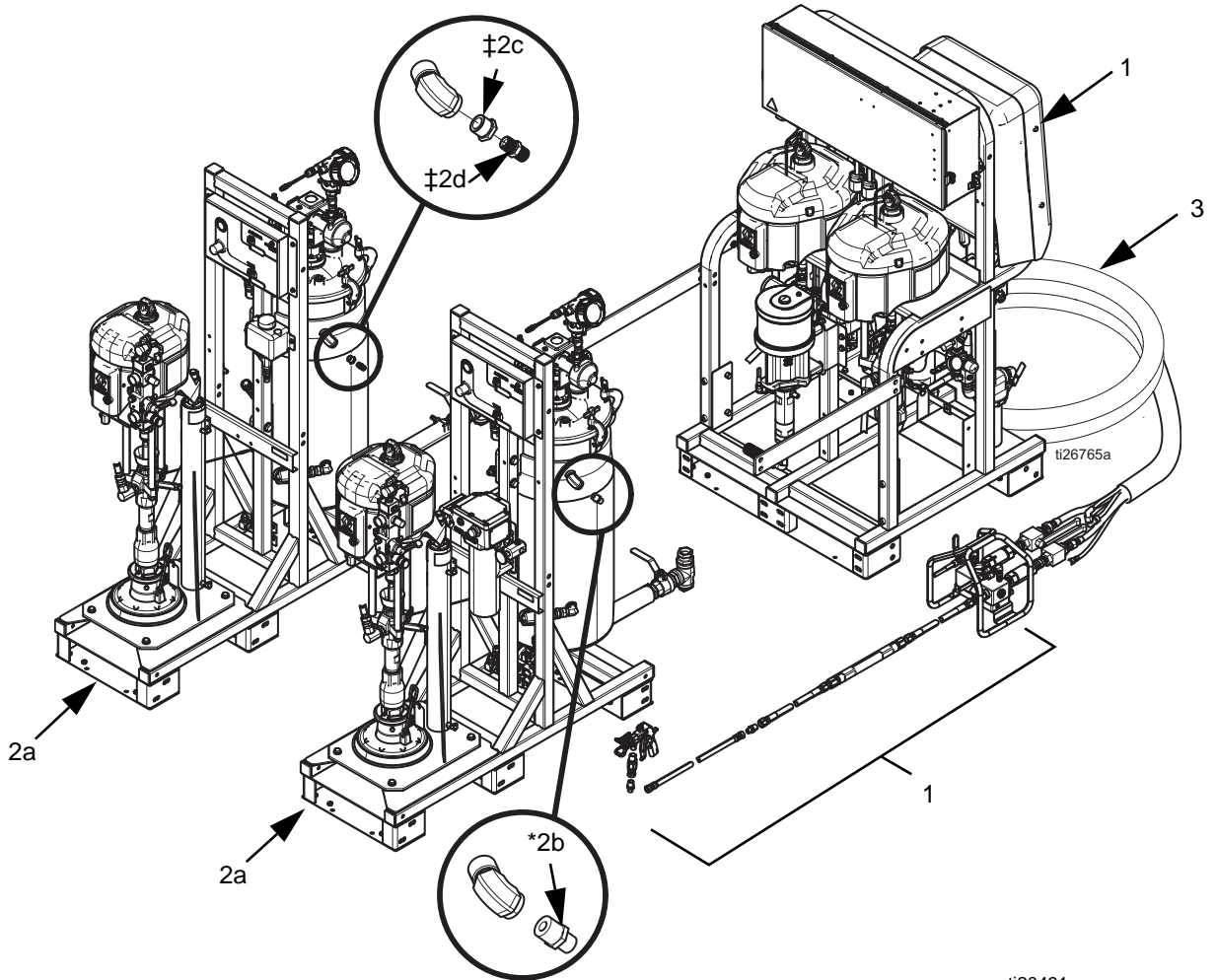


Parts

System	Location	Ratio Range	Item and Quantity				
			(1) Base System	(2) Feed Skid	(2a) Feed Module	(3) Hose Bundle *	Accessories
262869	Non-Hazardous	1:1 to 1.5:1	262878	24P202	262947 262939	16T121	24Y132 Ex Hot Water Flush
24W626		1.5:1 to 4:1			262947 262939	16T122	
262943	Hazardous	1:1 to 1.5:1	262941	24W987	262938 262939	16T121	24X113 Ex Hot Water Flush
262945		1.5:1 to 4:1			262938 262939	16T122	

Ref.	Part	Description	Qty.
2b*	C20461	NIPPLE, reducing	1
2c‡	100505	BUSHING	1
2d‡	156849	NIPPLE	1
2f◆	15U654	LABEL, A/B Identification	1
2g◆	061134	HOSE, nylon	2.5
2h◆	---	CABLE TIE	8

- Not for sale.
- ◆ Not shown.
- * Not included.



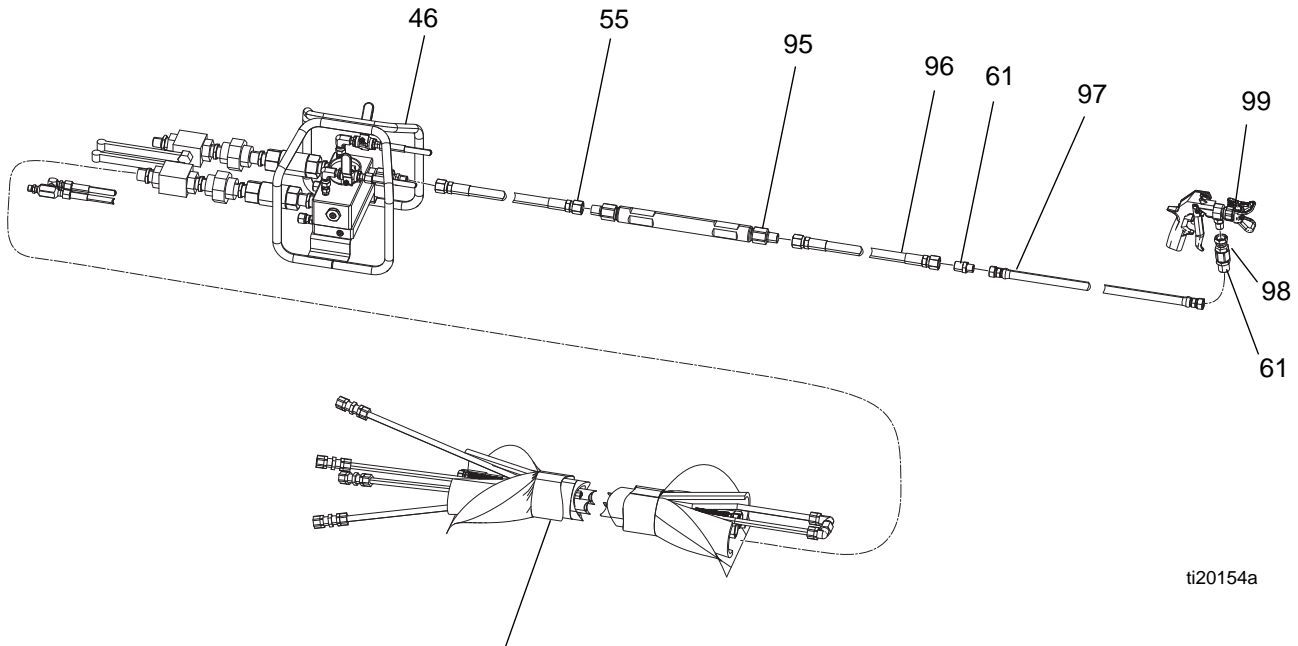
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XM PFP System Subassemblies

Non-Hazardous Location Base System (262878)

Hazardous Location Base System (262941)

Page 1 of 5

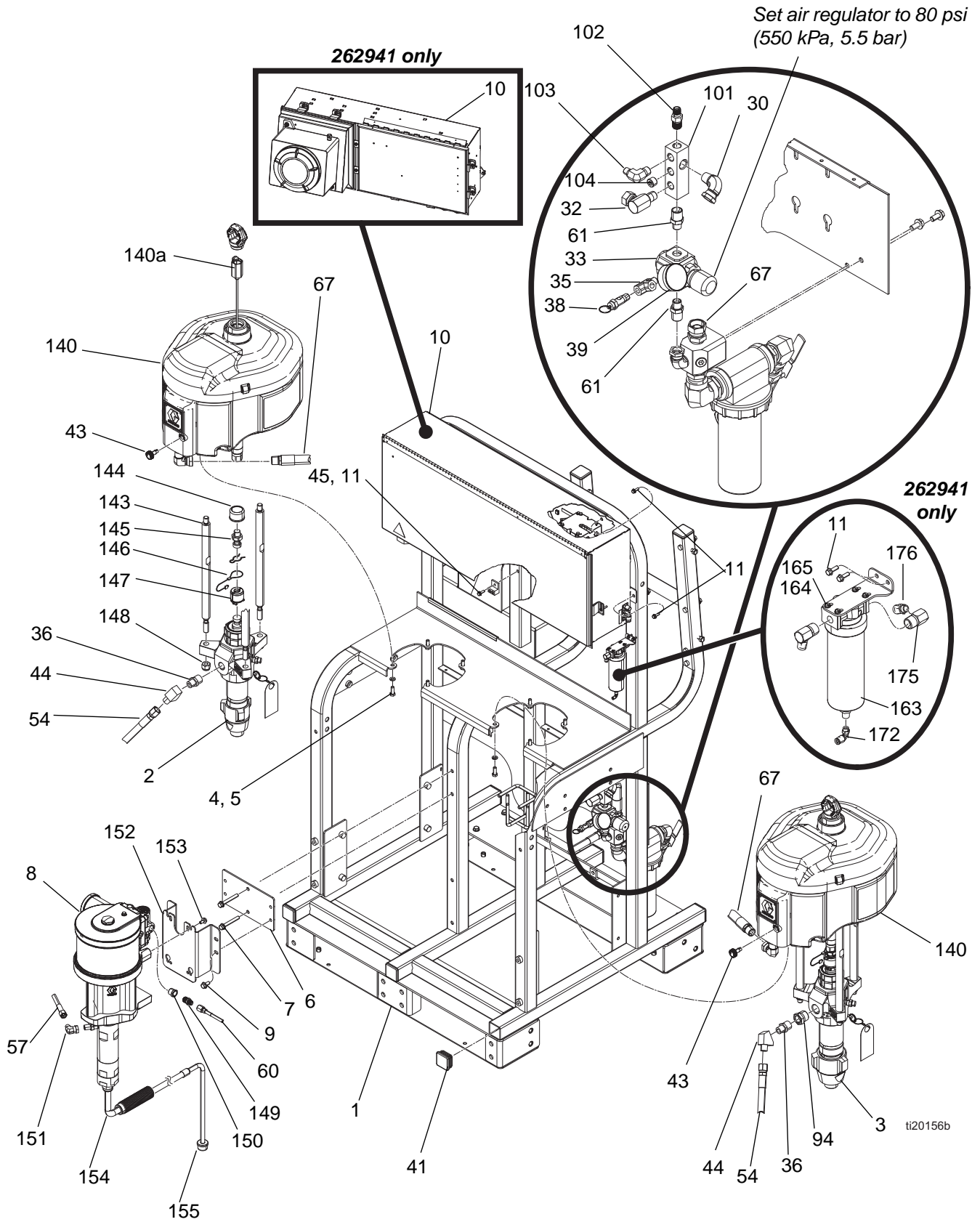


*Heated Hose Bundle 16T121. Not included with assemblies 262869 and 262943.
Shown for reference only.*

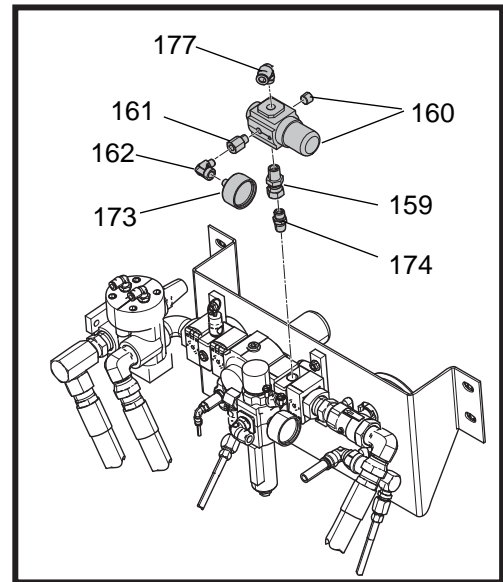
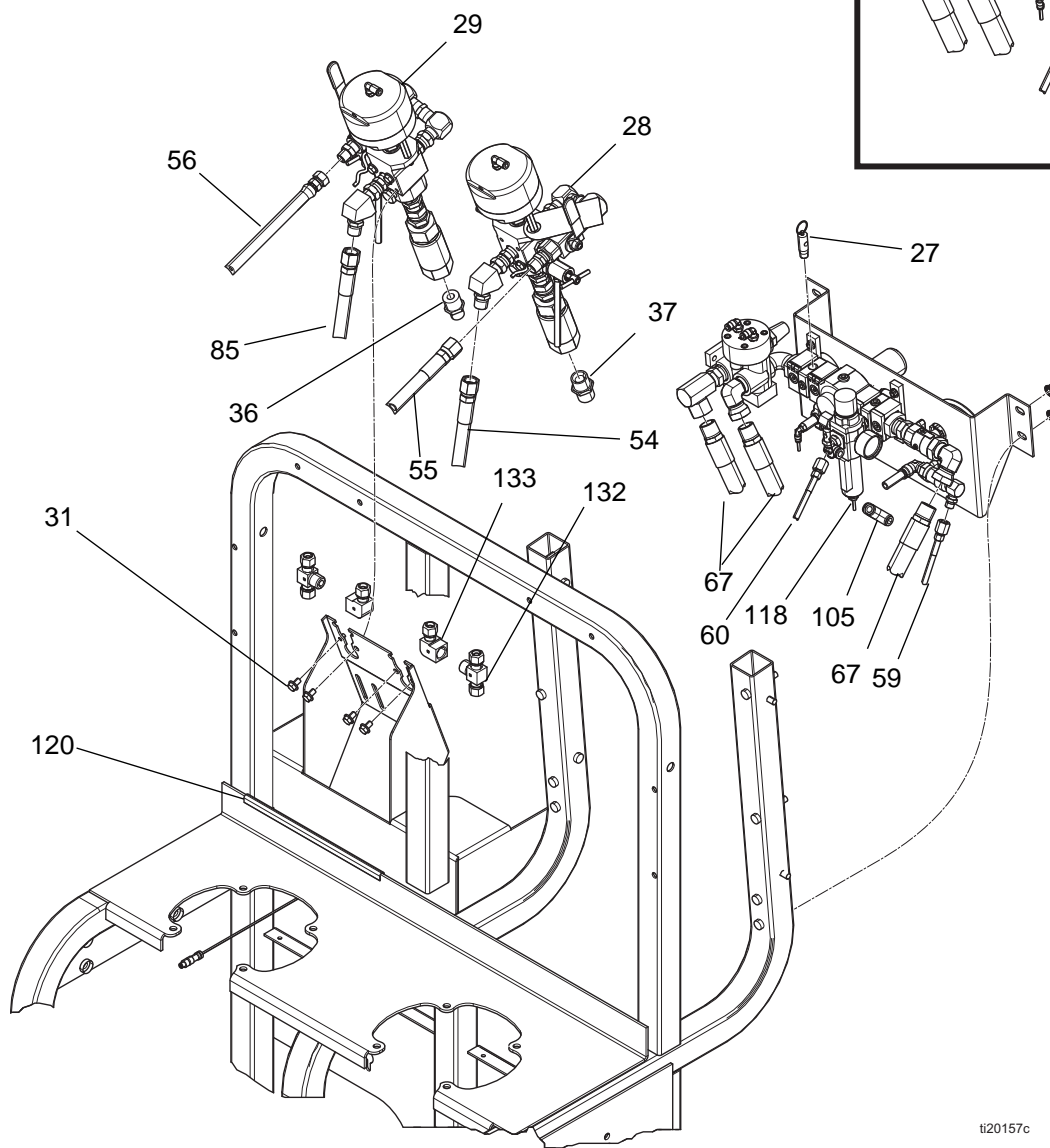
*Heated Hose Bundle 16T122 not included with assembly 262945 and 24W626.
Shown for reference only.*

NOTE: Apply pipe sealant to all non-swiveling pipe threads.

Base System (262878, 262941) page 2 of 5

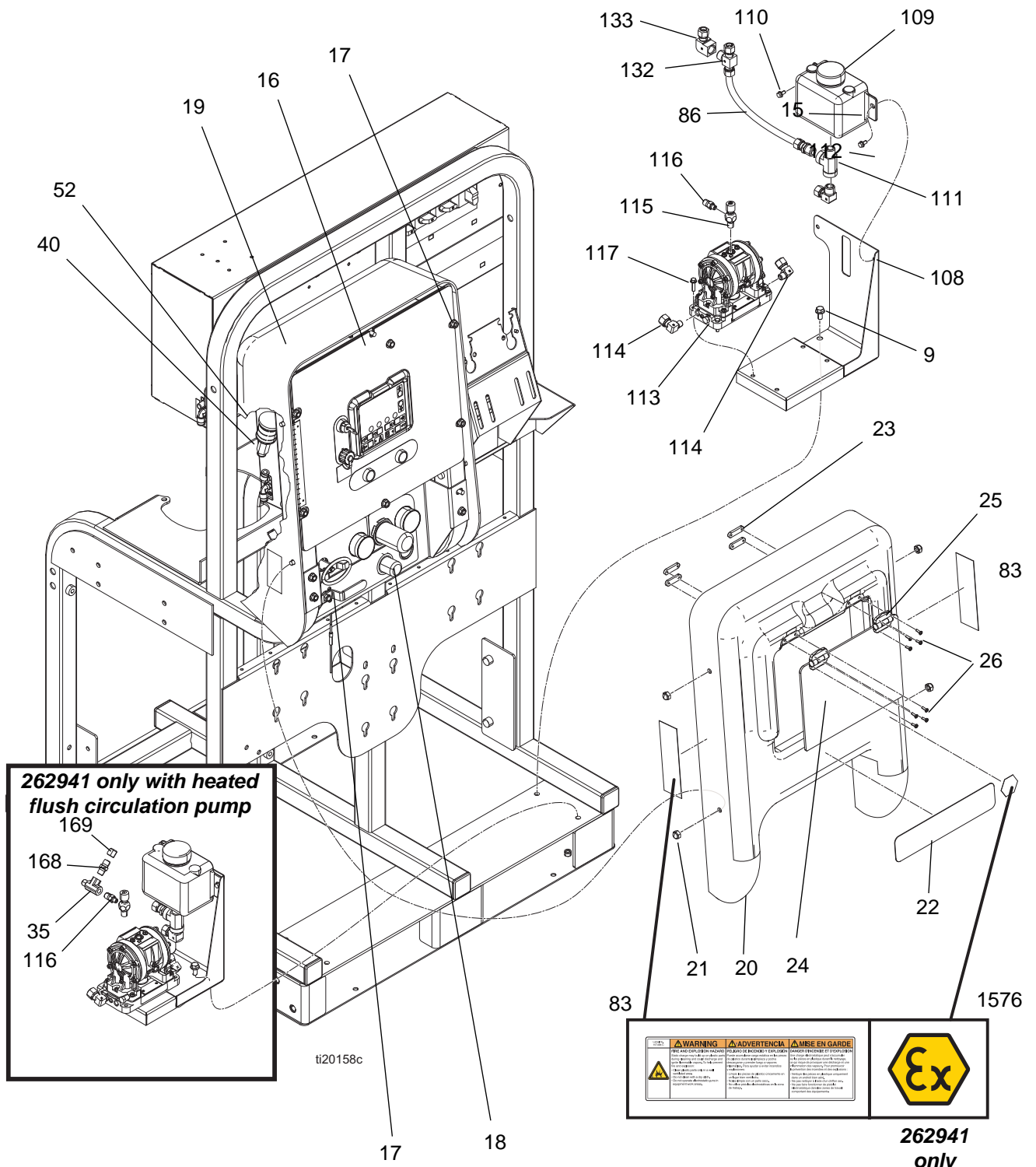


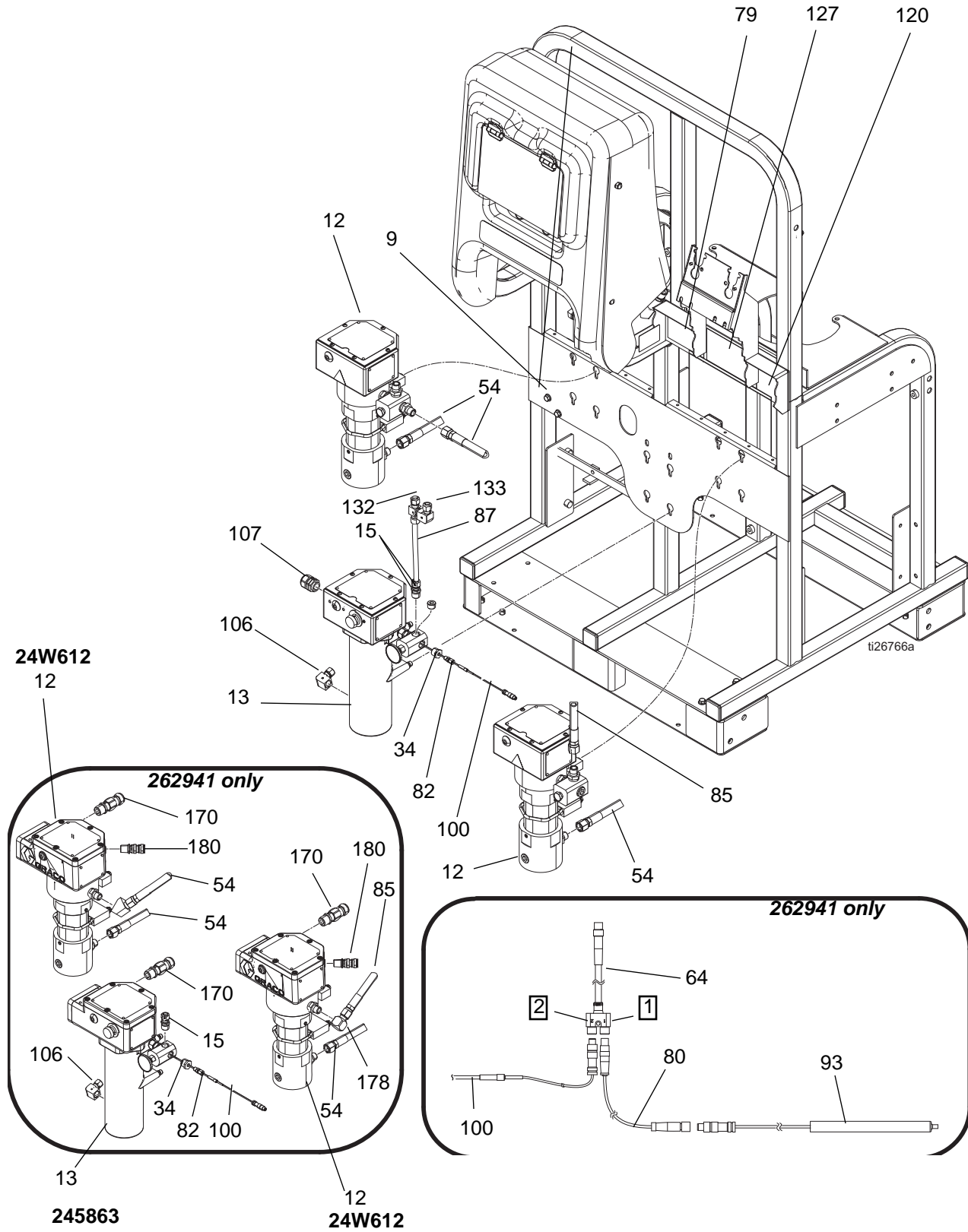
262941 only



ti20157c

Base System (262878, 262941) page 4 of 5





Base System (262878, 262941)

Ref	Part	Description	Qty	Ref	Part	Description	Qty
				38	116643	VALVE, safety, relief, air	1
1	---	FRAME	1	39	101689	GAUGE, press, air	1
2	L180C9	PUMP; B side lower	1	40	121688	CONNECTOR, 3/8 npti x 3/8 tube	1
3	L220C9	PUMP; A side lower	1			ptc	
4	100133	WASHER, lock, 3/8	8	41	115313	PLUG, tube	8
5	100101	SCREW, cap, hex head	8	42	160327	FITTING, union adapter, 90	2
6	256169	PLATE, flush pump	1			degree	
7	121488	SCREW, hex head, flanged	2	43	15J277	CONTROL, de-ice, assembly	2
8	W30CAS	PUMP, solvent, 6.0 in, 75 cc; see	1	44	15M987	FITTING, elbow, 60 degree	2
		312794		45	117666	TERMINAL, ground	1
9	112395	SCREW, cap, flange head	8	46	262893	MANIFOLD, mix; see manual	1
10	24Y247	JUNCTION BOX; see page 69	1			3A2988	
	24W074	PURGE BOX, explosion proof;	1	47	---	SEALANT, pipe, stainless steel	1
		262941 only, see page page 62		48	---	LUBRICANT, thread	1
11	113796	SCREW, flanged, hex head		49	---	SEALANT, anaerobic	1
		Model 262878	6	50	206995	FLUID, TSL, 1 qt.	1
		Model 262941	10	52	108636	MUFFLER	1
12	262853	HEATER, Viscon HF	2	53▲	15X393	LABEL, warning, USB, all	1
	24W612	HEATER, Viscon HF; 262941 only	2			languages	
13	245869	HEATER, Viscon HP	1	54	H75003	HOSE, coupled, 7250 psi,	3
	245863	HEATER, Viscon HP; 262941 only	1			0.50 in. ID, 3 ft	
14	24P899	FILTER, air, 1-1/4, assembly, page	1	55	H75004	HOSE, coupled, 7250 psi,	
		73				0.50 in. ID, 4 ft	
15	126899	FITTING, compression, straight	2			Model 262878	3
16	255771	BOX, control, air/electric, page 71	1			Model 262941	3
17	112958	NUT, hex, flanged	10	56	H73806	HOSE, coupled, 7250 psi,	1
18	255761	MODULE, air controls, upper	1			0.375 in. ID, 6 ft	
19	---	COVER, shroud, rear	1			(Model 262878 only)	
20	256177	COVER, shroud, front	1	57	H42506	HOSE, coupled, 4500 psi,	1
21	117623	NUT, cap, 3/8-16	4			0.25 in. ID, 6 ft	
22	---	LABEL, XM PFP	1	58	205418	HOSE, coupled, air, 1/2 x 6 ft	2
23	15T567	NUT, backup plate, hinge	4	59	16P244	HOSE, coupled, air, 5/16 x 3 ft	2
24	15T568	DOOR, control shroud	1	60	248208	HOSE, coupled, air, 5/16 x 4 ft	1
25	121471	HINGE, friction, positioning	2	61◆	159239	FITTING, nipple, pipe, reducing	4
26	112380	SCREW, mach, pan head	8	62	16A004	FLASH DRIVE, USB, 2.0	1
27	113498	VALVE, safety, 110 psi	1	63	121456	CONNECTOR, power, male, 3 pin	1
28	---	VALVE, ratio control, left; see	1	64	125806	CABLE, splitter, M8, 4-pin,	1
		page 74				female/female/male, 1.5 m	
29	---	VALVE, ratio control, right; see	1	65	126511	CABLE, GCA, M8, 4-pin, 1.5 m,	2
		page 74				male/female	
30	C19024	FITTING, elbow, swivel	1	66	16T123	CABLE, GCA, CAN, male/female,	1
31	111801	SCREW, cap, hex head	8			1.0 m	
32	217430	FITTING, swivel, union, 90 degree	1	67	240900	HOSE, coupled, air, 30 in. x 3/4 in.	3
33	15T536	REGULATOR, air, 3/8 npt	1	68	054172	TUBE, nylon, round, black, 1/4 in.	26.5
34	100329	BUSHING, pipe	1	69	054175	TUBE, nylon, round, natural,	8.5
35	116504	FITTING, tee, run				1/4 in.	
		Model 262878	1	70	551390	SIGHTGLASS, beaker, graduated	10
		Model 262941	2	71	---	STRAP, tie	20
36	C20461	FITTING, nipple, reducing, hex		73	238909	WIRE, grounding assembly	1
		Model 262878	3	74	C12508	TUBING, nylon, round, black,	4.7
37	160032	FITTING, nipple				3/8 in.	
		Model 262878	2	76	109025	TERMINAL, ring	1

Parts

Ref	Part	Description	Qty	Ref	Part	Description	Qty
79	16P856	LABEL, codes, alerts; all languages	1	120	115901	TRIM, edge, protection	2
80	125357	CABLE, M8, 4-pin, male/female, 1 meter	1	121	16T171	STRAP, frame connector	2
81	126494	CABLE, M12, 5p, 4-wire with drain	2	122	100679	SCREW, cap, hex head	8
82	126351	FITTING, compression, thermocouple	1	123	115211	SCREW, cap, hex head	2
83▲	15T468	LABEL, warning	2	124	---	SCREW, hex head with serrated face flange base, 1/2-13	8
85◆	H75002	HOSE, coupled, 7250 psi, 0.5 in. (12 mm) ID, 2 ft	1	125	109570	WASHER, plain	20
86	---	TUBE, 0.375 in. (9.5mm) ID blue nylon	6	126	112731	NUT, hex, flanged	10
87	---	TUBE, 0.375 in. (12 mm) ID red nylon	1.5	127▲	15W598	LABEL, warning	1
88	114601	CONDUIT, flexible, non-metallic	3.5	128	15U654	LABEL, identification, A/B	1
92	15T258	TOOL, wrench, Xtreme, 145/290	1	129	---	FLUID, ethylene glycol/water	2
93	24P242	SENSOR, RTD, 1k ohm, insulated	1	131	16F366	FITTING, 1/4 in. x 1/4 in. push to connect	2
94	158586	FITTING, bushing	1	132	126346	FITTING, tee, tube x tube x nptm	2
95◆	16T316	MIXER, static, assembly, page 78	1	133	126345	FITTING, elbow, tube x nptf	2
96◆	H75010	HOSE, coupled, 7250 psi, 0.50 ID, 10 ft	1	135	121683	CABLE, M8, 4-pin, male/female, 3 meter	2
97◆	H73803	HOSE, coupled, 7250 psi, 0.375 ID, 3 ft	1	136	122032	NUT, wire	2
98◆	24P834	SWIVEL, straight	1	137	15V778	CABLE, CAN, female-female, 20 in.	1
99◆	262854	GUN, spray	1	138	15V779	CABLE, CAN, female-female, 34 in.	1
100	126427	SENSOR, RTD, 1K ohm, 4 pin, 8 in.	1	140	257055	MOTOR, 6500 with sensor	2
101	158990	MANIFOLD, air	1	140a	256893	LINEAR SENSOR ASSEMBLY	
102	165198	FITTING, nipple, reducing	1	141	100133	WASHER, lock	8
103	121858	FITTING, elbow, 3/8 npte x 1/4 npte	1	142	100101	SCREW	8
104	101754	PLUG, pipe	1	143	257150	ROD, tie	6
105	119798	CONNECTOR, tee, push-tube	1	144	197340	COVER, coupler	2
106	126896	FITTING, elbow, tube	1	145	15H392	ROD, adapter	2
107	121603	GRIP, cord, 0.51-0.71, 3/4	1	146	244820	CLIP, hairpin lanyard	2
108	16T745	BRACKET, water circulation, mount	1	147	244819	COUPLING, assembly rod	2
109	16R871	BOTTLE, overflow, 1/2npt	1	148	101712	NUT, nyloc	6
110	113161	SCREW, flange, hex head	2	149	157350	ADAPTER, 3/8 x 1/4	1
111	108126	FITTING, tee, street	1	150	100081	BUSHING	1
112	126898	FITTING, elbow	1	151	116395	UNION, 90 degree, 1/4 male x 3/8 swivel	1
113†	D150A1	PUMP, diaphragm	1	152	256561	PLATE, mount, pump	1
114	126897	FITTING, elbow	2	153	111799	SCREW, M8 x 1.25 x 16 mm	4
115	206264	VALVE, needle	1	154	256421	HOSE, siphon	1
116	151519	FITTING, nipple, reducing; Model 262878 and 24W648	1	155	181073	STRAINER, inlet	1
	16D939	FITTING, nipple, reducing; Model 262941	1	156†	24X461	KIT, 1:1 fitting; 262941 only	1
117	15R472	FASTENER, hex head, flanged, 1/4 x 1	4	157†	190451	UNION, adapter	1
118	054760	TUBE, polyurethane, round, black	5	158†	162505	FITTING, union, swivel	1
119	100028	WASHER, lock	1	159†	156823	FITTING, union, swivel	1
				160†	116513	REGULATOR, air	1
				161†	16T421	ADAPTER, pipe hex	1
				162†	112307	FITTING, street elbow	1
				163†	234402	KIT, filter, air	1
				164†	102360	WASHER, flat	4
				165†	---	SCREW, mach, slot hex washer hd, 10-24 x 1/2"	4
				166†	24P834	SWIVEL, straight, PTFE	1

Ref	Part	Description	Qty
167 †	---	NIPPLE, 3/8 - 1/4 npt x 2.6"	1
168 †	156971	FITTING, nipple short	1
169 †	---	FITTING, cap, hex, 1/4 npt(f)	1
170 †	24W678	CABLE, assembly, armored	3
171 †	---	BRACKET, air filter	1
172 †	112698	ELBOW, male, swivel	1
173 †	113911	GAUGE, pressure, air	1
174 †	162453	FITTING, 1/4 npsm x 1/4 npt	1
175 †	166999	FITTING, elbow, street, 1/2M x 1/4F	2
176 †	122161	FITTING, air	2
177 †	115841	FITTING, elbow	1
178 †	158683	FITTING, elbow, 90°	1
179 †	17D946	LABEL, cord wrap	1
180 †	24W680	CABLE, assembly, armored	2

--- Not for sale.

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

† 262941 only.

◆ Included in mix line and gun kit 24P833.

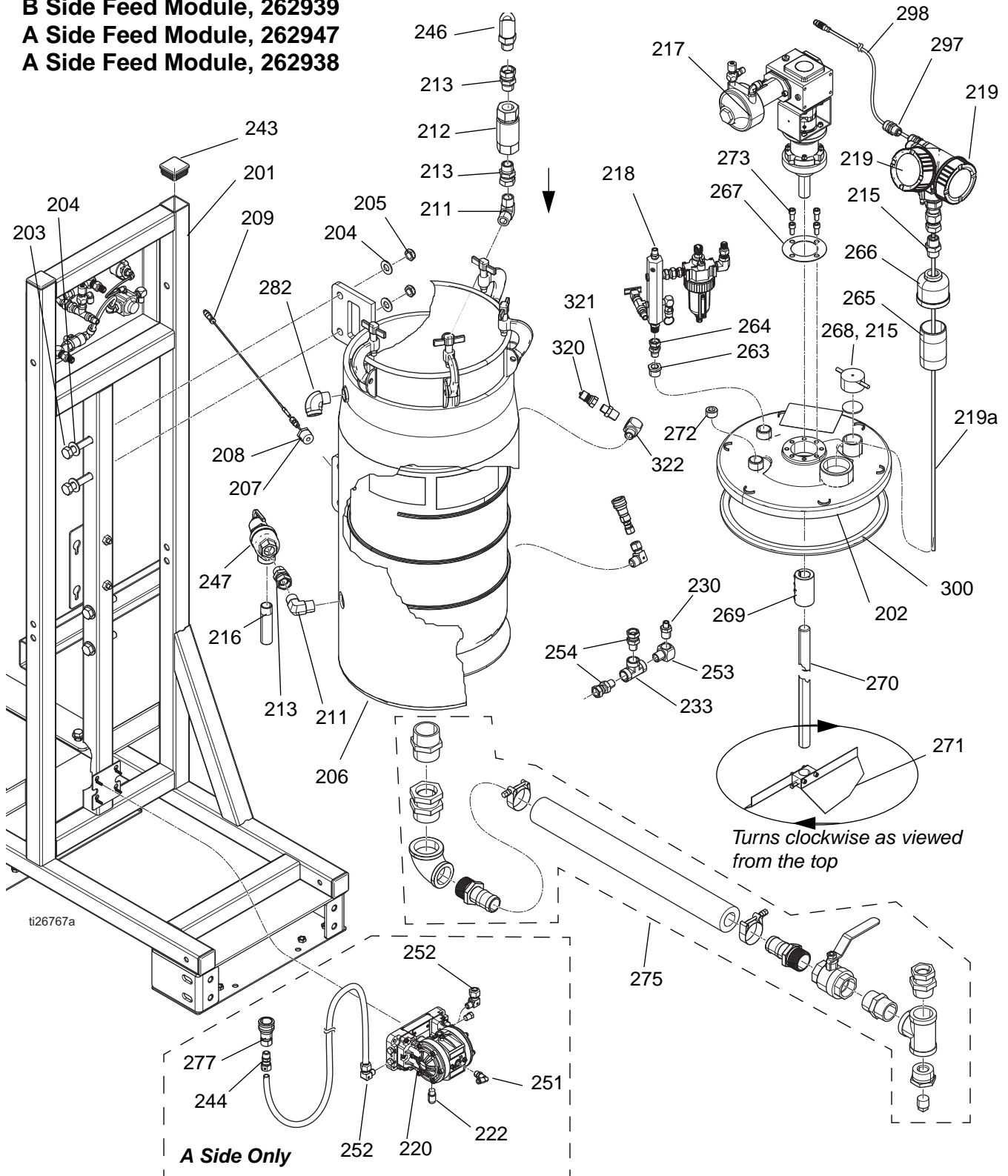
24X461 1:1 Fitting Kit

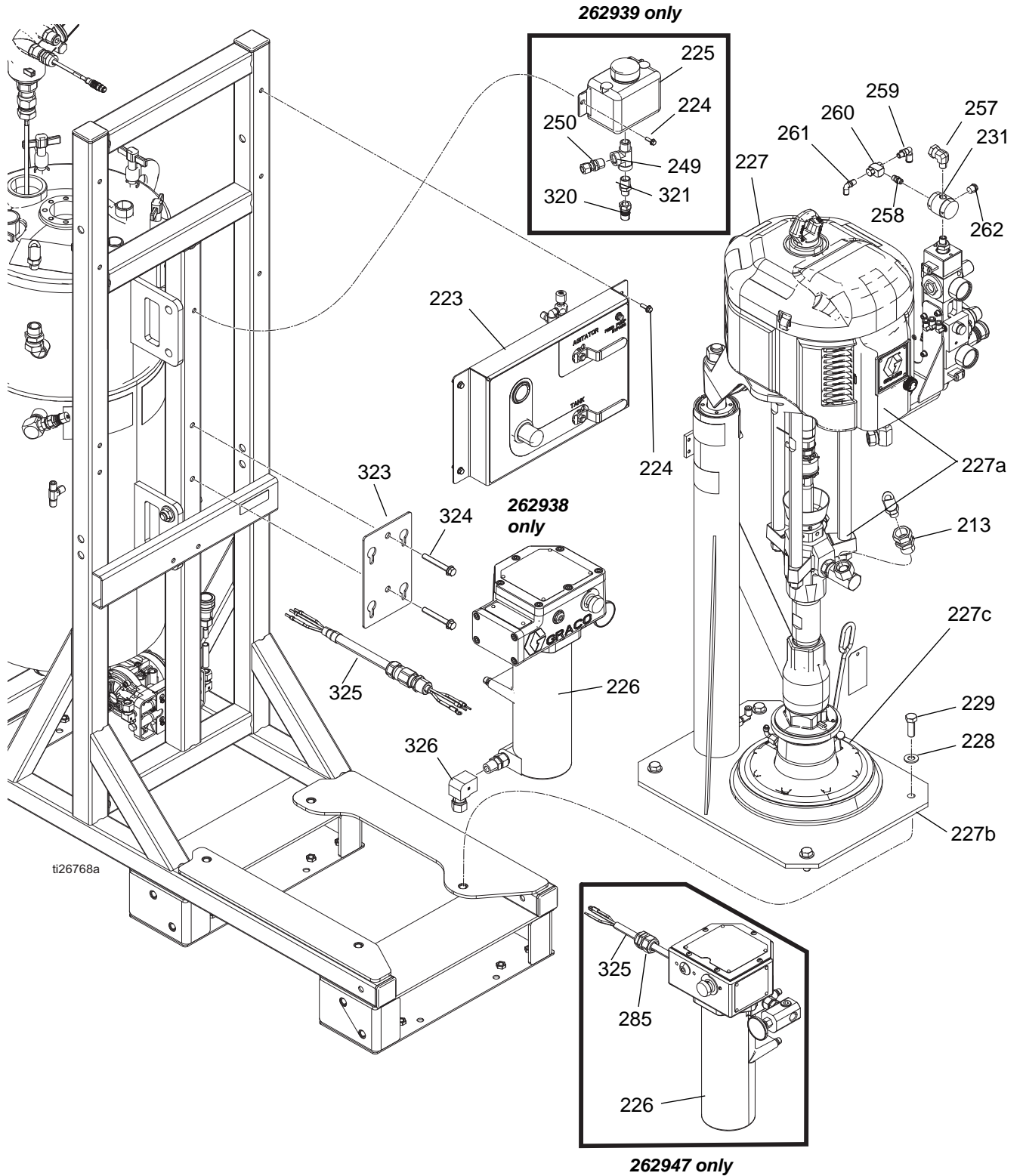
Use to convert the B side recirculation parts on 262941 for 1:1 ratio materials. See manual 334939 for detailed instructions.

Feed Module (262947, 262938, 262939)

Page 1 of 2

B Side Feed Module, 262939
A Side Feed Module, 262947
A Side Feed Module, 262938





Feed Module (262947, 262938, 262939)

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
				244	126900	FITTING, 1/2 tube x 3/8 npt(m)	1
201	---	FRAME	1	246	215241	HOSE, 3/4 in. x 6 ft, 6000 psi (41 MPa, 410 bar)	1
202	24M683	TANK, pressure, assembly	1	247	16T244	VALVE, pressure relief, 3/4 in. female npt	1
203	---	BOLT, hex head, 3.25 in. long, 5/8-11	4	248	---	TIE, cable, 14 in.	20
204	111841	WASHER, plain 5/8	8	249	108126	FITTING, tee, street	1
205	---	NUT, self-locking hex, nylon insert, 5/8-11	4	250	126899	FITTING, compression, straight	2
206	16R869	COVER, tank wrap	1	251	112782	ELBOW, swivel, 90 degree	1
207	---	BUSHING, pipe, hex head, 3/4 npt x 1/8 npt, steel	1	252	126897	FITTING, elbow	2
208	126351	FITTING, compression, thermo- couple	1	253	115764	FITTING, elbow, 90 degree	1
209	126381	SENSOR, RTD, 1k ohm, 4 pin, 3 in.	1	254	190451	UNION, adapter	2
210	126898	FITTING, elbow	2	255	---	LABEL, part description	1
211	295847	FITTING, elbow, 90, 3/4 mpt	2	257	116395	FITTING, swivel, elbow	1
212	16T481	VALVE, check (see page 81)	1	258	103656	FITTING, pipe, hex	1
213	157785	FITTING, swivel	4	259	198171	FITTING, elbow	1
215	171988	GASKET, inspection cap	1	260	593538	VALVE, shuttle 1/8 nptf	1
216	16T619	FITTING, nipple, thread on one end	1	261	112781	ELBOW, swivel, 90 degree	1
217	24P885	AGITATOR, assembly, air (see page 75)	1	262	24K976	MUFFLER, 1/4 npt	1
218	---	MANIFOLD, assembly, air (see page 77)	1	263	100505	BUSHING, pipe	1
219	24X090	SENSOR ASSEMBLY, level	1	264	155665	UNION, adapter	1
220	D150A1	PUMP, diaphragm	1	265	16R985	FITTING, nipple, 2 npt	1
221	100016	WASHER, lock	4	266	16R983	FITTING, adapter, 2 npt to 3/4 npt	1
222	102040	NUT, lock, hex	4	267	24P837	GASKET, agitator	1
223	262860	PANEL, assembly, air, Model 262947, page 79	1	268	210575	CAP, filler	1
	262944	PANEL, assembly, air, Model 262938, page 79	1	269	16T245	COUPLING, shaft, one piece clamp	1
224	113796	SCREW, flanged, hex head	8	270	16T396	SHAFT, agitator, lower	1
225	16R871	BOTTLE, overflow, 1/2 npt	1	271	257604	BLADE ASSEMBLY	1
226	245869	HEATER, Viscon, Model 262947	1	272	102726	PLUG, pipe headless	1
	245863	HEATER, Viscon; Model 262938	1	273	109212	SCREW, socket cap head	1
227◆	262868	SUPPLY UNIT, 40:1, 0 volt, S20, 20L	1	274	115219	FITTING, tee, 1/4 npt	1
				275	262820	KIT, fluid outlet, flexible; see page page 81	1
227a	P40DCS	PUMP AND MOTOR, see man- ual 312376	1	276	126900	CONNECTOR, male	1
227b	257620	S20 RAM, see 313527	1	277	126692	CONNECTOR, male	1
227c	16U676	PLATEN, pail, see 3A3113	1	282	122327	FITTING, elbow, street; 3/4-14 npt	1
228	GC2041	WASHER, flat, std, 1/2	4	285			
229	100017	SCREW, cap, hex head	4	296	156172	FITTING, union, swivel	1
230	117426	INSERT, tube	6	297	260067	FITTING, strain relief	1
231	104633	VALVE, pilot	1	298★	127172	CABLE, M12, 5-pin, 4-wire	1
232	---	SEALANT, pipe, stainless steel	1	299	102726	PLUG, pipe, headless	1
233	103475	FITTING, tee, pipe	1				
234	---	TUBE, 0.375 in. (9.5mm) ID red nylon	3.8				
235	---	TUBE, 0.375 in. (9.5mm) ID blue nylon	4.2				
236	205418	HOSE, coupled	1				
237	109130	HOSE, coupled, 48 in.	1				
238	16P244	HOSE, coupled, 3 feet	3				
239	15B772	HOSE, air, 18 inch	3				
240	054172	TUBE, nylon, round	12				
241	054753	TUBE, nylon, round, black	8				
242	---	TUBE, 0.275 in. ID black nylon	5.5				
243	115313	PLUG, tube	6				

Ref.	Part	Description	Qty.
300	117571	GASKET, santoprene	1
320	17D307	FITTING, nipple, quick coupling	1
321	159239	FITTING, nipple, pipe, reducing	1
322	158683	FITTING, elbow, 90 degree	1
323	17D024	BRACKET, mount, Viscon Heater	1
324	121488	SCREW, hex head, flanged	2
325	24Y438	CABLE, assembly, armored, (nonhazardous), 262938	1
	24W679	CABLE, assembly, 262947	1
326	126896	ELBOW, 1/2 in. tube x 1/2 nptf	1

--- Not for sale.

◆ See *Supply Systems manuals 313526 and 313527* for detailed instructions and parts list for the S20 Supply Unit (262868).

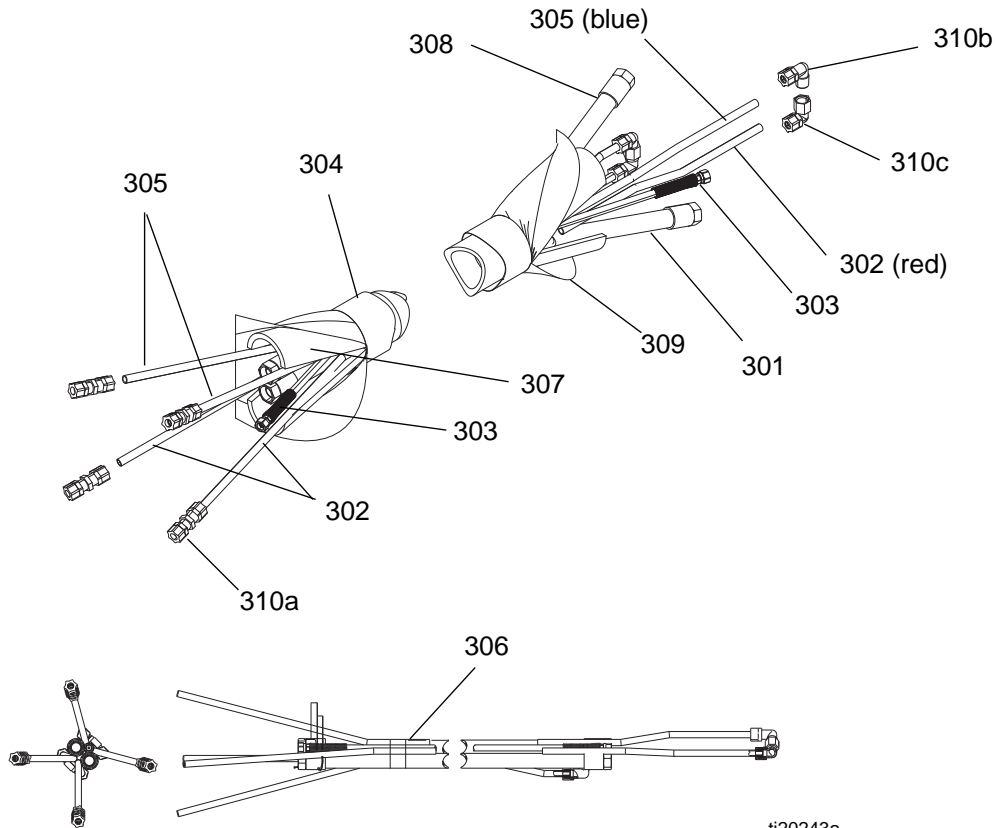
★ Included in radar level sensor kit 24X090. See **Replace Radar Level Sensor** on page 28.

NOTE: 24X090 Level sensor with the blue head replaces the 24P884 sensor with the red head. 24X090 includes (298).

Heated Hose Bundle

16T121 - 3/4 in. x 1/2 in.

16T122 - 3/4 in. x 3/4 in.



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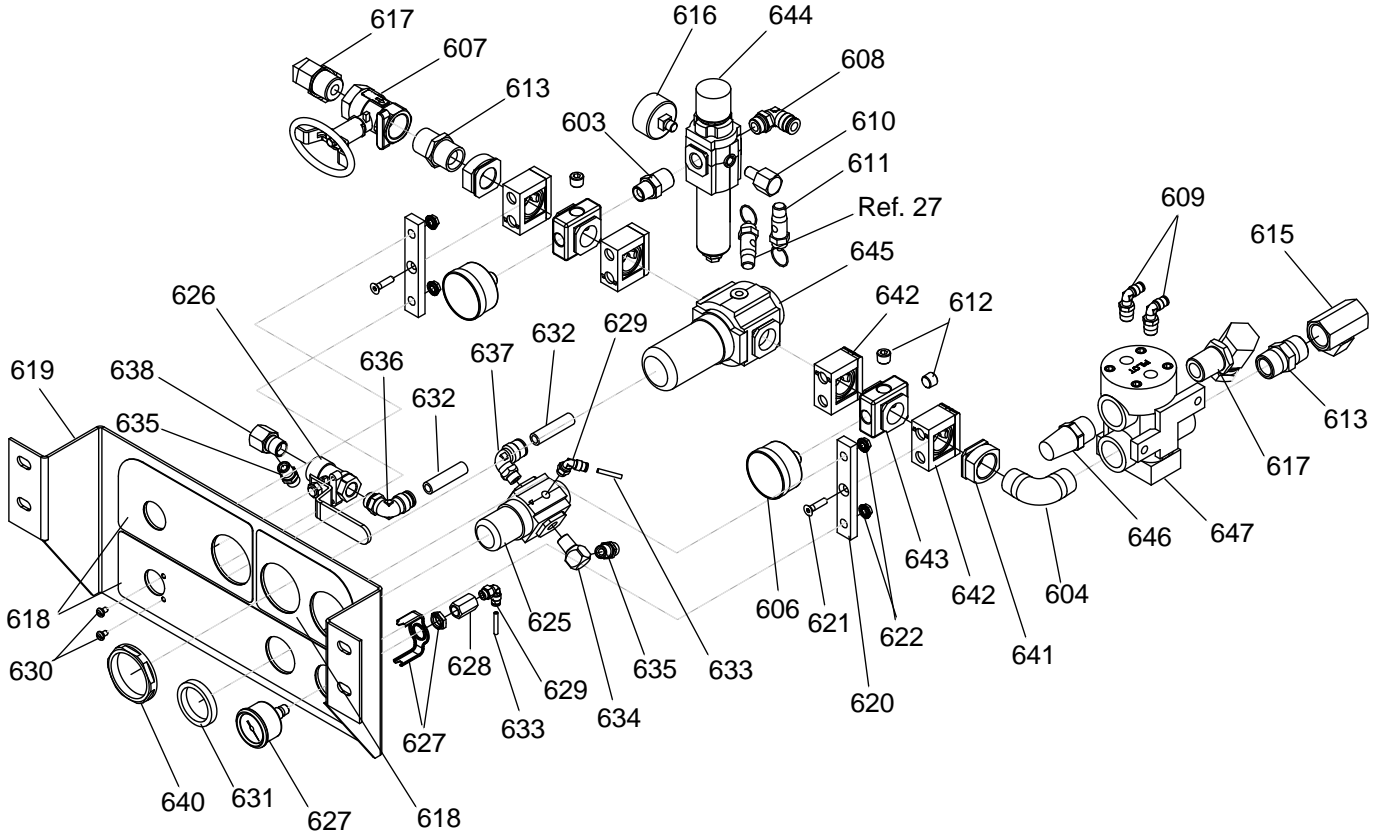
Ref	Part	Description	Qty	Ref	Part	Description	Qty
301	H67550	HOSE, coupled, 3/4 in., 6500 psi; <i>Model 16T121 - Qty 1</i> <i>Model 16T122 - Qty 2</i>		310c	126896	ELBOW, 1/2 in. tube x 1/2 nptf	2
302	16X027	KIT, tube, 0.375 (9.5mm) ID red nylon	2	311◆	16U111	KIT, fittings, hose connection	1
303	H42550	HOSE, coupled, 4500 psi, 1/4 in. ID, 50 ft (15.2 m)	1	311a◆	C20487	NIPPLE, hex	2
304	---	LABEL, identification	1	311b◆	158491	NIPPLE	1
305	16X028	KIT, tube, 0.375 in. (9.5mm) ID blue nylon	2	311c◆	156823	UNION, swivel	2
306	---	TAPE, electrical	1	311d◆	156971	NIPPLE, short	1
307	---	TUBE, insulation, 2-5/8 in. ID, 50 ft (15.2 m)	1				
308	H75050	HOSE, coupled, 7250 psi, 1/2 in. ID, 50 ft (15.2 m); <i>Model 16T121 only</i>	1				
309	16T138	JACKET, scuff, 50 ft (15.2 m)	1				
310	16U666	KIT, tube fittings	1				
310a	126894	UNION, 1/2 in. tube x 1/2 in. tube	4				
310b	126898	ELBOW, 1/2 in. tube x 1/2 nptm	2				

--- Not for sale.
◆ Not shown.

Base System (262878, 262941) Subassemblies

System Air Controls Module (255761)

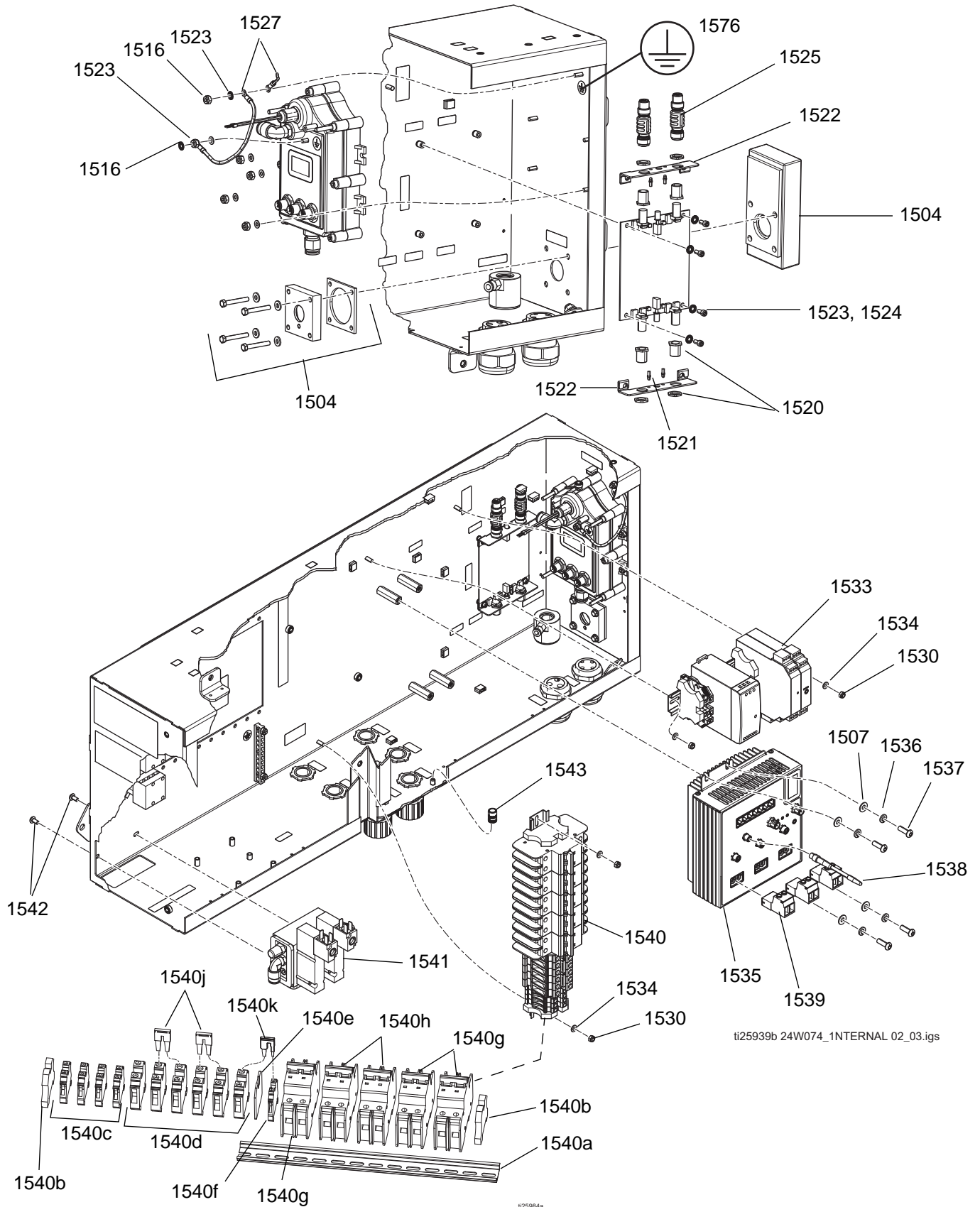
NOTE: For Feed Module Air Panel parts, see page 79.

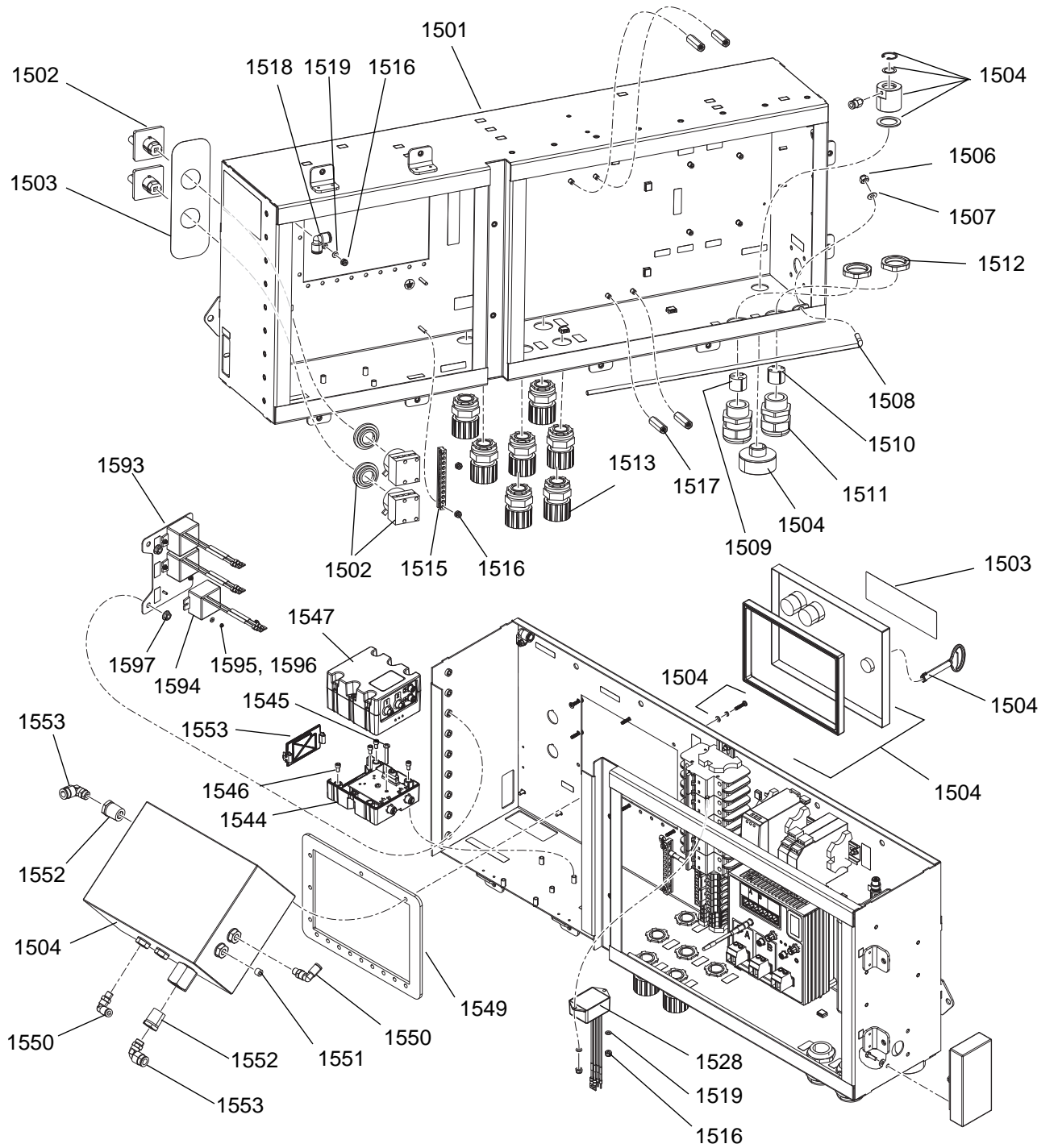


Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
603	157350	NIPPLE, pipe; 1/2 x 3/8 npt	1	632	054760	TUBE, polyurethane, round, black; 1.25 in.	-
604	108307	ELBOW, pipe, male	1	633	---	TUBE, polyurethane, round; 0.6 ft.	-
606	101689	GAUGE, press, air	2	634	100840	ELBOW, street	1
607	117346	VALVE, ball, vented	1	635	162453	FITTING; 1/4 npsm x 1/4 npt	2
608	114316	ELBOW, male, swivel	1	636	114114	ELBOW, male, swivel	1
609*	114109	ELBOW, male, swivel; 1/4 OD tube	2	637	114128	ELBOW, male, swivel	1
610	158962	ELBOW, street; 1/4(f) x 1/8(m)	1	638	164259	ELBOW, street	1
611	116643	VALVE, safety, relief, air	1	640★	122336	NUT, panel, regulator	1
612	100721	PLUG, pipe	3	641★	113440	ADAPTER	2
613	119992	PIPE, nipple; 3/4 x 3/4 npt	2	642★	113431	CLAMP, quick	4
615	156589	ADAPTER, union; 90 deg.	1	643★	113442	BLOCK, porting	2
616	113911	GAUGE, pressure, air	1	644★	15R488	REGULATOR	1
617	160327	ADAPTER, union; 90 deg.	2	644a	123454	FILTER, element; 5 micron	1
618	15T119	LABEL, control	1	645★	15R487	REGULATOR	1
619	---	BRACKET, air controls	1	646★	15R486	MUFFLER	1
620	15R437	BRACKET, adapter, air controls	2	647★	15R485	VALVE, dual pilot	1
621	121432	SCREW, machine, hex flat head	2				
622	115942	NUT, hex, flange head	4				
625	116513	REGULATOR, air	1				
626	121457	VALVE, ball, air, panel mounted	1				
627	121424	GAUGE, pressure, panel mount, 1.5 in.	1				
628	100451	COUPLING	1				
629	114151	ELBOW, male, swivel	2				
630	100264	SCREW, machine, pan head	2				
631	116514	NUT, regulator	1				

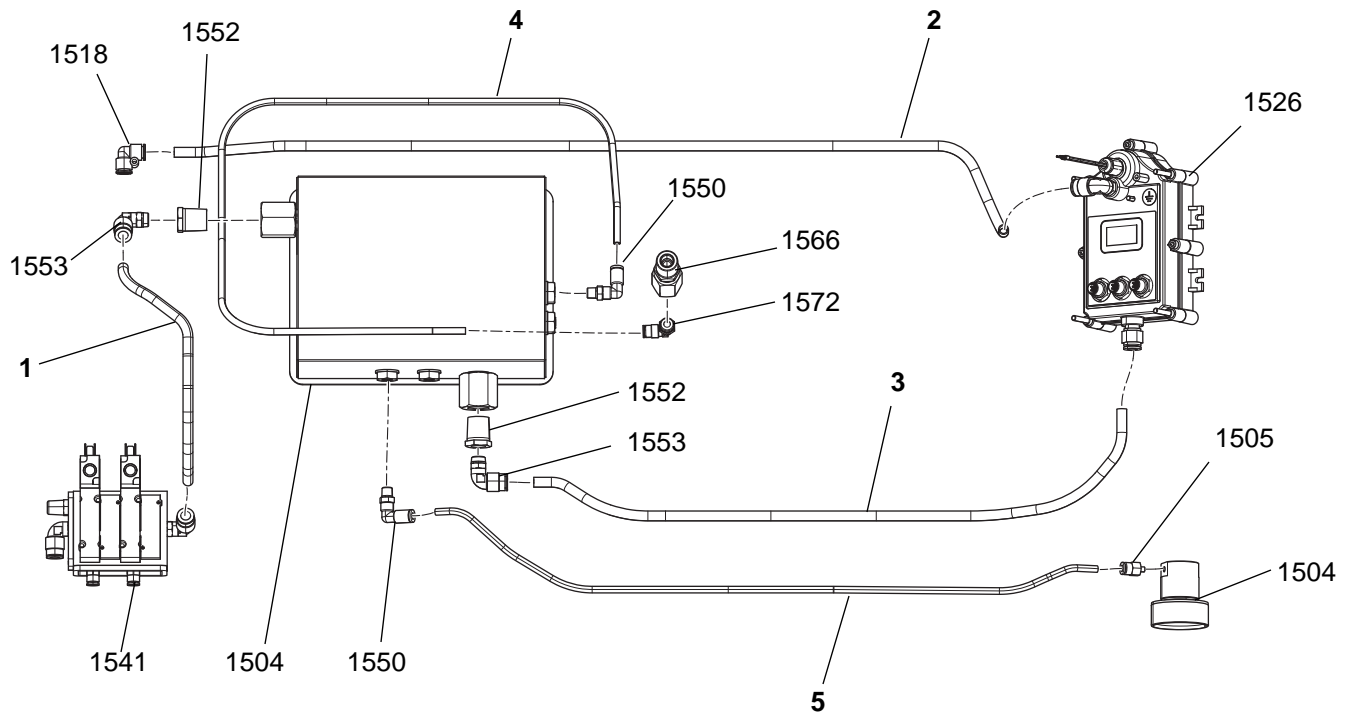
★ Parts included in Air Controls Kit 255772 (purchase separately).

--- Not for sale.





ti26761a 24W074_1INTERNAL 01_04



i25945a 24W074_AIRLINES

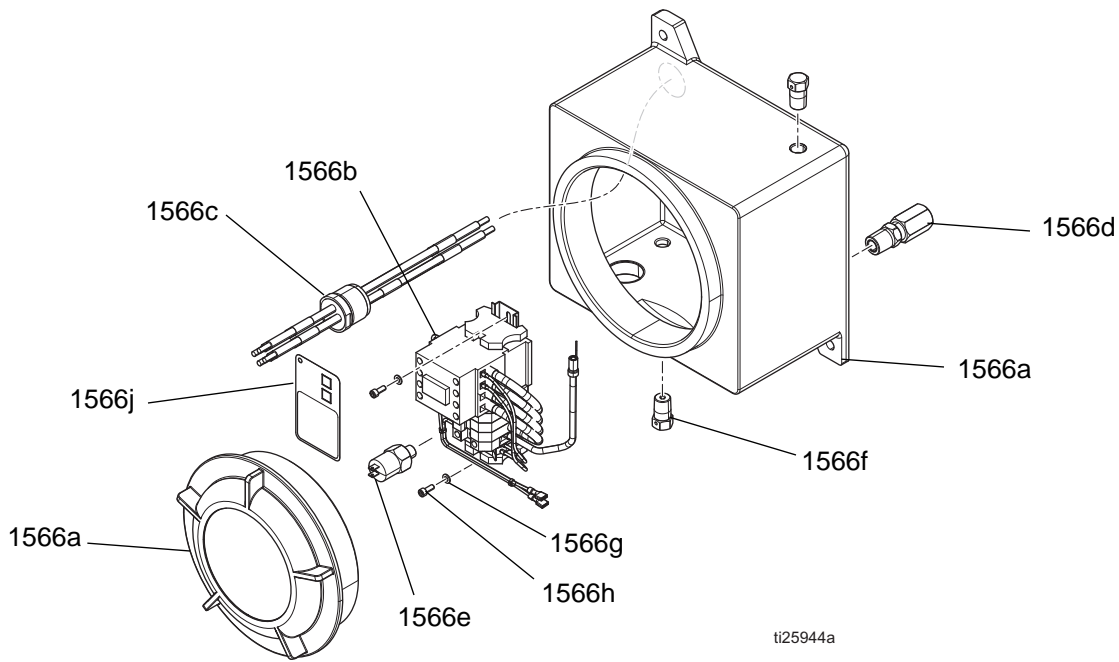
Tubing	Ref	Length in (mm)
1	1574	13 (330.2)
2		35 (889)
3	1575	26 (660.)
4		39 (990.6)
5		30 (762)

Purge Box (24W074)

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
				1539	24R754	CONNECTOR, power, male, 2 pin	3
1501	24W069	ENCLOSURE	1	1540	24X085	RAIL, purge, circuit breakers; includes 1540a-1540k	1
1502	15U423	SWITCH, 2P, 25A	2	1540a	514014	RAIL	1
1503	17D815	LABEL, purge box, XM PFP, haz loc	1	1540b	120838	BLOCK, clamp end	2
1504	17D465	CONTROL BOX, purge	1	1540c	17D195	BLOCK, terminal	4
1505	114332	FITTING, connector, male	1	1540d	126382	COVER, end	6
1506	102040	NUT, lock, hex	1	1540e	24X086	BLOCK, terminal, 2 cond, 6.2 mm	1
1507	100086	WASHER, plain	5	1540f	17A314	CIRCUIT, breaker, 2P, 20A, UL489, AB	1
1508	24W820	BRACE, prop, door	1	1540g	17A316	CIRCUIT, breaker, 2P, 30A, UL489, AB	3
1509	127837	GROMMET, CAN, 3 cable	1	1540h	126384	BRIDGE, plug-in, jumper	
1510	127838	GROMMET, sensor, 4 cable	1	1540j	24X087	BRIDGE, plug-in jumper, reducing	2
1511	126881	BUSHING, strain relief	2	1540k	24R755	CONNECTOR, power, female, 7 pin	1
1512	126891	NUT, bushing	2	1541	17C056	MODULE, solenoid, pfp, exp proof	1
1513	16M826	CORD, grip, 3/4 in	7	1542	106084	SCREW, mach, pnh	2
1515	122313	BAR, ground, kit	1	1543	24W821	MAGNET, prop, door	1
1516	109466	NUT, lock, hex	13	1544	289697	MODULE, GCA, cube, base	1
1517	17D464	NUT, coupling, hex, 1/4-20 x 1.5	4	1545	126687	SCREW, mach, pnh	1
1518	17D466	FITTING, push connect, 3/8 3/8 90	1	1546	104371	SCREW, cap sch; 10 x.375	4
1519	107584	WASHER, plain	10	1547	289696	MODULE, GCA, cube, FCM	1
1520	24M485	BOARD, assy, GCA, CAN ISO, IS	1	1548	277674	ENCLOSURE, cube door	1
1521	121645	LIGHT	4	1549	24W073	GASKET, controller, purge	1
1522	16N621	BRACKET, board, circuit	2	1550	112781	ELBOW, swivel,90°	2
1523	102063	WASHER, lock, ext	6	1551	100139	PLUG, pipe	1
1524	103229	SCREW, cap sch	4	1552	100206	BUSHING, pipe	2
1525	16T072	ADAPTER, cable, CAN,IS TO NON IS	2	1553	115841	FITTING, elbow	2
1526	24W610	MODULE, XMPFP, exp atmosphere	1	1555	17B838	STRIP, foam neoprene 0.313 x .625	9.5
1527	194337	WIRE, grounding, door	2	1556	24W052	ENCLOSURE, door, large	1
1528	16U530	MODULE, surge protector	2	1557	24W070	ENCLOSURE, hinge, backer, long	1
1529	100718	WASHER	2	1558	100333	SCREW, cap, hex hd	17
1530	115483	NUT, lock	6	1559	24W054	ENCLOSURE, door, small	1
1531	17D814	LABEL, power, XM PFP, haz loc	1				
1532	127111	ENVELOPE, packing, self-adhesive	1				
1533	17D228	RAIL, purge, haz loc, isolation	1				
1534	116876	WASHER, flat	4				
1535	24Y169	MODULE, gca, mzhp	1				
1536	100016	WASHER, lock	4				
1537	112689	SCREW, button hd	4				
1538	24U109	CABLE, over-temp, switch short	1				

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1560	24W072	ENCLOSURE, hinge, backer, short	1	1593	17F587	BRACKET, line filter	1
1561	17C058	LATCH, enclosure, hd	8	1594	17F662	FILTER, line, ssr, assembly	3
1562	331103	WASHER, washer	10	1595	188773	WASHER, flat	6
1563	C19810	SCREW, cap, socket hd	8	1596	C27076	NUT	6
1564	24W116	LATCH, enclosure, center	2	1597	115942	NUT, hew, flange head	2
1565	596936	SCREW, cap, socket hd, 1/4 x 1.5	2	--- Not for sale.			
1566	17B850	BOX, power, explosion proof, page 68	1	▲ Replacement Danger and Warning labels, tags and cards are available at no cost.			
1567	124431	SCREW, head, washer, hex, 3/8-16	2				
1568	100023	WASHER, flat	2				
1569	100133	WASHER, lock, 3/8	2				
1570	100307	NUT, hex	2				
1571	113161	SCREW, flange, hex hd	6				
1572	114109	FITTING, elbow, male, swivel	1				
1573	17D194	CABLE, ground, box, purge	1				
1574	C12508	TUBING, nylon, round	6.2				
1575	054172	TUBE, nylon, rd	5.75				
1576▲	17D866	LABEL, safety, purge box, multi	1				
1577	121000	CABLE, CAN, f x f, 0.5m	1				
1578	121806	CABLE, solenoid	2				
1579	127068	CABLE, CAN, female/female 1.0m	2				
1580	17D197	CABLE, sensor, ISO to level, A	1				
1581	17D198	CABLE, sensor, ISO to level, B	1				
1582	17D199	CABLE, sensor, ISO to RTD, hose	1				
1583	17D200	CABLE, sensor, ISO to RTD, heater	1				
1584	17D201	CABLE, sensor, ISO to FCM 3, tank level	1				
1585	17D202	CABLE, sensor, ISO to FCM3, RTD	1				
1586	17D257	CABLE, I.S. CAN, fem-fem, 1.5m	1				
1587	17D260	CABLE, GCA, I.S., CAN, m/f, 1.6m	1				
1588	17D261	CABLE, male A to fem B code, 1.9m	1				
1589	24R735	CABLE, CAN power, m12 fem, pigtail	1				
1590	17D867	LABEL, cord wrap, XM PFP, haz loc	1				
1591	125871	TIE, cable, 7.5 in	21				

Explosion Proof Power Box (17B850)



Ref.	Part	Description	Qty.
1566a	17B849	BOX, explosion proof	1
1566b	17B848	RAIL, power, disconnect	1
1566c	17B984	BUSHING, line	1
1566d	17B982	FITTING, arrester, flame	1
1566e	17B983	SWITCH, pressure	1
1566f	24X158	BREATHER, drain	2
1566g	116876	WASHER, flat	2
1566h	120039	FASTENER, schs, 10-32 x 1/2 in	2
1566j	17D816	LABEL, hang tag, XM PFP, haz	1
1566k	125871	TIE, cable 7.5 in	1

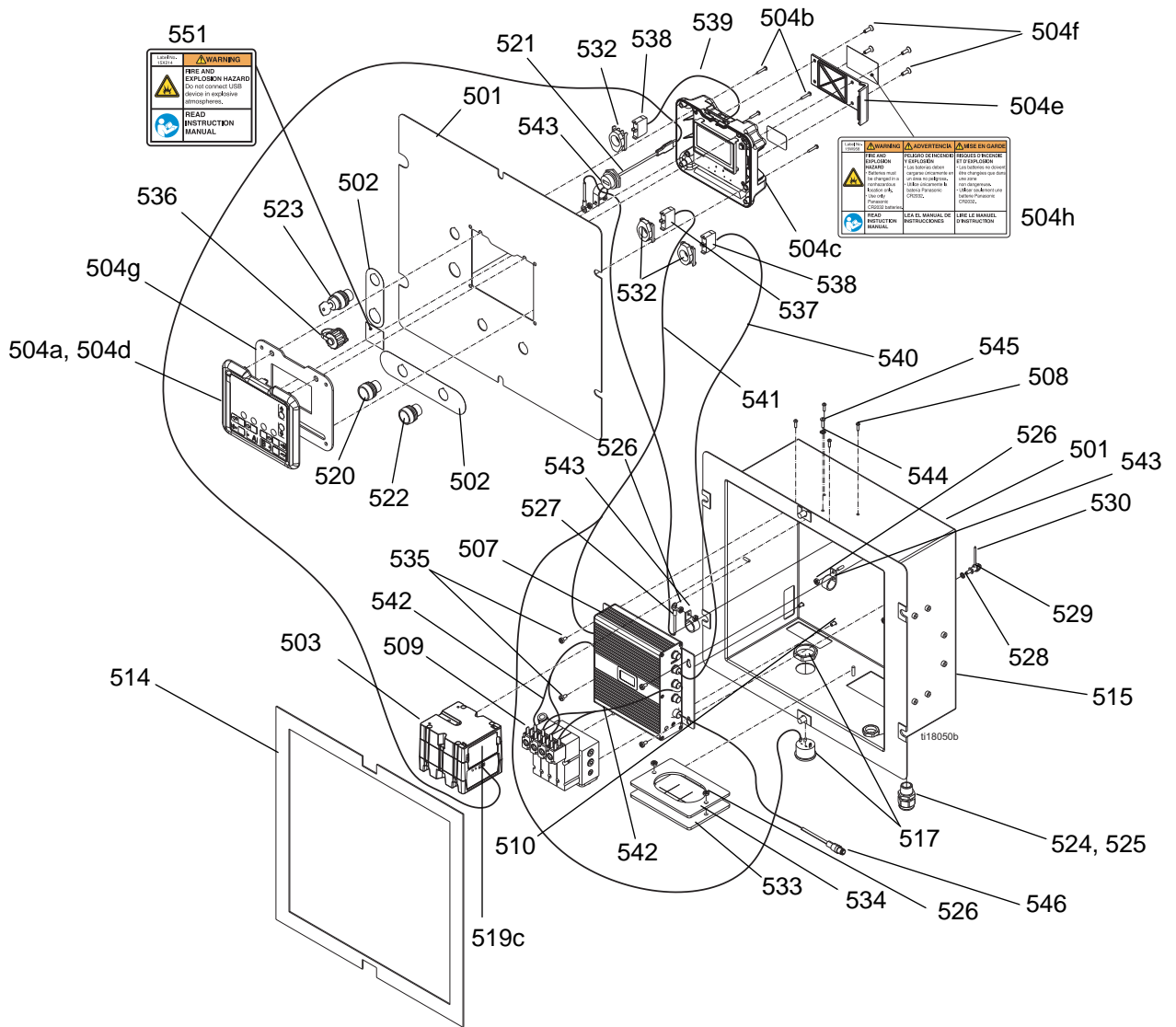
Junction Box (24Y247)

Ref.	Part No.	Description	Qty
401	---	ENCLOSURE, weldment	1
402	120858	BUSHING, strain relief, m40 thread	2
403	120859	NUT, strain relief, m40 thread	2
404	121603	GRIP, cord,.51-.71,3/4	5
405	289697	MODULE, gca, cube, base	1
406	104371	SCREW, cap sch 10x.375	4
407	126687	SCREW, mach, pnh	1
408	289696	MODULE, GCA, cube, FCM	1
409	277674	ENCLOSURE, cube door	1
410	---	MODULE, solenoid, pfp	1
410a	121636	VALVE, solenoid	2
410b	15A798	GASKET, outlet	1
410c	15A799	GASKET, inlet	1
411	106084	SCREW, mach, pnh	2
412	555629	WASHER, #10 external tooth lock	2
413	194337	WIRE, grounding, door	1
414	115483	NUT, lock	4
415	24W821	MAGNET, prop, door	1
416	126496	CONNECTOR, thru, m12, mx, reverse key	1
417	16T072	ADAPTER, cable, can, is to non is	1
418	24W820	BRACE, prop, door	1
419	331103	WASHER, washer .562 .250 .060 .st	5
420	102040	NUT, lock, hex	1
421	17G327	LABEL, safety, junction	1
422	123969	SWITCH, disconnect, 100 amp	1
423	123968	SWITCH, disconnect, 100 amp	1
424	123967	KNOB, operator disconnect	1
425	15U423	SWITCH, 2p, 25a	2
426	122313	BAR, ground, kit	1
427	109466	NUT, lock, hex	6
428	24Y446	RAIL, breaker assembly	1
428a	24Y294	RAIL, circuit breaker (includes items 471-482)	1
428b	24R755	CONNECTOR, power, female	1
428c	17H081	FILTER, line, ssr assembly	3
428d	16U530	MODULE, system surge protector	1
428e	123410	FERRULE, wire, 10 awg	24
429	116876	WASHER, flat	2
430	188773	WASHER, flat	6
431	C27076	NUT	6
432	107584	WASHER, plain	2
433	117666	TERMINAL, ground	1
434	115942	NUT, hex, flange head	5
435	24Y169	MODULE, gca, mzhp	1
436	17F844	LABEL, ID, multi-zone, lower a b	1
437	17F921	LABEL, ID, multi-zone, upper a b	1
438	24R754	CONNECTOR, power, male, 2 pin	3
439	24U109	CABLE, over-temp, switch short	1
440	126495	CABLE, splitter, 4-20ma, 2 circuit	1
441	151395	WASHER, flat	2
442	C19862	NUT, lock, hex	1
443	124273	CONNECTOR, splitter	1
444	17G504	DOOR, weldment	1
445	16U530	MODULE, sys surge protector	1
446	070689	STRIP, foam, neoprene	8
447	100016	WASHER, lock	4
448	121112	SCREW, cap, socket head	4
449	17G423	CLAMP, door latch	4
450	C19810	SCREW, cap, socket hd	4
451	24Y439	WIRE, chassis ground	1
452	125789	CABLE, can, f x f, 0.5M	2
453	126494	CABLE, M12, 5p, 4 wire with drain	2
454	121806	CABLE, solenoid	2
455	24R735	CABLE, can power, m12 fem, pig-tail	1
456	126511	CABLE, gca, m8, 4-pin, 1.5m, m x f, mold	2
457	125806	CABLE, splitter, m8, 4-pin, ffm 1.5M	1
458	16T439	LABEL, cord wrap	1
460	125871	TIE, cable, 7.50 inch	14
462	24Y480	CABLE, assembly, junction box	2
464	24Y437	CABLE, assembly, Viscon heater	3
471	16T119	RAIL, mounting, 16 in.	1
472	120838	BLOCK, clamp end	3
473	126382	BLOCK, terminal	6
474	126383	COVER, end	1
475	24X086	BLOCK, terminal, 2 cond, 6.2 mm	1
476	17A314	CIRCUIT, breaker, 2P, 20A, UL489, AB	3
477	17A316	CIRCUIT, breaker, 2P, 30A, UL489, AB	2
478	126453	POWER SUPPLY, 24V	1
479	24R722	BLOCK, terminal PE, quad, AB	1
480	17D195	BLOCK, terminal, 2 cond, 8.2 mm	4
481	126384	BRIDGE, plug-in, jumper	2
482	24X087	BRIDGE, plug-in, jumper, rdng	1

--- Not for sale.

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

Control Box (16)



Ref.	Part	Description	Qty	Ref.	Part	Description	Qty
501	---	BOX, control	1	505†	24R897	KIT, replacement, display; includes 504 and 506	1
502	---	LABEL, control display	1	506*	17E110	TOKEN, software	1
503†	24R899	KIT, replacement, USB; includes 519 and 506	1	507†	24R898	KIT, replacement, FCM; includes 518 and 506	1
504●	257484	MODULE, display, kit		508	---	SCREW, pan head	4
504a	15M483	SHIELD, membrane, display (qty. 10)	1	509	256555	MODULE, solenoid, IS version	1
504b	---	SCREW, pan head; #6 x 7/8 in.	4	509a	121636	VALVE, solenoid, din connector	4
●504c	288997	CASE, rear, display module, IS version	1	509b	15A798	GASKET, solenoid, outlet	1
504d	255727	CASE, front, data module	1	509c	15A799	GASKET, solenoid, inlet/exhaust	1
504e	277463	COVER, access, low level display	1	510	106084	SCREW, machine, pan head	2
504f	113768	SCREW, socket, flat head	4	514	15R379	GASKET, box, control	1
504g	15R458	GASKET, control, front panel	1	515	---	LABEL	1
▲504h	15W958	LABEL, warning, battery	1	516*	15B056	LABEL, air motor/dosing valve	1
				517	122000	ALARM, panel mount	1
				518●	255920	MODULE, fluid control	1

Parts

Ref.	Part	Description	Qty
519●	257088	MODULE, USB, assy.	.
519a	289899	BASE	1
●519b	289900	MODULE, USB	1
519c	277674	DOOR, module	1
520	121618	SWITCH, start, push button, green	1
521	15R324	HARNESS, USB, plug/bulkhead; 32 in.	1
522	121619	SWITCH, stop, push button, red	1
523	121617	SWITCH, 2 position, key, controls	1
523a*	123412	KEY, replacement (pair)	
524	117745	BUSHING, strain relief	1
525	117625	NUT, locking	1
526	113505	NUT, keps, hex head	6
527	15B090	WIRE, grounding, door	1
528	---	WASHER, lock, external, 1/4 in.	1
529	15R343	CLAMP, ground, electrical	1
530	---	WIRE, copper	3
531*	172953	LABEL, designation	2
532	120493	LATCH, mounting	3
533	15H189	BOOT, wire feed through	1
534	15G816	COVER, plate, wire	1
535	110637	SCREW, machine, pan head	4
536	15R325	COVER, dust, bulkhead receptacle	1
537	120494	BLOCK, switch, normally open	2
538	120495	BLOCK, switch, normally closed	1
539	15M974	HARNESS, key switch	1
540	15M975	HARNESS, start/alarm	1
541	15M976	HARNESS, stop	1
542	15M977	HARNESS, solenoid	2
543	121988	RETAINER, routing, wire harness	4
544	195875	SCREW, machine, pan head	1
545	102063	WASHER, lock	1
546	15U542	CABLE, motor	2
551▲		LABEL, warning, USB	1
	15X214	English	
	15X393	All languages	
552*	122829	CONDUIT; 0.75 ft.	-

▲ *Replacement Danger and Warning labels, tags, and cards are available at no cost.*

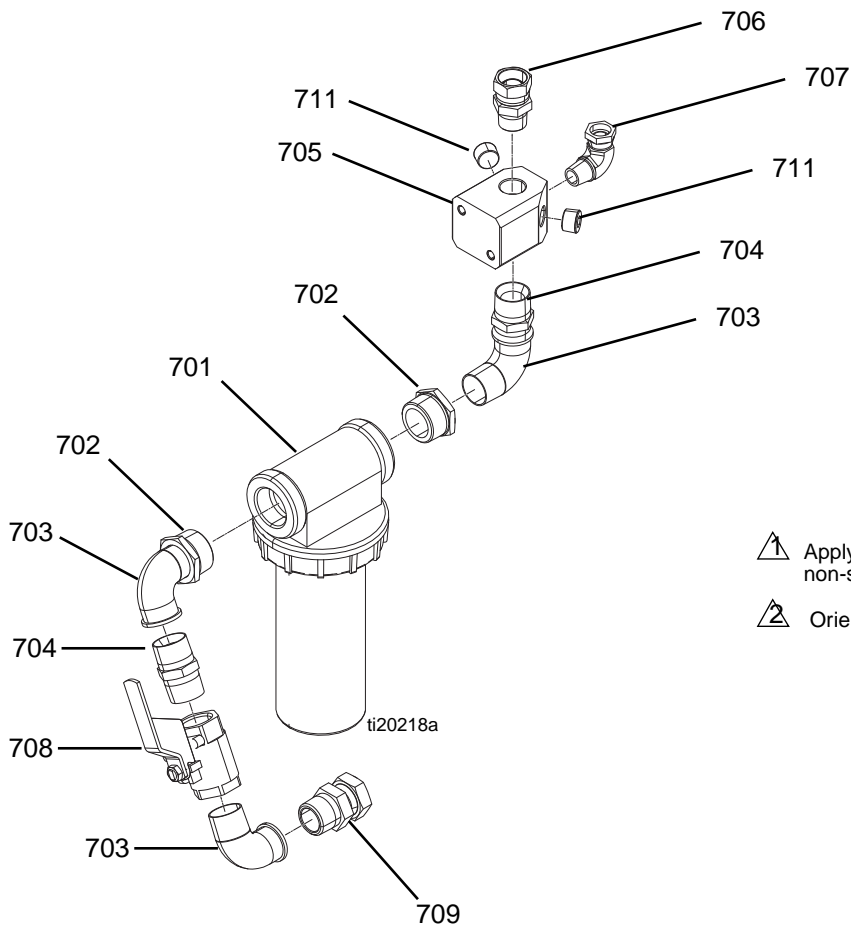
--- *Not for sale.*


* *Not shown.*

● *Base electronic components do not have XM PFP-specific software installed. Therefore, use software upgrade token (506) to install software before use.*

† *Includes software token (506) and instruction sheet.*

Air Filter (24P899)



 Apply PTFE tape and/or pipe sealant to all non-swiveling pipe threads.

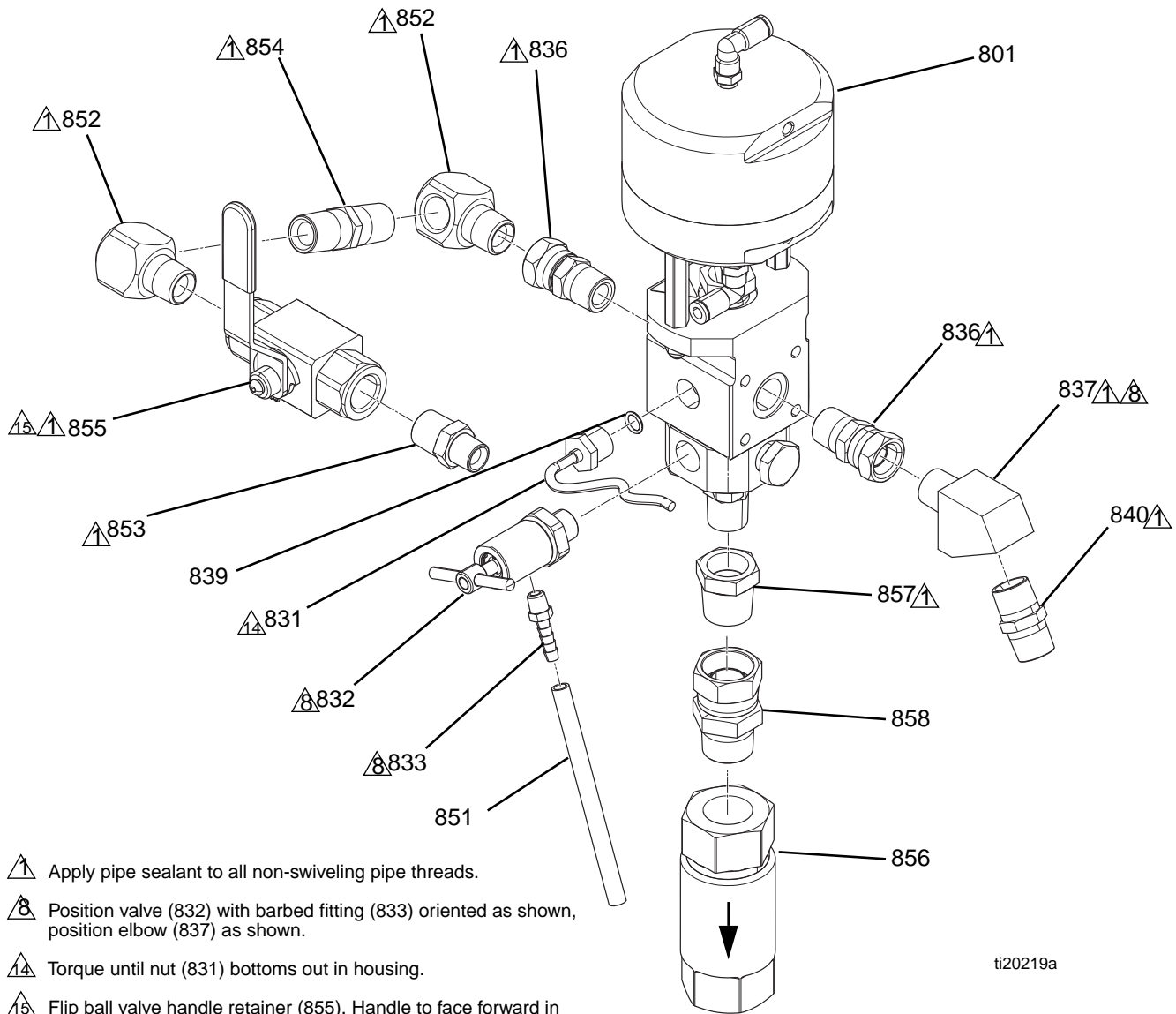
 Orient fittings approximately as shown.

Ref	Part	Description	Qty
701	16T236	FILTER, air, 1-1/4, auto drain	1
701a◆	106204	FILTER ELEMENT	1
702	C19662	BUSHING, 1-1/4 x 1 npt carbon steel	2
703	110300	FITTING, elbow, street, pipe	3
704	158585	FITTING, nipple	2
705	16R951	MANIFOLD, air distribution	1
706	157785	FITTING, swivel	1
707	C19024	FITTING, elbow, swivel	1
708	113163	VALVE, ball, vented, 1.00 in.	1
709	160022	FITTING, union, adapter	1
710	---	SEALANT, pipe, stainless steel	1
711	100361	PLUG, pipe	2

--- Not for sale.

◆ Not shown.

Ratio Control Valve Assemblies (28, 29)



ti20219a

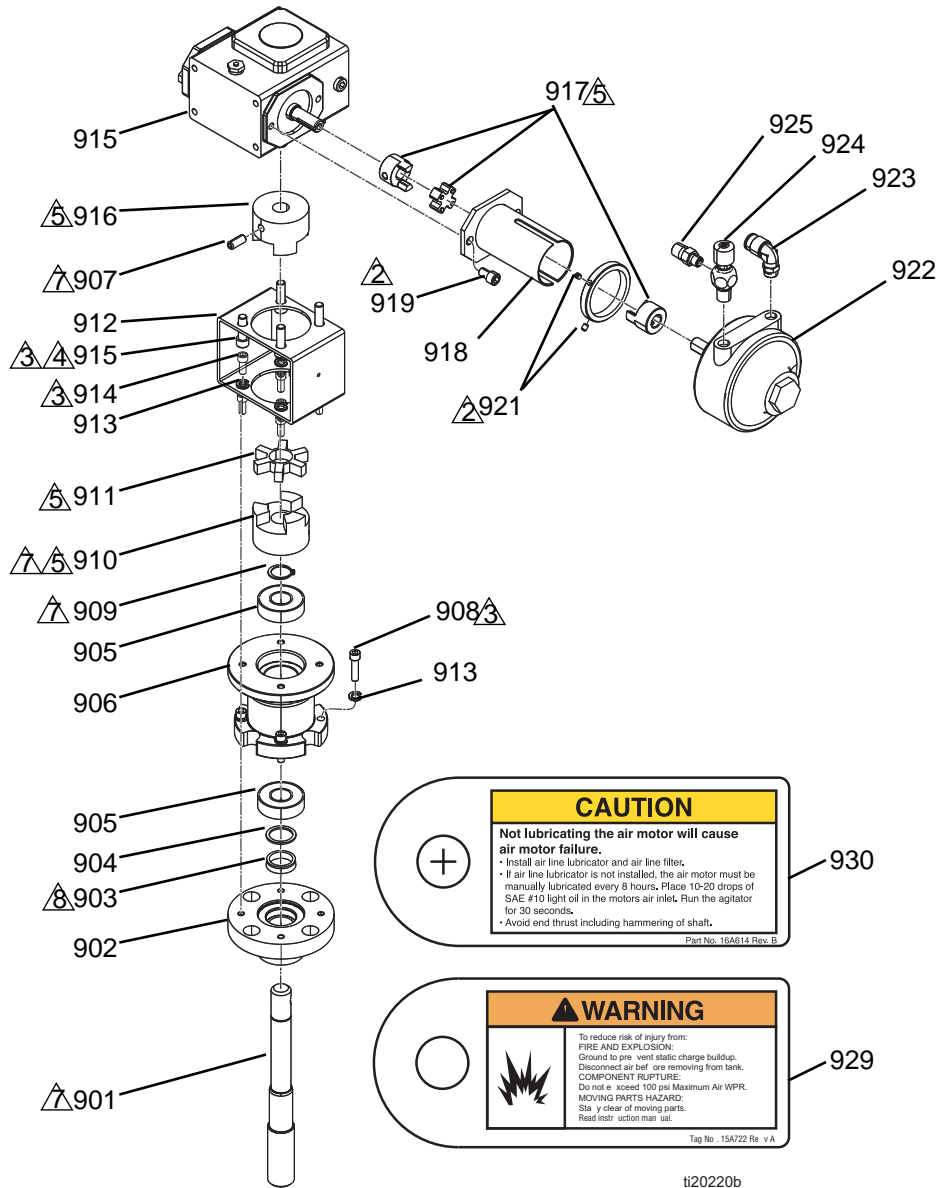
- Apply pipe sealant to all non-swiveling pipe threads.
- Position valve (832) with barbed fitting (833) oriented as shown, position elbow (837) as shown.
- Torque until nut (831) bottoms out in housing.
- Flip ball valve handle retainer (855). Handle to face forward in open position.

Ref	Part	Description	Qty	Ref	Part	Description	Qty
801†	255478	VALVE, dosing	1	854	156877	FITTING, nipple, long	1
831	15M669	SENSOR, pressure, fluid outlet	1	855	262739	VALVE, ball, 1/2 in.	1
832	262872	VALVE, pressure, bleed, PFP	1	856	16T481	VALVE, check; see page 81	1
833	116746	FITTING, barbed, plated	1	857	502033	FITTING, bushing, pipe	1
836	156684	FITTING, union, adapter	2	858	157785	FITTING, swivel	1
837	15M987	FITTING, elbow, 60 degree	1				
839	121399	PACKING, o-ring	1				
840	158491	FITTING, nipple					
		(B side only - Qty 1)					
		(A side only - Qty 2)					
851	116750	TUBE, nylon	1				
852	158683	FITTING, elbow, 90 degree	2				
853	159239	FITTING, nipple, pipe, reducing	1				
		(B side only)					

† See Dosing Valve Instructions - Parts manual referenced on page 4 for further details.

Feed Module Sub-Assemblies

Air Powered Agitator (24P885)



- 1 Apply pipe sealant to all non-swiveling pipe threads.
- 2 Apply low strength threadlocker.
- 3 Apply blue thread locker.
- 4 Remove four screws from gear reducer (915), pass them through bracket (912) and back into gear reducer (915) then torque to 150-170 in-lb (17-19 N•m).

- 5 Leave a 0.015 in. gap between each half of couplings (910, 911, 916, 917).
- 7 When ordering a replacement coupling: Remove set screw supplied with couplings (910, 916) and discard. Replace with set screw (931).
- 8 Open side of u-cup seal (903) must face down inside housing (902).

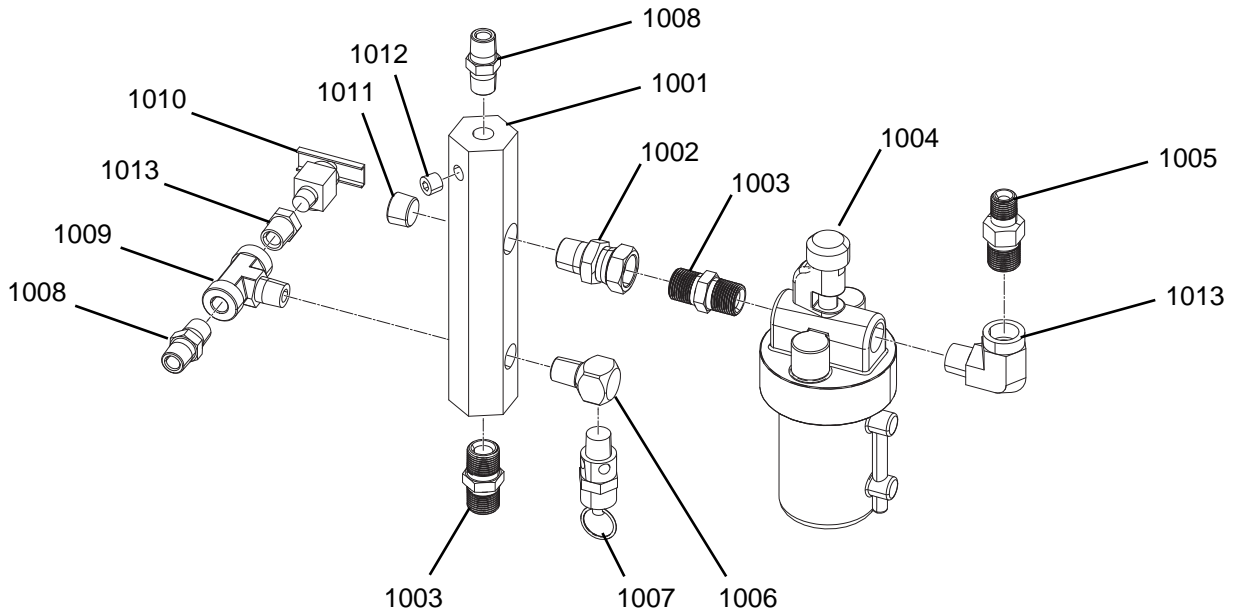
Air Powered Agitator (24P885)


Ref	Part	Description	Qty
901	16P919	SHAFT, agitator, upper	1
902	16U219	HOUSING, agitator	1
903	---	SEAL, 0.875 in. ID x 1.125 in. OD, PTFE	1
904	---	SPACER, shaft, agitator, ASME	1
905	122774	BEARING, ball, 3/4bore x 1-3/4 dia. x 1/2	2
906	16P920	HOUSING, bearing, agitator	1
907	---	SCREW, socket head set screw, 5/16-18 x 0.75	2
908	112222	SCREW, socket cap head	4
909	---	RING, retaining, external, 0.750 in.	1
910	122761	HOUSING, alignment, hub	1
911	122760	COUPLING, alignment, disk, TPE	1
912	16P922	BRACKET, adapter, agitator	1
913	C19209	WASHER, lock	8
914	101682	SCREW, socket cap head	4
915	181794	GEAR, reducer	1
916	16P923	COUPLER, adapter	1
917	100828	COUPLING, flexible	1
918	16T063	COLLAR, mounting	1
919	116940	SCREW, cap, socket head, 5/16-18	2
920	181849	COLLAR	1
921	101118	SCREW	2
922	111310	MOTOR, air, rotary	1
923	115841	FITTING, elbow	1
924	206264	VALVE, needle	1
925	191872	FITTING, nipple, reducing	1
926	---	SEALANT, pipe, stainless steel	1
927	---	SEALANT, low strength thread locker	1
928	---	SEALANT, blue thread locker	1
929▲	15A722	TAG, warning, agitator	1
930▲	16A614	TAG, label, caution	1

--- Not for sale.

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

Tank Air Manifold Assembly (218)



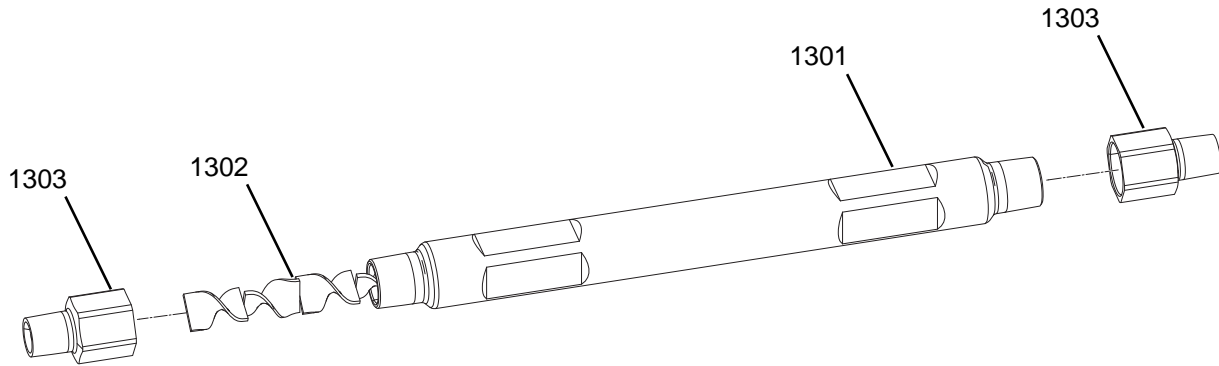
 Apply pipe sealant to all non-swiveling pipe threads.


 Orient all fittings as shown.

Ref	Part	Description	Qty
1001	189016	MANIFOLD, air, inlet	1
1002	155665	UNION, adapter	1
1003	156849	PIPE, nipple	2
1004	214847	LUBRICATOR, air line	1
1005	165198	FITTING, nipple, reducing	1
1006	100840	FITTING, elbow, street	1
1007	116643	VALVE, safety, 90 psi	1
1008	156971	FITTING, nipple, short	2
1009	108638	FITTING, pipe, tee	1
1010	101759	FITTING, drain cock	1
1011	101754	PLUG, pipe	1
1012	100139	PLUG, pipe	1
1013	100030	BUSHING	1
1014	111856	FITTING, elbow, street	1
1015	---	SEALANT, pipe, stainless steel	1

--- Not for sale.

Static Mixer (16T316)



 Apply pipe sealant to all non-swiveling pipe threads.

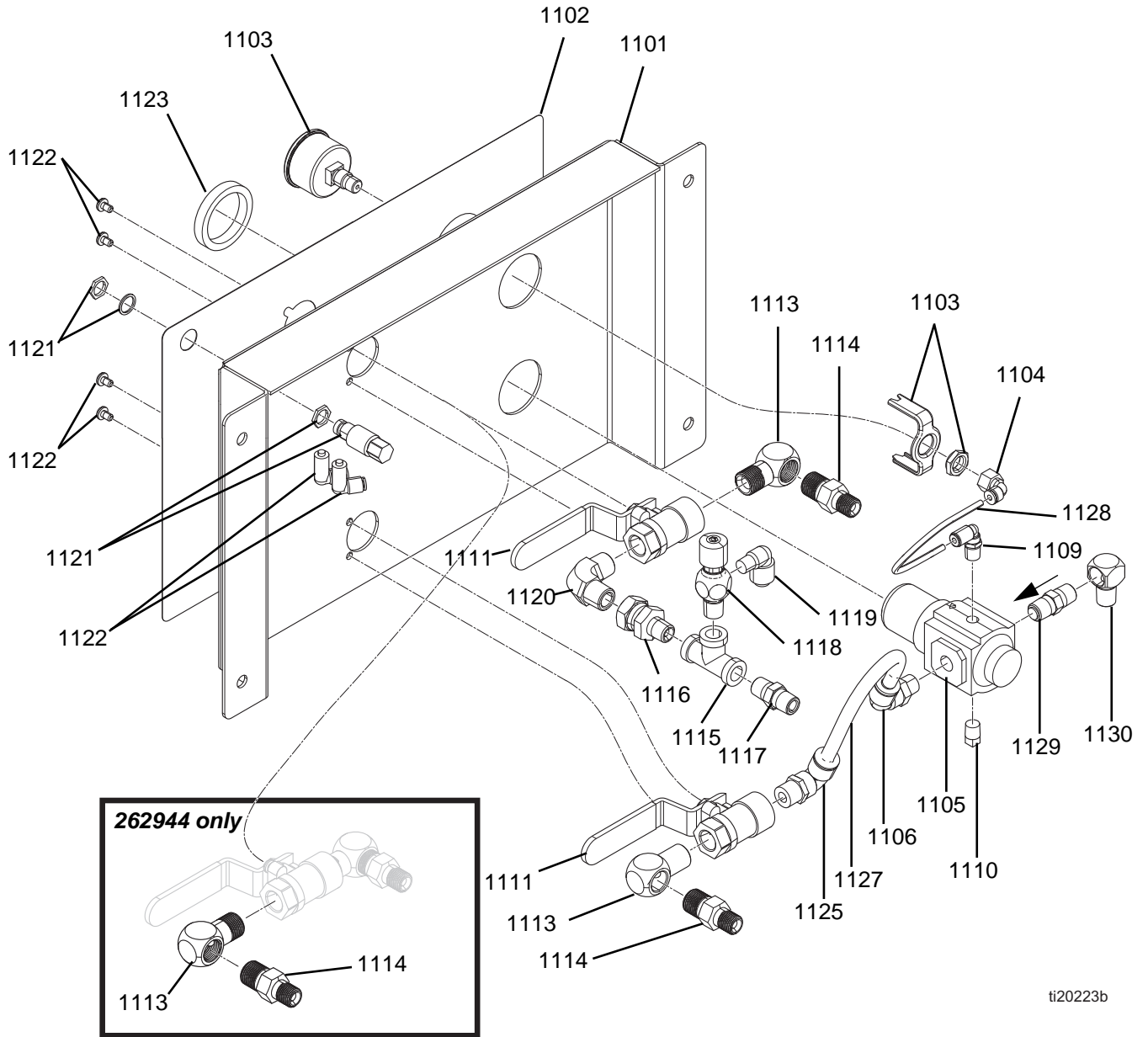
Ref	Part	Description	Qty
1301	---	TUBE, mixer	1
1302	24P886	MIXER, 12 element, stainless steel	1
1303	16T315	BUSHING, reducing 3/4 nptf x 1/2 npt	2
1304	---	SEALANT, pipe, stainless steel	1

--- Not for sale.


Feed Module Air Panel

262860, For Non-Hazardous Systems
262944, For Hazardous Systems

NOTE: For System Air Controls Module (255761) parts, see page 61.



ti20223b

 Apply pipe sealant to all non-swiveling pipe threads.

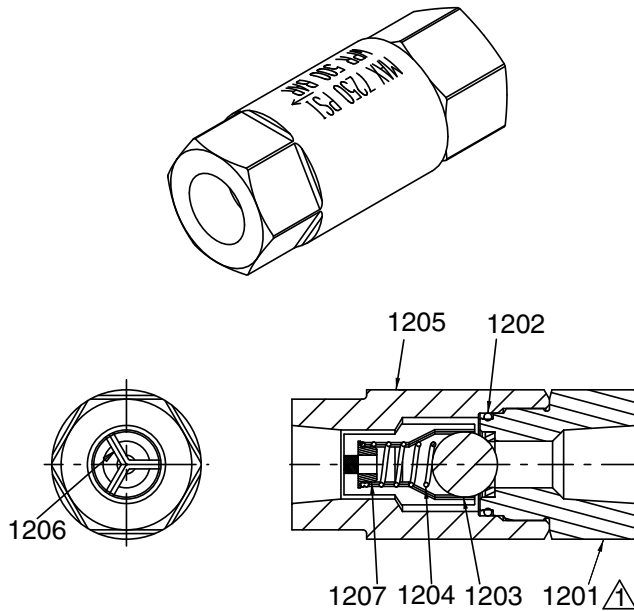
Parts


Air Panel

Ref	Part	Description	Qty
1101	---	BRACKET, air control	1
1102	---	LABEL, instructions	1
1103	121424	GAUGE, pressure, panel mount, 1.5 in.	1
1104	15T498	FITTING, 90 degree, swivel, 5/32 in. tee x 1/8 in. female npt	1
1105	116513	REGULATOR, air	1
1106	121141	FITTING, elbow, swivel, 3/8 tee, 1/4 in. male npt	1
1109	198171	FITTING, elbow	1
1110	100403	PLUG, pipe	1
1111	121457	VALVE, ball, air, panel mounted	2
1113	155699	FITTING, elbow, street 262860: Qty 2) (262844: Qty. 3)	
1114	165198	FITTING, nipple, reducing (262860: Qty 2) (262844: Qty. 3)	
1115	104984	FITTING, tee, pipe	1
1116	157705	UNION, swivel	1
1117	156971	FITTING, nipple, short	1
1118	206264	VALVE, needle	1
1119	114367	FITTING, tube, qd, 90 degree elbow	1
1120	109544	FITTING, elbow, pipe, male	1
1121	110914	VALVE, button, push	1
1122	100264	SCREW, mach, panhead	4
1123	116514	NUT, regulator mount	1
1124	109193	FITTING, tube, male, elbow	2
1125	16F151	FITTING, elbow, swivel, 3/8 tee, 3/8 npt	1
1126	---	SEALANT, pipe, stainless steel	1
1127	054134	TUBE, nylon, 3/8 in. OD	1.1
1128	517305	TUBE, nylon, 5/32 in. OD	0.7
1129	106495	VALVE, check, brass, 1/4 MBE	1
1130	100840	FITTING, elbow, street	1

--- Not for sale.

Check Valve (16T481)

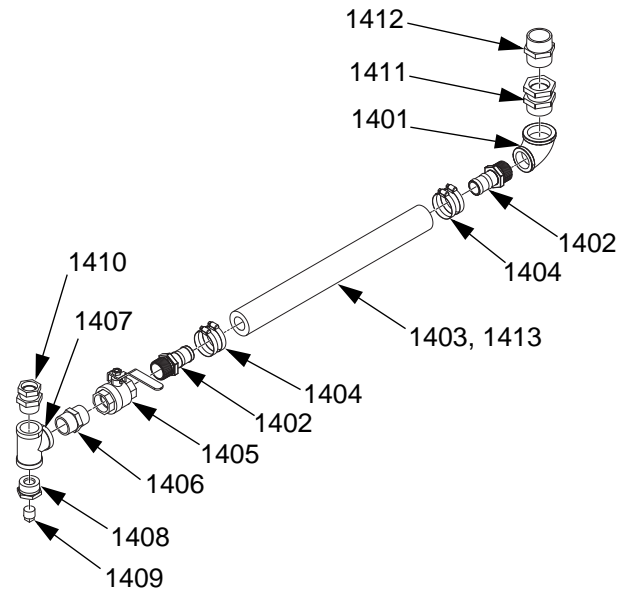


 Torque to 75-80 ft-lb (102-108 N•m).

Ref	Part	Description	Qty
1201	---	NUT, seat	1
1202	102595	PACKING, o-ring	1
1203	100279	BALL, metallic	1
1204	108361	SPRING, compression	1
1205	---	HOUSING, ball check	1
1206	181492	GUIDE, ball	3
1207	181535	RETAINER, spring	1

--- Not for sale.

Flexible Fluid Connection Kit (262820)



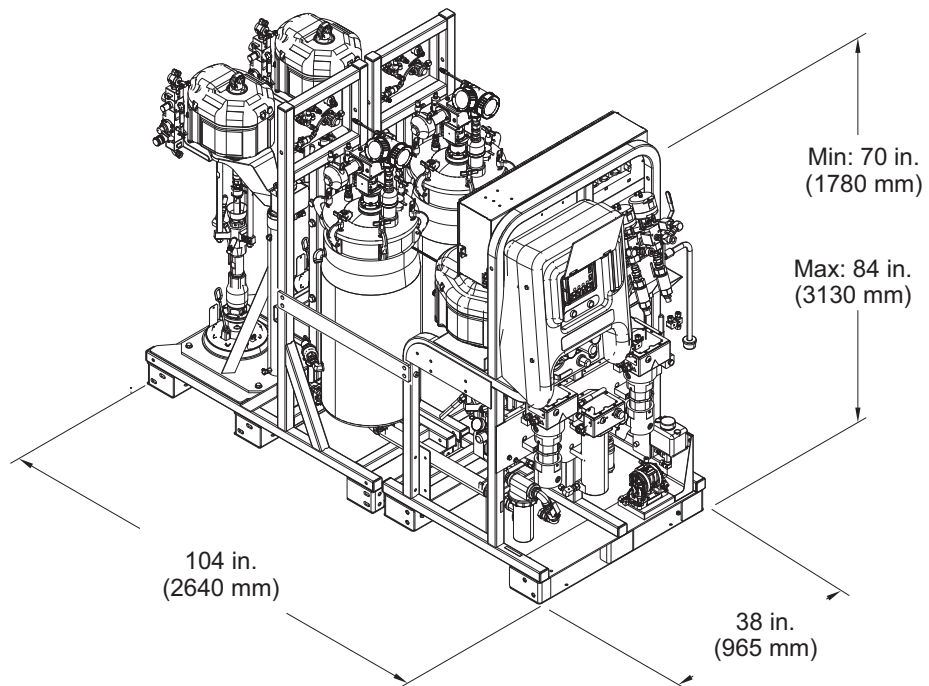
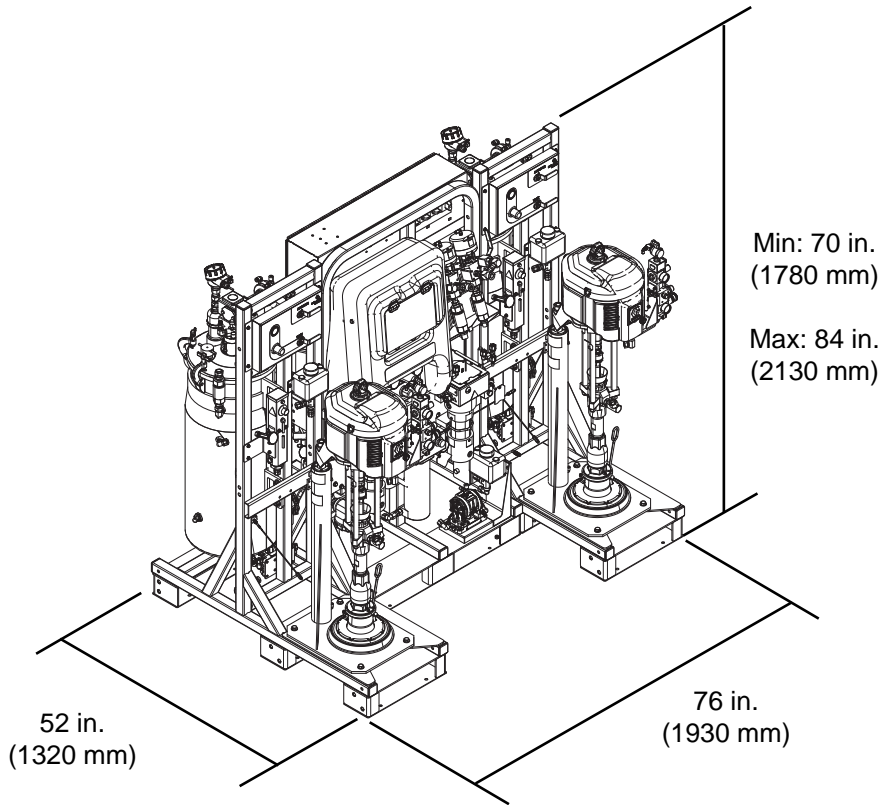
Ref	Part	Description	Qty
1401	120291	PIPE, elbow female	1
1402	125995	FITTING, hose, barbed, 1-1/2 npt	2
1403	126320	HOSE, 1-1/2 ID, 200 psi, 3 ft; for side to side configuration	1
1404	126889	CLAMP, hose	2
1405	121440	VALVE, ball, 1-1/2 npt	1
1406	121441	FITTING, nipple, hex, 1-1/2 npt	1
1407	121443	FITTING, tee, 1-1/2npt	1
1408	101496	BUSHING, pipe	1
1409	104663	PLUG, pipe	1
1410	121445	SWIVEL, reducing, 1-1/2 x 1-1/4	1
1411	121436	FITTING, swivel, male, 2 in.	1
1412	121435	FITTING, nipple, hex, 2 in.	1
1413	17D794	HOSE, 1-1/2 ID, 200 psi, 13 in; for front to back configuration	1

Technical Data

XM PFP		
	US	Metric
Ratio Tolerance Range (before alarm)	+/- 5%	
Maximum Flow Rate (measured with oil)	3 gallons per minute	13.6 liters per minute
Fluid Viscosity Range	Handles mastic materials which are loaded into heated tanks with ram-fed priming piston pumps	
Air Inlet	1 in. npt(f)	
Fluid Inlets	Pail (Pail Feed RAM Pumps)	
Maximum Fluid Working Pressure for A and B Materials	6000 psi	41 MPa, 414 bar
Maximum Fluid Working Pressure for Flushing Fluid	4500 psi	31 MPa, 7 bar
Maximum Fluid Working Pressure for Heating Fluid	100 psi	0.7 MPa, 7 bar
Maximum Fluid Temperature	160°F	70°C
System Inlet Supplied Air Pressure Range	80-150 psi	0.5-1.0 MPa, 5.5-10.3 bar
Maximum Pump Air Pressure	100 psi	0.7 MPa, 7 bar
Maximum Tank Air Pressure	90 psi	0.6 MPa, 6 bar
Air Filtration	40 micron main filter, 5 micron control air filter, 3 micron purge controller filter (Hazardous Location only)	
Ambient Operating Temperature Range	32 to 130°F	0 to 54°C
Ambient Storage Temperature Range	30 to 160°F	-1 to 71°C
Environmental Conditions Rating	Altitude up to 13,123 ft	Altitude up to 4000 m
Sound Pressure *	86 dBA at 100 psi	86 dBA at 0.7 MPa, 7 bar
Sound Power **	98 dBA at 100 psi	98 dBA at 0.7 MPa, 7 bar
System Weight (empty, no fluid)	2175 lb	987 kg
Mix Ratio Range		
262869, 262943	1:1 to 1.5:1	
24W626, 262945	1.5:1 to 4:1	
Air Consumption		
Minimum	100 scfm	2.8 meter ³ /min
Maximum	250 scfm	7.1 meter ³ /min
Typical Application	125-175 scfm	3.5-5.0 meter ³ /min
Power Requirements		
Voltage (can be set with jumpers)	Option 1: 200-240 VAC, 3 phase DELTA (3 wire plus ground) Option 2: 350-415 VAC, 3 phase WYE (4 wire including neutral plus ground)	
Wattage	18,800 watts (non-hazardous location) 18,900 watts (hazardous location) 22,900 watts (with hazardous location flush water heater) 23,400 watts (with optional non-hazardous location flush water heater)	
Amps	200-240 VAC, 3-phase models DELTA: 63 Amps per phase full load 350-415 VAC, 3-phase models WYE: 40 Amps per phase full load	

XM PFP		
	US	Metric
Wetted Parts		
Suction Tube (Flush)	Aluminum	
Tanks	Stainless Steel	
Flush Pump	Carbide, PTFE, stainless steel, UHMWPE	
Hoses	Nylon	
Pumps (A, B and Feed Pail)	Carbon steel, alloy steel, 303, 440, 17-ph grades stainless steel, zinc and nickel plating, ductile iron, tungsten carbide, PTFE	
Dosing Valves	Carbon Steel, nickel plating, carbide, polyethylene, leather	
Manifold	Carbon steel, nickel plating, carbide, 302 stainless steel, PTFE, UHMWPE	
Mixer	Stainless steel housing with stainless elements	
Approvals (see Models, page 3 for approval ratings)		
Non-Hazardous Location Models	CE, ETL	
Hazardous Location Models	CE, ETL, IECEx, ATEX	
Pressure Tanks	ASME, PED (steel stamped on tanks under blue jacket)	
Notes		
* Sound pressure measured 3.3 feet (1 meter) from equipment.		
** Sound power measured per ISO-9614-2.		

Dimensions



ti20267b

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Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Original instructions. This manual contains English. MM 3A2989

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